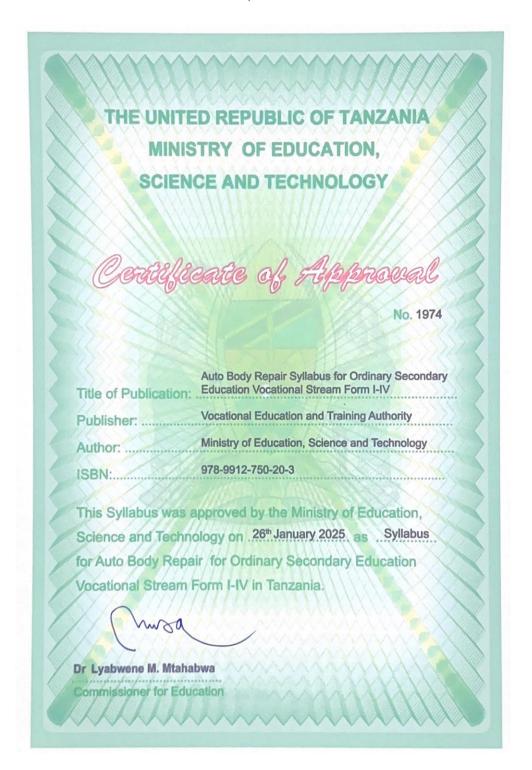
### THE UNITED REPUBLIC OF TANZANIA

MINISTRY OF EDUCATION, SCIENCE AND TECHNOLOGY



AUTO BODY REPAIR SYLLABUS FOR ORDINARY SECONDARY EDUCATION

VOCATIONAL STREAM FORM I–IV

### © Vocational Education and Training Authority, 2022

Published 2022

Revised 2025

Vocational Education and Training Authority (VETA) 12 VETA Road, 41104 Tambukareli, P.O. BOX 802, Dodoma - Tanzania,

Telephone: +255 26 2963661 Website: www.veta.go.tz Email: info@veta.go.tz

ISBN: 978-9912-750-20-3

This document should be cited as: Ministry of Education, Science and Technology. (2025). *Auto Body Repair Syllabus for Ordinary Secondary Education Vocational Stream Form I-IV*. Vocational Education and Training Authority.

All rights reserved. No part of this Syllabus may be reproduced, stored in any retrieval system or transmitted in any form or by any means whether electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of the Vocational Education and Training Authority.

# **Table of Contents**

List o	f Tables	iii
Abbre	eviations and Acronyms	iv
Defin	ition of Key Terms	v
Ackno	owledgements	vi
1.0.	Introduction	1
2.0.	Main Objectives of Education in Tanzania	1
3.0.	General Competencies for Ordinary Secondary Education Vocational Stream	2
4.0.	General Competences of the Occupation	3
5.0.	Main and Specific Competences	3
6.0.	The Roles of Teachers, Students and Parents in Teaching and Learning	4
6.1.	The teacher	4
6.2.	The student	5
6.3.	The parent/guardian	5
7.0.	Teaching and Learning Methods	6
8.0.	Teaching and Learning Resources.	6
9.0.	Assessment	6
10.0.	Number of Periods	7
11.0.	Teaching and Learning Contents	8
Refer	ences	328

# **List of Tables**

Table 1: Main and Specific Competences for Form I-IV	3
Table 2: Contribution of Continuous Assessment and National Examination in the final score	7
Table 3: Detailed Contents for Form One	9
Table 4: Detailed Contents for Form Two	64
Table 5: Detailed Contents for Form Three	. 131
Table 6: Detailed Contents for Form Four	. 218

# **Abbreviations and Acronyms**

AC Alternating Current

DC Direct Current

EMA Environmental Management Authority

MIG Metal Inert Gas

NEMC National Environment Management Council

NEST National e-Procurement System of Tanzania

OHS Occupational Health and Safety

OSHA Occupational Safety and Health Authority

PPE Personal Protective Equipment

PPRA Public Procurement Regulatory Authority

TIG Tungsten Inert Gas

TV Tele Vision

VETA Vocational Education and Training Authority

### **Definition of Key Terms**

**Assessment:** The process of collecting evidence and making judgment on whether competency has been achieved, or whether specific skills and knowledge that will lead to the attainment of competency have been achieved.

.

**Circumstantial knowledge:** Detailed knowledge, which allows decision-making in regard to different circumstances and cross cutting issues.

**Competence:** The ability to use knowledge, understanding, practical and thinking skills to perform effectively to the workplace standards required in employment.

**Element:** A sub- unit (step), which reflects learning sequence with the aim of achieving broad learning objectives of a unit.

**Performance criteria**: Indicate the expected end results or outcome in form of evaluative statements.

**Standard**: A set of statements, which if proved true under working conditions, means that an individual is meeting an expected level and type of performance.

**Unit**: A statement of broad learning objectives, which prescribes the requirements of a standard in form of practical skills, knowledge and appropriate attitudes.

## Acknowledgements

The writing of the Auto Body Repair Syllabus for Ordinary Secondary Education Vocational Stream Form I-IV was a collaborative effort that involved the dedication and expertise of a wide range of organizations and individuals. Vocational Education and Training Authority (VETA) would like to thank all the organizations and experts who contributed to the development of this Syllabus. VETA appreciates the expertise from individuals, their time, effort, and resources that they devoted to this important task. Their contributions have been crucial in developing the Syllabus that is both relevant and comprehensive, aimed at equipping students with the skills necessary for success in their fields. Furthermore, valuable inputs from employers in both formal and informal sectors during labour market surveys are also acknowledged. Likewise, VETA thanks the Ministry of Education, Science and Technology in a special way for facilitating the preparation, printing and distribution of this Syllabus.

For and on behalf of: Vocational Education and Training Authority

CPA. Anthony M. Kasore

**Director General** 

#### 1.0 Introduction

Auto Body Repair is one of the occupations taught in the Ordinary Secondary Education Vocational Stream. Learning Auto Body Repair is essential because Tanzania has a growing demand for motor vehicle services and repairs due to increased transportation needs. These resources can be leveraged to support the country's economy. By teaching Auto Body Repair, students will develop practical skills to repair, restore, and maintain vehicles' bodies and parts, ensuring safety and aesthetic appeal. These skills foster local industries, reduces dependency on imported repair services, and enhances vehicle longevity. In turn, this will foster economic development, create jobs, promote sustainability in vehicle maintenance, and preserve the investment value of vehicles.

Auto Body Repair can describe various types of procedures used to restore damaged vehicles to functional and visually appealing states. These include vehicle checks, electrical system removal and installations, welding, dent repair, sanding, painting, and the replacement of damaged parts, as well as incorporating advanced technology for precision work.

Upon completion of the program, students will possess both theoretical and practical knowledge of Auto Body Repair, from damage assessment to advanced restoration procedures. They will be capable of operating repair tools and machinery, performing vehicle diagnostics, and implementing sustainable practices in the industry, all while adhering to safety regulations. Additionally, students will be equipped with the business skills necessary for managing an Auto Body Repair enterprise, ensuring high standards of quality and innovation in all aspects of the automotive repair industry.

A graduate of this occupation may be employed in both the Government and private sectors, such as ministries/departments, training institutions, research institutions, vehicle manufacturing and repair agencies, self-employment, small, medium, and large automotive industries, and Non-Governmental Organizations (NGOs).

The Auto Body Repair Syllabus is designed to guide the teaching and learning of Auto Body Repair in Ordinary Secondary Education Form I-IV Vocational Stream in the United Republic of Tanzania. The syllabus interprets the competences a student needs to develop while learning Auto Body Repair. It contains valuable information that will enable teachers to effectively plan their teaching process and help learners develop the intended competences.

#### 2.0 Main Objectives of Education in Tanzania

The main objectives of education in Tanzania are to enable every Tanzanian to:

- (a) Develop and improve his or her personality so that he or she values himself or herself and develops self-confidence;
- (b) Respect the culture, traditions, norms and customs of Tanzania; cultural

- differences; dignity; human rights; attitudes and inclusive actions;
- (c) Advance knowledge and apply science and technology, creativity, critical thinking, innovation, cooperation, communication and positive attitudes for his or her own development and the sustainable development of the nation and the world at large;
- (d) Understand and protect national values, including dignity, patriotism, integrity, unity, transparency, honesty, accountability and the national language;
- (e) develop life and work-related skills to increase efficiency in everyday life;
- (f) Develop a habit of loving and valuing work to increase productivity and efficiency in production and service provision;
- (g) Identify and consider cross-cutting issues, including the health and well-being of the society, gender equality, as well as the management and sustainable conservation of the environment; and
- (h) Develop national and international cooperation, peace and justice per the Constitution of the United Republic of Tanzania and international conventions.

### 3.0 General Competencies for Ordinary Secondary Education Vocational Stream

The general competences for Ordinary Secondary Education, Form 1–IV, Vocational Education stream is to:

- (a) Apply the knowledge, skills and attitudes the student developed in the primary school stage to increase his/her understanding of technical skills;
- (b) Apply technical skills in designing, inventing and making various things to cope with life and solve challenges in society;
- (c) Appreciate citizenship and national virtues;
- (d) Use language skills;
- (e) Demonstrate self-confidence in learning in various fields, including science and technology, technical knowledge and technical skills;
- (f) Apply technical knowledge and skills in designing, discovering and making various things to solve challenges in society, including cross-cutting issues;
- (g) Appreciate procedures and safety rules in using technical tools correctly; and
- (h) Apply the technical knowledge and skills acquired to develop oneself with vocational and technical education and join the workforce.

### 4.0 General Competences of the Occupation

Upon completion of this occupation, students are expected to have ability to:

- (a) Demonstrate the principles of workshop management to maintain occupational health, safety rules and regulations;
- (b) Demonstrate basic principles involved in bench wort to cut, weld and fabricate various parts of the vehicle body;
- (c) Apply knowledge and technical skills developed to inspect for damages and perform repairs;
- (d) Apply knowledge and technical skills developed to protect, decorate and cleanness/hygiene/ sanitation;

## 5.0 Main and Specific Competences

The main and specific competences to be developed are presented in Table 1

**Table 1:** Main and Specific Competences for Form I-IV

Main	competences	Specific competences
1.0	Maintaining safety on the workshop	1.1 Maintaining workshop safety
	and surrounding	1.2 Handling accidents and incidents
		1.3 Handling fire accidents
		1.4 Performing first aid
2.0	Performing bench work	2.1 Performing measurements
	_	2.2 Performing metal cutting
		2.3 Performing metal filing
		2.4 Performing drilling
		2.5 Performing riveting
		2.6 Performing threading
		2.7 Performing metal forming
3.0	Performing Sheet Metal Work	3.1 Performing hand shearing/snipping
		3.2 Performing machine shearing
4.0	Performing soft soldering and hard	4.1. Performing soft soldering
	soldering on vehicle components and panels	4.2. Performing metal brazing and bronze welding
5.0	Performing vehicle general check-up	5.1 Carrying out vehicle general check-up
		5.2 Checking electrical wiring system
		5.3 Checking accessories, circuit and components
		5.4 Maintaining batteries
6.0	Performing gas welding on vehicle	6.1 Carrying out gas welding on vehicle body panels
	body panels	6.2 Carrying out body panel cutting by flame
7.0	Performing arc welding and cutting on	7.1 Carrying out mild steel arc welding
	the vehicle frame	7.2 Carrying out mild steel arc cutting
8.0	Performing straightening of vehicle	8.1 Carrying out straightening of vehicle bent body pane
	body panel	8.2 Carrying out spray painting on repaired body panel
9.0	Performing advanced gas welding on	9.1 Carrying out welding on ferrous metal body panels
	vehicle body panel	9.2 Carrying out welding on non-ferrous metal body
		panels
		9.3 Carrying out metal brazing and bronze welding of vehicle body panels
10.0	Performing repair of accident body	10.1 Carrying out dismantling of body parts.

11.0   Performing resistance welding   11.1   Carrying out resistance welding on sheet metals   11.2   Carrying out resistance welding on sheet metals   12.0   Performing straightening of bent body frame   12.1   Carrying out resistance welding on thin metals   12.1   Carrying out resistance welding on thin metals   12.2   Carrying out dismantling of body attachments   12.2   Carrying out welding of the bent vehicle frames   12.2   Carrying out welding of rusted parts   12.2   Carrying out welding of rusted parts   13.2   Carrying out welding of rusted parts   13.2   Carrying out welding of rusted parts   14.1   Carrying out the alignment of vehicle body panels   14.1   Carrying out sanding of vehicle body panels   14.1   Carrying out sanding of vehicle body panels   15.2   Carrying out gas cutting on thick metal plates   15.2   Carrying out gas cutting on thick metal plates   15.2   Carrying out gas cutting on thick metal plates   15.2   Carrying out past in thing on thick metal plates   15.2   Carrying out past in thing on hink metal plates   15.2   Carrying out past in thing on hink metal plates   15.2   Carrying out past in thing on hink metal plates   15.2   Carrying out past in thing on hink metal plates   15.2   Carrying out past in thing on hink metal plates   15.2   Carrying out past inting on hink metal plates   15.2   Carrying out past inting on hink metal plates   15.2   Carrying out painting on hink metal plates   15.2   Carrying out the alignment of vehicle body   15.2   Carrying out metallic spray painting on vehicle body   15.2   Carr	Main	competences	Specif	ic competences
12.0 Performing straightening of bent body frame   12.1 Carrying out resistance welding on thin metals		panel	10.2	Carrying out straightening by cold and hot shrinking
12.0   Performing straightening of bent body frame   12.1   Carrying out dismantling of body attachments   12.2   Carrying out straightening of the bent vehicle frames   13.2   Carrying out straightening of the bent vehicle frames   13.2   Carrying out straightening of the bent vehicle frames   13.2   Carrying out the alignment of vehicle body panels   14.1   Carrying out the alignment of vehicle body panels   14.2   Carrying out the alignment of vehicle body panels   14.2   Carrying out gas cutting on thin metal plates   15.2   Carrying out gas cutting on thin metal plates   15.2   Carrying out gas cutting on thin metal plates   16.2   Carrying out pass tilling   16.2   Carrying out pass tilling   17.2   Carrying out painting on the exterior body panel   16.2   Carrying out painting on the exterior body panel   17.1   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the interior body panel   18.1   Servicing catalytic converter   18.2   Repairing leakage on exhaust pipe/muffler   19.2   Carrying out metallic spray painting on vehicle body   19.2   Carrying out metallic spray painting on vehicle body   19.2   Carrying out welding on plates using MIG and TIG welding   17.1   Carrying out gas cutting on ferrous and non-ferrous metals   17.2   Carrying out welding on plates using MIG and TIG welding   17.2   Carrying out gas cutting on ferrous and non-ferrous metals   17.2   Carrying out gas cutting on ferrous and non-ferrous metals   17.2   Carrying out gas cutting on ferrous and non-ferrous metals   17.2   Carrying out gas cutting on ferrous and non-ferrous metals   17.3   Carrying out gas cutting on ferrous and non-ferrous metals   17.3   Carrying out gas cutting on ferrous and non-ferrous metals   17.3   Carrying out fisk assessment   17.3   Carrying out fisk assessment   17.3   Carrying out fastaltation of metal plates   17	11.0	Performing resistance welding	11.1	Carrying out resistance welding on sheet metals
13.0 Performing repair of the rusted body part   13.1 Carrying out welding of rusted parts part   14.1 Carrying out welding of rusted parts   14.2 Carrying out mild steel arc cutting   14.1 Carrying out the alignment of vehicle body panels   14.2 Carrying out sanding of vehicle body panels   15.1 Carrying out sanding of vehicle body panels   15.2 Carrying out sanding of vehicle body panels   15.2 Carrying out sanding of vehicle body panels   15.2 Carrying out gas cutting on thin metal plates   15.2 Carrying out gas cutting on thin metal plates   16.0 Performing vehicle body plastic filling   16.1 Carrying out plastic filling on rigid body panel   16.2 Carrying out plastic filling on rigid body panel   16.2 Carrying out plastic filling on rigid body panel   17.2 Carrying out painting on the exterior body panel   17.2 Carrying out painting on the exterior body panel   17.2 Carrying out painting on the exterior body panel   18.1 Servicing catalytic converter   18.2 Repairing leakage on exhaust pipe/muffler   19.1 Carrying out spray paint on vehicle body   19.2 Carrying out metallic spray painting on vehicle body   19.2 Carrying out metallic spray painting on vehicle body   19.2 Carrying out metallic spray painting on vehicle body   19.2 Carrying out metallic spray painting on vehicle body   19.2 Carrying out gas welding on plates using MIG and TIG   19.1 Carrying out gas welding on plates using MIG and TIG   19.1 Carrying out gas welding on plates using MIG and TIG   19.1 Carrying out gas cutting on ferrous metals   19.2 Carrying out fast actually   19.2 Carrying out f		•	11.2	Carrying out resistance welding on thin metals
13.1   Carrying out welding of rusted parts	12.0	Performing straightening of bent body	12.1	Carrying out dismantling of body attachments
13.2   Carrying out mild steel arc cutting		frame	12.2	Carrying out straightening of the bent vehicle frames
14.0   Performing alignment of vehicle body panels   14.1   Carrying out the alignment of vehicle body panels   14.2   Carrying out sanding of vehicle body panels   14.2   Carrying out gas cutting on thin metal plates   15.1   Carrying out gas cutting on thin metal plates   15.2   Carrying out gas cutting on thin kental plates   15.2   Carrying out gas cutting on think metal plates   15.2   Carrying out gas cutting on think metal plates   16.2   Carrying out gas cutting on thick metal plates   16.2   Carrying out painting on rigid body panel   16.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the interior body panel   17.2   Carrying out painting on the interior body panel   17.2   Carrying out painting on the interior body panel   18.1   Servicing catalytic converter   18.2   Repairing leakage on exhaust pipe/muffler   19.1   Carrying out metallic spray painting on vehicle body or panel   19.2   Carrying out metallic spray painting on vehicle body   19.2   Carrying out welding on plates using MIG and TIG welding   20.1   Carrying out gas welding on ferrous and non-ferrous metals   20.2   Carrying out gas cutting on ferrous and non-ferrous metals   22.1   Carrying out gas cutting on ferrous and non-ferrous metals   22.2   Carrying out gas cutting on ferrous metals   22.2   Carrying out gas cutting on ferrous metals   22.2   Carrying out gas cutting on ferrous metals   22.3   Managing environment   23.1   Managing environment   23.2   Supervising preventive maintenance   23.2   Supervising preventive maintenance   23.2   Carrying out fabrication of motor-vehicle body panel   24.2   Carrying out installation of a windscreen and vent glass   25.2   Carrying out installation of a windscreen and vent glass   25.2   Carrying out installation of a windscreen and vent glass   25.2   Carrying out installation of electrical and body surface fittings   26.3   Preparing a small-scale tender document   26.4   Training subordinates on the job	13.0	Performing repair of the rusted body	13.1	Carrying out welding of rusted parts
14.2   Carrying out sanding of vehicle body panels   15.0   Performing thick metal cutting by gas flame   15.1   Carrying out gas cutting on thin metal plates   15.2   Carrying out gas cutting on think metal plates   16.2   Carrying out gas cutting on thick metal plates   16.1   Carrying out plastic filling on rigid body panel   16.2   Carrying out plastic filling on rigid body panel   16.2   Carrying out plastic filling on rigid body panel   16.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   18.1   Servicing catalytic converter   18.2   Repairing leakage on exhaust pipe/muffler   19.1   Carrying out metallic spray painting on vehicle body   19.2   Carrying out metallic spray painting on vehicle body   19.2   Carrying out welding on non-ferrous metals   20.2   Carrying out welding on plates using MIG and TIG welding   21.1   Carrying out gas welding on ferrous and non-ferrous metals   22.2   Carrying out gas cutting on ferrous and non-ferrous metals   22.2   Carrying out gas cutting on ferrous metals   22.2   Carrying out gas welding on ferrous metals   22.2   Carrying out gas cutting on ferrous metals   22.2   Carrying out fabrication of motor-vehicle body and painting on the exterior body panel   23.1   Carrying out fabrication of motor-vehicle body ganel   24.2   Carrying out installation of a windscreen and vent glass   24.		part	13.2	Carrying out mild steel arc cutting
15.0   Performing thick metal cutting by gas flame   15.1   Carrying out gas cutting on thin metal plates   15.2   Carrying out gas cutting on thick metal plates   15.2   Carrying out gas cutting on thick metal plates   16.1   Carrying out pastic filling on rigid body panel   16.2   Carrying out fibber glass filling   17.1   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the interior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out spray paint on vehicle body   17.2   Carrying out spray paint on vehicle body welding   17.2   Carrying out spray paint on vehicle body welding   17.2   Carrying out are welding on non-ferrous metals   17.2   Carrying out gas welding on pales using MIG and TIG welding   17.2   Carrying out gas welding on ferrous and non-ferrous metals   17.2   Carrying out gas cutting on ferrous metals   17.2   Carrying out risk assessment   17.2   Carrying out risk assessment   17.2   Carrying out risk assessment   17.2   Carrying out fabrication of motor-vehicle body panel   17.2   Carrying out heavy metal welding   17.2   Carrying out installation of a windscreen and vent glass   17.3   Carrying out installation of electrical and body   17.3   17.3   17.3   17.3   17.3   17.3   17.3   17.3   17.3   17.3   17.3   17.3   17.3   17.3   17.	14.0	Performing alignment of vehicle body	14.1	
Flame   15.2   Carrying out gas cutting on thick metal plates   16.1   Carrying out plastic filling on rigid body panel   16.2   Carrying out plastic filling on rigid body panel   17.2   Carrying out plastic filling on rigid body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the interior body panel   18.1   Servicing catalytic converter   18.2   Repairing leakage on exhaust pipe/muffler   19.1   Carrying out spray paint on vehicle body   19.2   Carrying out spray paint on vehicle body   19.2   Carrying out metallic spray painting on vehicle body   19.2   Carrying out are welding on non-ferrous metals   20.2   Carrying out are welding on plates using MIG and TIG   welding   21.1   Carrying out gas cutting on ferrous and non-ferrous metals   21.2   Carrying out gas cutting on ferrous and non-ferrous metals   22.2   Carrying out gas cutting on ferrous and non-ferrous metals   22.2   Carrying out gas cutting on ferrous metals   22.2   Carrying out gas cutting on ferrous metals   22.2   Carrying out race welding on painting on vehicle   23.3   Managing hazards   23.3   Managing hazards   23.4   Managing environment   23.2   Carrying out race welding on ferrous metals   23.2   Carrying out race welding on ferrous metals   23.3   Carrying out race welding   23.3   Carrying out race welding   23.4   Carrying out race welding   23.5   Carrying out fabrication of motor-vehicle body panel   24.2   Carrying out fabrication of motor-vehicle body panel   24.2   Carrying out fabrication of motor-vehicle body panel   25.2   Carrying out installation of a windscreen and vent glass   25.2   Carrying out installation of a windscreen and vent glass   25.2   Carrying out installation of a windscreen and vent glass   25.2   Carrying out installation of a windscreen and vent glass   25.2   Carrying out installation of a windscreen and vent glass   25.2   Carrying out installation of a windscreen and vent glass   25.2   Carr			14.2	Carrying out sanding of vehicle body panels
16.0   Performing vehicle body plastic filling   16.1   Carrying out plastic filling on rigid body panel   16.2   Carrying out fibber glass filling   17.1   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the interior body panel   17.2   Carrying out painting on the interior body panel   18.1   Servicing catalytic converter   18.2   Repairing leakage on exhaust pipe/muffler   19.0   Performing spray painting on vehicle body or panel   19.1   Carrying out spray paint on vehicle body   19.2   Carrying out metallic spray painting on vehicle body   19.2   Carrying out metallic spray painting on vehicle body   20.1   Carrying out gas welding on non-ferrous metals   20.2   Carrying out gas welding on plates using MIG and TIG   welding   21.1   Carrying out gas welding on ferrous and non-ferrous metals   21.2   Carrying out gas cutting on ferrous metals   22.2   Carrying out risk assessment   22.3   Managing safe work environment   22.1   Managing hazards   22.2   Carrying out risk assessment   22.3   Managing environment   23.1   Planning preventive maintenance   23.2   Supervising preventive maintenance   24.1   Carrying out fabrication of motor-vehicle body panel components   24.2   Carrying out fabrication of motor-vehicle body panel   24.2   Carrying out installation of a windscreen and vent glass   Carrying out installation of a windscreen and vent glass   25.2   Carrying out installation of electrical and body surface fittings   26.1   Establishing tools, equipment and materials profile   26.2   Estimating material and labour costs   26.3   Preparing a small-scale tender document   26.4   Training subordinates on the job	15.0	Performing thick metal cutting by gas	15.1	Carrying out gas cutting on thin metal plates
17.0   Performing painting on a vehicle body panel   17.1   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the interior body panel   18.0   Maintaining emission control system   18.1   Servicing catalytic converter   18.2   Repairing leakage on exhaust pipe/muffler   19.0   Performing spray painting on vehicle body or panel   19.1   Carrying out spray paint on vehicle body   19.2   Carrying out metallic spray painting on vehicle body   19.2   Carrying out metallic spray painting on vehicle body   19.2   Carrying out welding on non-ferrous metals   20.1   Carrying out welding on plates using MIG and TIG   welding on pates using MIG and TIG   Carrying out gas welding on ferrous and non-ferrous metals   21.1   Carrying out gas welding on ferrous and non-ferrous metals   22.1   Managing hazards   22.1   Managing hazards   22.2   Carrying out risk assessment   22.3   Managing environment   23.1   Planning preventive maintenance   23.2   Supervising preventive maintenance   24.1   Carrying out fabrication of motor-vehicle body panel components   24.1   Carrying out fabrication of motor-vehicle body panel   24.2   Carrying out installation of a windscreen and vent glass   25.2   Carrying out installation of electrical and body surface fittings   26.1   Establishing tools, equipment and materials profile   26.2   Estimating material and labour costs   26.3   Preparing a small-scale tender document   26.4   Training subordinates on the job			15.2	Carrying out gas cutting on thick metal plates
17.0   Performing painting on a vehicle body panel   17.1   Carrying out painting on the exterior body panel   17.2   Carrying out painting on the interior body panel   17.2   Carrying out painting on the interior body panel   18.1   Servicing catalytic converter   18.2   Repairing leakage on exhaust pipe/muffler   19.1   Carrying out spray paint on vehicle body   19.2   Carrying out metallic spray painting on vehicle body   19.2   Carrying out metallic spray painting on vehicle body   19.2   Carrying out metallic spray painting on vehicle body   20.0   Performing arc welding on various vehicle body parts   20.1   Carrying out arc welding on non-ferrous metals   20.2   Carrying out welding on plates using MIG and TIG welding   21.1   Carrying out gas welding on ferrous and non-ferrous metals   22.1   Carrying out gas cutting on ferrous metals   22.1   Managing hazards   22.2   Carrying out risk assessment   22.3   Managing environment   23.1   Planning preventive maintenance   23.2   Supervising preventive maintenance   24.1   Carrying out fabrication of motor-vehicle body panel   24.2   Carrying out fabrication of motor-vehicle body panel   24.2   Carrying out installation of a windscreen and vent glass   25.2   Carrying out installation of electrical and body surface fittings   25.2   Carrying and installation of electrical and body surface fittings   26.1   Establishing tools, equipment and materials profile   26.2   Estimating material and labour costs   26.3   Preparing a small-scale tender document   26.4   Training subordinates on the job	16.0	Performing vehicle body plastic filling	16.1	Carrying out plastic filling on rigid body panel
Panel   17.2   Carrying out painting on the interior body panel   18.1   Servicing catalytic converter   18.2   Repairing leakage on exhaust pipe/muffler   19.0   Performing spray painting on vehicle body or panel   19.1   Carrying out spray paint on vehicle body   19.2   Carrying out metallic spray painting on vehicle body   19.2   Carrying out metallic spray painting on vehicle body   19.2   Carrying out metallic spray painting on vehicle body   19.2   Carrying out welding on non-ferrous metals   20.2   Carrying out welding on plates using MIG and TIG   welding   21.1   Carrying out gas welding on ferrous and non-ferrous metals   22.1   Carrying out gas cutting on ferrous and non-ferrous metals   22.1   Managing sacutting on ferrous metals   22.2   Carrying out risk assessment   22.3   Managing environment   23.1   Planning preventive maintenance   23.1   Planning preventive maintenance   23.2   Supervising preventive maintenance   24.1   Carrying out fabrication of motor-vehicle body panel   24.2   Carrying out heavy metal welding   25.1   Carrying out installation of a windscreen and vent glass   25.2   Carrying out installation of a windscreen and vent glass   25.2   Carrying out installation of electrical and body surface fittings   26.2   Estimating material and labour costs   26.3   Preparing a small-scale tender document   26.4   Training subordinates on the job				
18.0   Maintaining emission control system   18.1   Servicing catalytic converter     18.2   Repairing leakage on exhaust pipe/muffler     19.0   Performing spray painting on vehicle body or panel   19.1   Carrying out spray paint on vehicle body     19.2   Carrying out metallic spray painting on vehicle body     19.2   Carrying out arc welding on vehicle body     19.2   Carrying out arc welding on non-ferrous metals     20.2   Carrying out welding on plates using MIG and TIG welding     21.0   Performing gas welding on vehicle body brackets   21.1   Carrying out gas welding on ferrous and non-ferrous metals     22.1   Carrying out gas cutting on ferrous metals     22.2   Carrying out risk assessment     22.3   Managing safe work environment     23.1   Managing hazards     22.2   Carrying out risk assessment     22.3   Managing environment     23.1   Planning preventive maintenance     23.2   Supervising preventive maintenance     23.2   Supervising preventive maintenance     24.1   Carrying out fabrication of motor-vehicle body panel     25.0   Performing installation of vehicle body attachment     25.1   Carrying out installation of a windscreen and vent glass     25.2   Carrying out installation of a windscreen and vent glass     25.2   Carrying out installation of electrical and body surface fittings     26.1   Estimating material and labour costs     26.2   Preparing a small-scale tender document     26.4   Training subordinates on the job	17.0	Performing painting on a vehicle body		
18.2 Repairing leakage on exhaust pipe/muffler   19.1 Carrying out spray paint on vehicle body   19.2 Carrying out spray paint on vehicle body   19.2 Carrying out metallic spray painting on vehicle body   19.2 Carrying out metallic spray painting on vehicle body   20.0 Performing arc welding on various vehicle body parts   20.1 Carrying out arc welding on non-ferrous metals   20.2 Carrying out gas welding on plates using MIG and TIG welding   21.1 Carrying out gas welding on ferrous and non-ferrous metals   21.2 Carrying out gas cutting on ferrous metals   22.1 Managing hazards   22.2 Carrying out risk assessment   22.3 Managing environment   23.1 Planning preventive maintenance   23.2 Supervising preventive maintenance   23.1 Planning preventive maintenance   24.1 Carrying out fabrication of motor-vehicle body panel   24.2 Carrying out heavy metal welding   24.2 Carrying out installation of a windscreen and vent glass   25.2 Carrying out installation of electrical and body surface fittings   26.1 Establishing tools, equipment and materials profile   26.2 Estimating material and labour costs   26.3 Preparing a small-scale tender document   26.4 Training subordinates on the job		1	17.2	
Performing spray painting on vehicle body or panel   19.1   Carrying out spray paint on vehicle body	18.0	Maintaining emission control system	18.1	Servicing catalytic converter
19.0 body or panel       19.1 Carrying out spray paint on vehicle body         20.0 body or panel       20.1 Carrying out metallic spray painting on vehicle body         20.0 body parts       20.1 Carrying out arc welding on non-ferrous metals welding on plates using MIG and TIG welding         21.0 body brackets       21.1 Carrying out gas welding on plates using MIG and TIG welding         22.0 body brackets       21.2 Carrying out gas welding on ferrous and non-ferrous metals         22.0 body brackets       21.2 Carrying out gas cutting on ferrous metals         22.1 body brackets       22.1 Managing hazards         22.2 Carrying out risk assessment       22.2 Carrying out risk assessment         23.0 body brackets       23.1 Planning preventive maintenance         24.0 body brackets       23.1 Planning preventive maintenance         24.0 body brackets       24.1 Carrying out fabrication of motor-vehicle body panel         25.0 body brackets       24.2 Carrying out fabrication of motor-vehicle body panel         25.0 body brackets       25.1 Carrying out installation of a windscreen and vent glass         25.0 Performing installation of vehicle body attachment       25.1 Carrying out installation of a windscreen and vent glass         25.1 Carrying out installation of electrical and body surface fittings         26.1 Establishing tools, equipment and materials profile         26.2 Estimating material and labour costs			18.2	Repairing leakage on exhaust pipe/muffler
20.0 Performing arc welding on various vehicle body parts  20.1 Carrying out arc welding on non-ferrous metals vehicle body parts  20.2 Carrying out welding on plates using MIG and TIG welding  21.0 Performing gas welding on vehicle body brackets  21.1 Carrying out gas welding on ferrous and non-ferrous metals  21.2 Carrying out gas cutting on ferrous metals  22.1 Managing hazards  22.2 Carrying out risk assessment  22.3 Managing environment  23.0 Managing preventive maintenance  23.1 Planning preventive maintenance  23.2 Supervising preventive maintenance  24.1 Carrying out fabrication of motor-vehicle body panel  25.2 Carrying out heavy metal welding  25.1 Carrying out installation of a windscreen and vent glass  25.2 Carrying out installation of electrical and body surface fittings  26.0 Managing auto shop  26.1 Establishing tools, equipment and materials profile  26.2 Estimating material and labour costs  26.3 Preparing a small-scale tender document  26.4 Training subordinates on the job	19.0	Performing spray painting on vehicle	19.1	Carrying out spray paint on vehicle body
vehicle body parts   20.2   Carrying out welding on plates using MIG and TIG welding		body or panel	19.2	Carrying out metallic spray painting on vehicle body
Performing gas welding on vehicle body brackets   21.1   Carrying out gas welding on ferrous and non-ferrous metals   21.2   Carrying out gas cutting on ferrous metals	20.0	Performing arc welding on various	20.1	Carrying out arc welding on non-ferrous metals
body brackets  21.2 Carrying out gas cutting on ferrous metals  22.0 Managing safe work environment  22.1 Managing hazards  22.2 Carrying out risk assessment  22.3 Managing environment  23.0 Managing preventive maintenance  23.1 Planning preventive maintenance  23.2 Supervising preventive maintenance  24.0 Performing fabrication of vehicle body components  24.1 Carrying out fabrication of motor-vehicle body panel  25.0 Performing installation of vehicle body attachment  25.1 Carrying out installation of a windscreen and vent glass  25.2 Carrying out installation of electrical and body surface fittings  26.0 Managing auto shop  26.1 Establishing tools, equipment and materials profile  26.2 Estimating material and labour costs  26.3 Preparing a small-scale tender document  26.4 Training subordinates on the job		vehicle body parts	20.2	
22.0Managing safe work environment22.1Managing hazards22.2Carrying out risk assessment23.0Managing preventive maintenance23.1Planning preventive maintenance24.0Performing fabrication of vehicle body components24.1Carrying out fabrication of motor-vehicle body panel25.0Performing installation of vehicle body attachment25.1Carrying out heavy metal welding25.2Carrying out installation of a windscreen and vent glass25.2Carrying out installation of electrical and body surface fittings26.0Managing auto shop26.1Establishing tools, equipment and materials profile26.2Estimating material and labour costs26.3Preparing a small-scale tender document26.4Training subordinates on the job	21.0		21.1	
23.0 Managing preventive maintenance 23.1 Planning preventive maintenance 23.2 Supervising preventive maintenance 23.2 Supervising preventive maintenance 24.0 Performing fabrication of vehicle body components 24.1 Carrying out fabrication of motor-vehicle body panel 25.0 Performing installation of vehicle body attachment 25.1 Carrying out heavy metal welding 25.2 Carrying out installation of a windscreen and vent glass 25.2 Carrying out installation of electrical and body surface fittings 26.0 Managing auto shop 26.1 Establishing tools, equipment and materials profile 26.2 Estimating material and labour costs 26.3 Preparing a small-scale tender document 26.4 Training subordinates on the job			21.2	
23.0 Managing preventive maintenance  23.1 Planning preventive maintenance  23.2 Supervising preventive maintenance  24.0 Performing fabrication of vehicle body components  24.1 Carrying out fabrication of motor-vehicle body panel  25.0 Performing installation of vehicle body attachment  25.1 Carrying out installation of a windscreen and vent glass  25.2 Carrying out installation of electrical and body surface fittings  26.0 Managing auto shop  26.1 Establishing tools, equipment and materials profile  26.2 Estimating material and labour costs  26.3 Preparing a small-scale tender document  26.4 Training subordinates on the job	22.0	Managing safe work environment		Managing hazards
23.0 Managing preventive maintenance 23.2 Supervising preventive maintenance 24.0 Performing fabrication of vehicle body components  24.1 Carrying out fabrication of motor-vehicle body panel 25.0 Performing installation of vehicle body attachment  25.1 Carrying out installation of a windscreen and vent glass  25.2 Carrying out installation of electrical and body surface fittings  26.0 Managing auto shop  26.1 Establishing tools, equipment and materials profile 26.2 Estimating material and labour costs 26.3 Preparing a small-scale tender document 26.4 Training subordinates on the job				
24.0 Performing fabrication of vehicle body components  24.1 Carrying out fabrication of motor-vehicle body panel components  24.2 Carrying out heavy metal welding  25.0 Performing installation of vehicle body attachment  25.1 Carrying out installation of a windscreen and vent glass  25.2 Carrying out installation of electrical and body surface fittings  26.0 Managing auto shop  26.1 Establishing tools, equipment and materials profile  26.2 Estimating material and labour costs  26.3 Preparing a small-scale tender document  26.4 Training subordinates on the job			22.3	Managing environment
24.0 Performing fabrication of vehicle body components  24.1 Carrying out fabrication of motor-vehicle body panel  25.0 Performing installation of vehicle body attachment  25.1 Carrying out heavy metal welding  25.2 Carrying out installation of a windscreen and vent glass  25.2 Carrying out installation of electrical and body surface fittings  26.0 Managing auto shop  26.1 Establishing tools, equipment and materials profile  26.2 Estimating material and labour costs  26.3 Preparing a small-scale tender document  26.4 Training subordinates on the job	23.0	Managing preventive maintenance		
components  24.2 Carrying out heavy metal welding  25.0 Performing installation of vehicle body attachment  25.1 Carrying out installation of a windscreen and vent glass  25.2 Carrying out installation of electrical and body surface fittings  26.0 Managing auto shop  26.1 Establishing tools, equipment and materials profile  26.2 Estimating material and labour costs  26.3 Preparing a small-scale tender document  26.4 Training subordinates on the job				
25.0 Performing installation of vehicle body attachment  25.1 Carrying out installation of a windscreen and vent glass  25.2 Carrying out installation of electrical and body surface fittings  26.0 Managing auto shop  26.1 Establishing tools, equipment and materials profile  26.2 Estimating material and labour costs  26.3 Preparing a small-scale tender document  26.4 Training subordinates on the job	24.0		24.1	Carrying out fabrication of motor-vehicle body panel
attachment glass  25.2 Carrying out installation of electrical and body surface fittings  26.0 Managing auto shop  26.1 Establishing tools, equipment and materials profile  26.2 Estimating material and labour costs  26.3 Preparing a small-scale tender document  26.4 Training subordinates on the job			24.2	Carrying out heavy metal welding
25.2 Carrying out installation of electrical and body surface fittings  26.0 Managing auto shop  26.1 Establishing tools, equipment and materials profile  26.2 Estimating material and labour costs  26.3 Preparing a small-scale tender document  26.4 Training subordinates on the job	25.0	Performing installation of vehicle body	25.1	
surface fittings  26.0 Managing auto shop  26.1 Establishing tools, equipment and materials profile  26.2 Estimating material and labour costs  26.3 Preparing a small-scale tender document  26.4 Training subordinates on the job		attachment		glass
<ul> <li>26.2 Estimating material and labour costs</li> <li>26.3 Preparing a small-scale tender document</li> <li>26.4 Training subordinates on the job</li> </ul>			25.2	
<ul> <li>26.2 Estimating material and labour costs</li> <li>26.3 Preparing a small-scale tender document</li> <li>26.4 Training subordinates on the job</li> </ul>	26.0	Managing auto shop	26.1	Establishing tools, equipment and materials profile
<ul> <li>26.3 Preparing a small-scale tender document</li> <li>26.4 Training subordinates on the job</li> </ul>				
26.4 Training subordinates on the job				
			26.4	
			26.5	Supervising subordinates

## 6.0 The Roles of Teachers, Students and Parents in Teaching and Learning

Good relationships between a teacher, student and parent, or guardian is fundamental to ensuring successful learning. This section outlines the roles of each participant in facilitating effective teaching and learning of Auto Body Repair.

## The teacher

The teacher is expected to:

- (a) Help the student to learn and develop the intended competences in Auto Body Repair;
- (b) Use teaching and learning approaches that will allow students with different needs and abilities to:
  - (i) Develop the competences needed in the 21st Century; and
  - (ii) Actively participate in the teaching and learning process.
- (c) Use student centred instructional strategies that make the student a centre of learning which allow them to think, reflect and search for information from various sources;
- (d) Create a friendly teaching and learning environment;
- (e) Prepare and improvise teaching and learning resources;
- (f) Conduct formative assessment regularly by using tools and methods which assess theory and practice;
- (g) Treat all the students according to their learning needs and abilities;
- (h) Protect the student from the risky environment while he or she is at school;
- (i) Keep track of the student's daily progress;
- (j) Identify individual student's needs and provide the proper intervention;
- (k) Involve parents/guardians and the society at large in the student's learning process; and
- (l) Integrate cross-cutting issues and ICT in the teaching and learning process.

#### The student

The student is expected to:

- (a) Develop the intended competences by participating actively in various learning activities inside and outside the classroom; and
- (b) Participate in the search for knowledge from various sources, including textbooks, reference books and other publications in online libraries.

## The parent/guardian

The Parents/Guardian is expected to:

- (a) Monitor the child's academic progress in school;
- (b) Where possible, provide a child with the needed academic support;
- (c) Provide a child with a safe and friendly home environment which is conducive for learning;
- (d) Keep track of a child's progress in behavior;

- (e) Provide the child with any necessary materials required in the learning process; and
- (f) Instill in a child a sense of commitment and positive value towards education and work.

#### 7.0 Teaching and Learning Methods

The teaching and learning methods are instrumental in developing student's competences. This Syllabus suggests teaching and learning methods for each activity which includes but not limited to brainstorming, demonstration, practical/hands-on activities, observations, role play, simulation, group works, peer teaching/learning, discussions, field visits and project works. However, a teacher is advised to plan and use other appropriate methods based on the environment or context. All the teaching and learning methods should be integrated with the everyday lives of students. The focus is expected to be on practical application and developing cognitive, affective, and psychomotor skills through learner-centred methods. Vocational teachers act as facilitators, incorporating both school-based teaching and project work supervision.

## **8.0** Teaching and Learning Resources

The process of teaching and learning requires different resources. In that regard, both a teacher and students should work together to collect or improvise alternative resources available in the school and home environment when needed. Teachers and students are expected to constantly seek for information from various sources to effectively facilitate the teaching and learning process. The list of approved textbooks and reference books shall be provided by the TIE.

#### 9.0 Assessment

Assessment is important in teaching and learning of Auto Body Repair. It is divided into formative and summative assessments. Formative assessment informs both the teacher and students on the progress of teaching and learning, and in making decisions on improving the teaching and learning process. Teachers are, therefore, expected to apply a wide range of formative assessment methods which include but not limited to demonstration, discussions, presentations, oral questions, experiments, observations, practical assignments and projects.

Summative assessment, on the other hand, focuses on determining student's achievement of learning. Teachers are expected to use a variety of summative

assessments including Form Two National Assessment, terminal examination, annual examination, mock examination and project. The scores obtained from these assessments will be used as Continuous Assessment (CA). Therefore, the continuous assessments shall contribute 60% and the National Form IV Examination shall be 40% as indicated in Table 2.

#### **Project Work**

Project work is a carefully planned and clearly defined task or problem that a student undertakes, either alone or in a group, to enhance and apply the skills and knowledge gained in the classroom, workshop, kitchen, or laboratory. It is based on the principles of "Learning by Doing" and "Learning by Living." In this context, the implementation of Project Work in secondary schools' vocational streams is essential. Projects in the vocational stream should be conducted in the core subject (occupation). To ensure its success, the supervision and assessment of student project work must be consistent with the established guidelines provided by the National Examinations Council of Tanzania (NECTA).

Table 2: Contribution of Continuous Assessment and National Examination in the final score

Assessment Category	Weight (%)	National
		Examination
Form Two National Assessment (FTNA)	6.0	
Form Three Terminal Examination	5.0	
Form Three Anual Examination	5.0	
Form Four Mock Examination	7.0	
Project	7.0	40
Form Two Practical	10.0	
Form Three Practical	10.0	
Form Four Practical	10.0	
Total	60	

#### 10.0 Number of Periods

The Auto Body Repair Syllabus for Ordinary Secondary Education Vocational Stream Form I-IV provides time estimates for teaching and learning each specific competence. The estimates consider the complexity of the specific competences and the learning activities. Eight (08) periods of 40 minutes each have been allocated per week, whereby two (02) periods will be used for theory and 6 for practical sessions which may require

double periods (e.g., 80). Double periods will provide sufficient time for hands-on activities.

## 11.0 Teaching and Learning Contents

The contents of the Syllabus are organised into a matrix with seven (07) columns which are main competences, specific competences, learning activities, suggested teaching and learning methods, assessment criteria which is divided into (process assessment, products/service assessment and underpinning knowledge), suggested teaching and learning resources and number of periods as presented in Table 3 to 6.

# Form One

 Table 3: Detailed contents for Form One

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
Maintainin g safety on the workshop and surroundin g	1.1 Maintaining Workshop Safety	(a) Maintaining Workshop Safety Rules	Brainstorming: Facilitate a session where students brainstorm workshop safety rules and discuss their relevance to real-life scenarios.  Group Discussion: Encourage students to share personal experiences and explore effective safety measures.  Demonstration: Show examples of improper and proper safety practices in the workshop.  Hands-on Practical work: Guide students	The student should be able to:  Select tools, equipment and safety gears Maintain workshop safety rules Interpret different safety signs in a workshop Draw safety signs Store tools, equipment and safety gear Clean tools, equipment and workplace.	Workshop safety rules maintained as per OSHA standards and regulations	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain how to maintain workshop safety rules and regulations  Principles: The student should explain principles involved in maintaining workshop safety rules  Theories: The student should:  Differentiate types of wastes disposal rules  Classify wastes and their hazards  Describe the importance of safety sign  Describe the importance of maintaining workshop	The following tools, equipment and safety gears are be available:  • Dust/waste bins • Gloves • Overalls • Cleaning materials • Hoe • Broom • Brush • Gumboots • Dust covers • Safety mask • Printed workshop safety rules and regulations	56

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			in groups to inspect the workshop for hazards and identify relevant safety rules.  Case Study Analysis: Present examples of workshop accidents to discuss causes and preventive measures.	Store tools and equipment		safety rules  Circumstantial knowledge  Detailed knowledge about:  • Workshop rules and regulations • NEMC rules and regulation • OSHA rules and regulations		
		(b) Maintaining workshop working environment	Brainstorming: Guide students to define and explain workshop working environment Demonstration Show the students how to maintain workshop working environment  Practical work: Organise the students into manageable groups and guide them to maintain working environment around school	The student should be able to:  Select tools, equipment and safety gears Maintain workshop working environmen t Clean tools, equipment and workplace Store tools and	Workshop working environment maintained as per safety rules and regulations	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain how to maintain safety of workshop and its surrounding  Principles: The student should describe the principles involved in maintaining workshop working environment  Theories: The student should:  • Outline the key aspects of maintaining	The following tools, equipment and safety gears are be available:  • Dust/waste bins • Gloves • Overalls • Cleaning materials • Hoe • Broom • Brush • Gumboots • Dust covers • Safety mask	

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
		(c) Maintaining personal safety	workshop  Brainstorming: Facilitate discussions to identify personal safety practices.	The student should be able to:	Personal safety maintained as per safety rules and regulations	workshop working environment  Describe the importance of maintaining workshop working environment Circumstantial knowledge  Detailed knowledge about:  Workshop rules and regulations  NEMC rules and regulation  OSHA rules and regulations  Knowledge evidence: Detailed knowledge of: Method used: The	The following tools, equipment	
			Demonstration: Show proper use of personal protective equipment (PPE) such as helmets and goggles.	<ul> <li>Select relevant safety gears</li> <li>Take precautions against health and safety hazards</li> </ul>	und regulations	student should explain how to maintain personal safety  Principles: The student should state the principles involved in maintaining personal safety	<ul> <li>and safety gears are be available:</li> <li>Dust bins</li> <li>Gloves</li> <li>Overalls</li> <li>Cleaning materials</li> <li>Hoe</li> <li>Broom</li> <li>Brush</li> </ul>	

<b>Module Title</b>					Assessment Cr	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			Role-Play: Simulate scenarios involving improper personal safety practices and discuss consequences.  Practical Work: Guide students in practicing safe use of PPE and tools.	<ul> <li>Use safety gears</li> <li>Interpret different safety signs in a workshop</li> <li>Store tools, equipment and safety gear</li> <li>Dispose different types of wastes as per OHS</li> </ul>		Theories: The student should:  • Explain possible workshop accidents and their causes  • Discuss prevention of workshop accidents  • Differentiate types of wastes disposal  • Summarize the importance of maintaining personal safety  Circumstantial knowledge  Detailed knowledge  about:  • Workshop rules and regulations  • NEMC rules and regulation  • OSHA rules and regulations	<ul> <li>Gumboots</li> <li>Dust covers</li> <li>safety mask</li> <li>ICT learning based facilities</li> </ul>	
	1.2 Handling accidents and incidents	(a) Handling mechanical hazards	Brainstorming: Guide students to define and explain mechanical hazards	The student should be able to:  • Select relevant safety gears	Mechanical hazards, accidents and incidents handled as per OSHA rules and	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should elaborate how to:	The following tools, equipment and safety gears are be available:	57

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			Demonstration: Guide students on how to handle mechanical hazards Practical work: Organise the students into manageable groups and guide them to identify mechanical hazards in school premises	Handle mechanical hazards     Identify causes of health and safety hazards in a workshop and its surroundings     Take precautions against health and safety hazards     Maintain safe working environment     Clean workshop, tools, equipment and workshop surroundings	regulations	Identify mechanical hazardous materials Handle mechanical hazardous materials and equipment Use safety gears Use colour code and safety signs  Principles: The student should state the principles of handling mechanical hazardous materials  Theories: The student should: State the causes of mechanical hazards Explain the advantages of maintaining mechanical hazards in the workshop Circumstantial knowledge Detailed knowledge about: Workshop rules and regulations NEMC rules and	<ul> <li>Tool kit</li> <li>mechanical equipment</li> <li>Air compressor</li> <li>Fire extinguisher</li> <li>Power Machines</li> <li>Overalls</li> <li>Gloves</li> <li>Safety boots</li> <li>Safety clear glasses</li> <li>First aid kit</li> <li>First aid poster</li> <li>Helmet</li> <li>Safety mask</li> </ul>	

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
		(b) Handling physical hazards	Brainstorming: Guide students to define and explain physical hazards  Demonstration: Guide student and show them how to handle physical hazards  Practical work: Organise the students into manageable groups and guide them to identify physical hazards in school premises	The student should be able to:  Select relevant safety gears Maintain workshop safety Identify causes of physical hazards in a workshop and its surroundings Interpret different physical hazards safety signs Draw physical hazards safety signs Draw physical hazards safety signs Maintain safe working environment Clean workshop,	Physical hazards, accidents and incidents handled as per OSHA rules and regulations	regulation OSHA rules and regulations Knowledge evidence: Detailed knowledge of: Methods used: The student should elaborate how to handle physical hazardous materials and equipment Principles: The student should describe principles of handling physical hazardous materials Theories: The student should: Discuss the causes of physical hazards Analyse the advantages of maintaining physical hazards in the workshop Circumstantial knowledge Detailed knowledge	The following tools, equipment and safety gears are be available:  • Tool kit • physical equipment • Air compressor • Fire extinguisher • Power Machines • Overalls • Gloves • Safety boots • Safety clear glasses • First aid kit • First aid poster • Helmet • Safety mask	

Module Title					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
				tools, equipment and workshop surroundings		<ul> <li>about:</li> <li>Workshop rules and regulations</li> <li>NEMC rules and regulation</li> <li>OSHA rules and regulations</li> </ul>		
		(c) Handling chemical hazards	Brainstorming: Guide students to define and explain chemical hazards  Demonstrations: Guide students and show them how to handle chemical hazards  Practical work: Organise the students in manageable groups and guide them to identify chemical hazards on school premises	The student should be able to:  Select relevant safety gears Maintain workshop safety Identify causes of health and safety chemical hazards in a workshop and its surroundings Interpret different chemical hazards safety signs Draw	Chemical hazards, accidents and incidents handled as per OSHA rules and regulations	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to handle chemical hazards Principles: The student should present the principles of handling chemical hazardous materials  Theories: The student should: Interpret the causes of chemical hazards Describe the importance of reading manufacturer's instructions before operating machine  Circumstantial knowledge	The following tools, equipment and safety gears are be available:  • Tool kit  • mechanical equipment  • Air compressor  • Fire extinguisher  • Power Machines  • Overalls  • Gloves  • Safety boots  • Safety clear glasses  • First aid kit  • First aid poster  • Helmet  • Safety Mask	

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
		(d) Handling electrical hazards	Brainstorming: Guide students to define and explain electrical hazards  Demonstrations: Guide student and show them on how to handle electrical hazards  Practical work: Organise the students in manageable groups and guide them to describe electrical hazards in school premises	hazards safety signs  Use safety gears  Maintain personal safety  Dispose different types of chemical wastes as per OHS  The student should be able to: Select relevant safety gears  Maintain workshop safety  Identify causes of health and safety electrical hazards in a workshop and its surroundings  Interpret different	Electrical hazards, accidents and incidents handled as per OSHA rules and regulations	about:  Workshop rules and regulations  NEMC rules and regulation  OSHA rules and regulations  Knowledge evidence: Detailed knowledge of: Methods used: The student should elaborate how to handle electrical hazards materials and equipment  Principles: The student should examine the principles of handling electrical hazardous materials Theories: The student should: Analyse the causes of electrical hazards Describe the advantages of maintaining electrical hazards in the	The following tools, equipment and safety gears are be available:  • Tool kit  • mechanical equipment  • Air compressor  • Fire extinguisher  • Power Machines  • Overalls  • Gloves  • Safety boots  • Safety clear glasses  • First aid kit	

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
				electrical hazards safety signs • Draw electrical hazards safety signs • Use safety gears • Maintain personal safety • Dispose different types of electrical wastes		workshop  • Explain the importance of reading manufacturer's instructions before operating machine  Circumstantial knowledge Detailed knowledge about:  • Workshop rules and regulations  • NEMC rules and regulation  • OSHA rules and regulations	<ul> <li>First aid poster</li> <li>Helmet</li> <li>Safety mask</li> </ul>	
		(e) Maintaining safety gears	Brainstorming: Guide students to define and explain safety gear  Demonstrations: Guide student and show them on how to maintain safety gears  Practical work: Organise the students in manageable groups and guide them to describe different personal safety gears	The student should be able to: • Select relevant safety gears • Maintain workshop safety gears • Interpret different safety gear signs • Draw different	Safety gears are maintained as per workshop rules and regulations	Knowledge evidence: Detailed knowledge of: Method used: The student should explain how to maintain safety gears  Principles: The student should elaborate the principles of maintaining safety gears  Theories: The student should: • Discuss the types of safety gear	The following tools, equipment and safety gears are be available:  • Tool kit  • Mechanical equipment  • Air compressor  • Fire extinguisher  • Power Machines  • Overalls	

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
				safety gear signs  Clean workshop, tools, equipment and workshop surroundings  Store tools, equipment and safety gear  Use safety gears		Explain advantages of maintaining safety gear     elaborate the importance of maintaining safety gears  Circumstantial knowledge Detailed knowledge about:     Workshop rules and regulations     NEMC rules and regulation     OSHA rules and regulations	<ul> <li>Gloves</li> <li>Safety boots</li> <li>Safety clear glasses</li> <li>First aid kit</li> <li>First aid poster</li> <li>Helmet</li> <li>Safety mask</li> </ul>	
	1.3 Handling fire accidents	(a) Handling firefighting equipment and materials	Brainstorming: Guide students to define and explain firefighting equipment and materials Simulations: Guide student and simulate on how to handle firefighting equipment and materials	The student should be able to:  • Select tools, equipment and safety gears • Apply right class of fire extinguisher • Apply right class of firefighting materials	Firefighting equipment and materials handled as per rules and regulations	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Identify different types of fire extinguishers Apply the right type of fire extinguishers Apply right type of firefighting materials Principles: The student	The following tools, equipment and safety gears are be available:  • Fire extinguishers  • Firefighting materials  • First aid kit  • Gloves  • Safety boots  • Overall	56

<b>Module Title</b>					Assessment Cr	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	ecific (Learning and Learnetences) Activities) Method	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			Practical work:  Organise the students into manageable groups and guide them on how to handle different firefighting equipment and materials	Check and test fire extinguishers     Observe safety precautions     Clean up tools, equipment and working place     Store tools, equipment and safety gears		should elaborate the principles involved in handling firefighting equipment and materials  Theories: The student should:  Describe the types of fire extinguishers Explain how to handle different types of fire extinguishers Elaborate the importance of checking and servicing fire extinguishers Circumstantial knowledge  Detailed knowledge about:  Workshop rules and regulations NEMC rules and regulations OSHA rules and regulations	Safety clear glasses     Safety mask     ICT learning based facilities	
		(b) Handling different types of fire	Brainstorming: Guide students to explain different	The student should be able to:  • Select tools,	Different types of fire handled as per rules and regulations	Knowledge evidence: Detailed knowledge of: Methods used: The	The following tools, equipment and safety gears	

Module Title					Assessment Cı	riteria	Training	
(Main	Unit Title (Specific Competences)	(Specific (Learning and Learning Competences) Activities Method	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			types of fire simulations: Guide student and simulate videos on how to handle different types of fire Practical work: Organise the students in manageable groups and guide them to identify and handle different types of fire	equipment and safety gears  Identify common classes of fire  React correctly and safely to different types of fire  Handle different types of fire  Observe safety precautions while dealing with different types of fire  Clean up tools, equipment and working place  Store tools, equipment and safety gears		student should:  Classify fire Identify firefighting equipment and material Explain how to handle different types of fire  Principles: The student should explain principles of handling different types of fire  Theories: The student should: Explain the types and common classes of fire Discuss the importance of handling different types of fire Discuss the importance of handling different types of fire Describe fire extinguishers  Circumstantial knowledge Detailed knowledge about:  Workshop rules and	are be available:  Fire extinguishers Firefighting materials First aid kit Gloves Safety boots Overall Safety clear glasses Safety mask ICT learning based facilities	

<b>Module Title</b>					Assessment Cr	iteria	Training	Number of Periods per Unit
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods
	1.4 Performing first aid	(a) Performing artificial respiration	Group discussion: Guide students in manageable groups to discuss and come up with the meaning and procedures of performing artificial respiration  Interactive simulation: Guide students through interactive simulation and animation to visualize the principles and procedure for performing artificial respiration	The student should be able to:  • Select tools and equipment • Perform artificial respiration • Sterilize first aid tools • Observe safety precautions	Artificial respiration conforms to medical requirements and standards	regulations NEMC rules and regulation OSHA rules and regulations Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to perform: Mouth-to-mouth resuscitation Chest compressions  Principles: The student should elaborate the principles involved in performing artificial respiration Theories: The student should: Differentiate the types of artificial respiration Describe the use of accessories in a first aid kit Explain the importance of performing artificial respiration	The following tools, equipment and safety gears are be available:  • First aid kit  • Stretcher  • Light blanket  • Sterilizer  • Towel  • Overall  • Medical gloves  • Safety boots  • Safety mask  • ICT based learning facilities	57

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
		(b) Performing first aid to minor wound scalpels	Brainstorming: Guide students to define and explain first aid and the procedures to attend minor wound scalpels  Demonstrations: Organise the students into manageable groups and demonstrate how to perform first aid to minor wound scalpels	The student should be able to:  • Select tools and equipment • Identify types of injuries • Perform artificial respiration • Attend minor wounds • Sterilize first aid tools • Observe safety precautions • Store first aid	First aid offered conforms to medical requirements	Circumstantial knowledge Detailed knowledge about:      Medical standards     Workshop rules and regulations     OSHA rules and regulations  Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to:     Sterilize equipment     Wash the wound     Dress the wound     Perform first aid to minor wound scalpels  Principles: The student should state principles involved in performing first aid to minor wound scalpels	The following tools, equipment and safety gears are be available:  • First aid Kit  • Stretcher  • Light blanket  • Sterilizer  • Towel  • Overall  • Medical gloves  • Safety boots  • Safety mask	
				kit		Theories: The student should:  • Differentiate types of wounds		

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
						<ul> <li>Discuss the procedures of attending minor wounds</li> <li>Circumstantial knowledge</li> <li>Detailed knowledge about:</li> <li>Medical standards</li> <li>Workshop rules and regulations</li> <li>OSHA rules and regulations</li> </ul>		
2.0 Performin g bench work	2.1Performing Measurem ents	(a) Performing Linear Measureme nt	Brainstorming: Guide the students to define identify, and explain basic linear measuring tools Think-Ink-Pair-Share: Guide students to discuss proper measuring techniques Practical work: Organise the students into manageable groups and guide them to handle linear measuring tools and perform	The student should be able to:  Select tools and equipment Take measurements and marking Observe safety precautions Clean tools, equipment and work place Store tools, equipment and	Linear measurement performed accordingly	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should:  Identify basic linear measuring tools Explain how to calibrate the measuring tools Show how to take measurements Principles: The student should explain the principles of performing linear measurement Theories: The student	The following tools, equipment and safety gears are be available:  Ruler Tape measure Venier calliper Micrometre screw gauge Helmet Apron	65

<b>Module Title</b>					Assessment Ci	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			measurements	workpieces		should:  • Explain the functions of different types of basic linear measuring tools  • Describe the importance of linear measurements  • Show errors in linear measurements  Circumstantial knowledge  Detailed knowledge about:  • Safety precautions while handling basic tools  • Safe handling of work tools and equipment		
		(b) Performing Angular Measureme nts	Demonstration: Show the students how to use angular measuring tools such as protractors and bevels. Discussion: Explain the importance of	The student should be able to:  • Perform Angular Measuring • Observe safety	Angular measurement performed accordingly	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  • identify basic angular measurement tools	The following tools, equipment and safety gears are be available:  • Protractor • Bevel	

<b>Module Title</b>					Assessment Cr	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	(Specific (Learning ompetences) Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			accuracy in angular measurement.  Practical work: Have Students practice measuring angles and marking them accurately.	precautions  Clean tools, equipment and work place  Store tools equipment and workpieces		Perform angular measurements     Store basic tools  Principles: The student should state the principles of performing angular measurements  Theories: The student should:      Explain the functions of different types of basic angular measuring tools     Describe the importance of angular measuring  Circumstantial knowledge  about:     Safety precautions while handling basic tools     Safe handling of work tools and equipment	protractor • Combination square • Digital angle finder • inclinometer	
		(c) Using Non- Linear/Non- Angular	<b>Brainstorming:</b> Guide the students to;	The student should be able	Non-linear /non- angular measurement	Knowledge evidence:  Detailed knowledge of:	The following	

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
		Measureme	define and explain basic non-linear or non-angular measurement tools  Demonstration: Show students how to use tools such as rope and string in conjunction with metric tools to measure irregular shapes  Practical work: Organise the students into manageable groups and guide them to perform measurements of a curved line	Using Non-Linear/Non-Angular measuremen t tools     Observe safety precautions     Clean tools, equipment and work place     Store tools equipment and workpieces	performed accordingly	Methods used: The student should explain how to:  Identify basic non-linear/non-angular measurement tools Perform non-linear/non-angular measurements Transfer empirical reading to metric reading Principles: The student should explain the principles of performing measurement of irregular shapes Theories: The student should: Present the functions of different types of basic angular measuring tools Describe the importance of non-linear/non-angular measuring tools Explain the types of scales	tools, equipment and safety gears are be available:  Rope/cord String Ruller Divider Protractor	

<b>Module Title</b>					Assessment Ci	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
	2.2 Performin g metal cutting	(a) Performing straight cutting	Brainstorming: Guide the students to; define and explain the concepts of metal cutting process  Demonstration: Show students on how to identify/select, handle metal straight-cutting tools and equipment, and how to perform straight metal cutting	The student should be able to:  Interpret drawings Select tools and equipment Observe safety precautions Clean tools, equipment and work place Store tools, equipment and	Straight metal cutting performed accordingly	Circumstantial knowledge  Detailed knowledge about:  Safety precautions while handling basic tools Safe handling of work tools and equipment Waste disposal procedures  Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to: Take measurements Mark workpieces Perform straight cutting process Principles: The student should explain the principles of performing metal straight-cutting Theories: The student should: Differentiate the types	The following tools, equipment and safety gears are be available:  • Work bench • Steel rule • Scriber • T-Square • Vernier callipers • Divider • Micrometre • Surface table/plate • Ball pein hammer	69

Module Title (Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Assessment Criteria			Training	
				Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			Practical: Organise the students into manageable groups and guide them to perform straight metal cutting Think-Ink-Pair-Share: Guide students to discuss challenges and solutions when performing straight cutting	workpieces		of materials and their properties  Describe the application of different cutting tools and equipment  Explain the purpose of each cutting tool Circumstantial knowledge:  Detailed knowledge about:  Safety precautions while performing cutting process Safe handling of work tools and equipment  Waste disposal as per OHS	<ul> <li>Anvil</li> <li>Vernier height gauge</li> <li>Chisels</li> <li>File</li> <li>Hand shear</li> <li>Power cutting discs</li> <li>Shearing machine</li> <li>Centre punch</li> <li>Hacksaw</li> <li>Power hacksaw</li> <li>Safety clear glasses</li> <li>Gloves</li> <li>Safety boots</li> <li>Overall</li> </ul>	
		(b) Performing angular cutting	Demonstration: Show the students how to identify angular metal cutting tools and equipment and perform cutting Practical: Organise the students into manageable groups and guide	The student should be able to:  • Select tools and equipment for the task • Take measurements • Cut workpieces	Angular metal cutting performed accordingly	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Take measurements Mark workpieces Perform angular cutting process Principles: The student	The following tools, equipment and safety gears are be available:  • Work bench • Steel rule • Scriber • T-Square • Vernier	

Module Title (Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Assessment Criteria			Training	
				Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			them to perform angular metal cutting  Think-Ink-Pair-Share: Guide students to discuss challenges and solutions when performing angular cutting	Check for accuracy Observe safety precautions Observe safety precautions Clean tools, equipment and workplace Store tools, equipment and workplace workpieces		should state the principles of performing angular cutting  Theories: The student should:  • Differentiate types of materials and their properties  • Describe the application of different cutting tools and equipment  • Explain the purpose of each cutting tool  Circumstantial knowledge:  Detailed knowledge about:  • Safety precautions while performing the cutting process  • Safe handling of work tools and equipment  • Waste disposal as per OHS	callipers Divider Micrometre Surface table/plate Ball pein hammer Anvil Vernier height gauge Chisels File Hand shear Power cutting discs Shearing machine Centre punch Hacksaw Power hacksaw Safety clear glasses Gloves Safety boots Overall	
		(c) Performing Chipping/Chisel ling	Brainstorming: Guide the students to define and explain	The student should be able	Chiselling metal cutting performed as per	Knowledge evidence: Detailed knowledge of: Methods used: The	The following tools, equipment and safety gears	

Module Title					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			chiselling  Demonstration:  Show the students how to select and handle tools and equipment for chiselling and perform chiselling operations  Practical work:  Organise the students into manageable groups and guide them to perform chiselling for metal cutting	Select tools and equipment     Interpret drawing and measurement     Clean tools, workpieces and workplace     Observe safety precautions     Clean tools, equipment and workplace     Store tools, equipment and workpieces	specifications	student should explain how to:  • Take measurements • Mark workpieces • Perform chiselling cutting process Principles: The student should discuss the principles of performing chisel metal cutting Theories: The student should:  • Differentiate types of metals and their properties • Describe the application of chisel in metal cutting process • Explain purpose of chisel cutting Circumstantial knowledge: Detailed knowledge about:  • Safety precautions while performing the cutting process • Safe handling of work tools and equipment	are be available:  Work bench Steel rule Scriber T-Square Vernier callipers Divider Micrometre Surface table/plate Ball pein hammer Anvil Vernier height gauge Chisels File Centre punch Safety clear glasses Gloves Safety boots Overall	

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
	2.3 Performin g metal filing	(a) Performing flat filing	Brainstorming: Guide the students to define and explain the concepts of metal filing Demonstration:	The student should be able to:  • Interpret drawings • Select tools and	Metal flat filling performed as per given technical specifications	Waste disposal as per OHS     Knowledge evidence:     Detailed knowledge of:     Methods used: The students should explain how to:     Take measurements	The following tools, equipment and safety gears are be available:  • Workbench	70
			Show the students how to select proper tools for metal flat filing and perform the metal flat filing operations  Practical work:  Organise the students into manageable groups and guide them to perform metal flat filling operation	equipment  Take measurements and marking  File workpieces  Observe safety precautions  Clean tools, equipment and work place  Store tools, equipment and workpieces		<ul> <li>Mark workpieces</li> <li>File workpieces</li> <li>Principles: The student should outline the principles of performing metal flat filing</li> <li>Theories: The student should:</li> <li>Differentiate types of metal flat files and their uses</li> <li>Describe the procedures for cleaning and storage of metal flat files</li> <li>Explain the purpose of each type of file</li> <li>Circumstantial</li> </ul>	<ul> <li>Clamp/vice clamp</li> <li>Set of flat files</li> <li>File-card</li> <li>Try square</li> <li>Steel rule</li> <li>Centre punch</li> <li>Scriber</li> <li>Divider</li> <li>Overall</li> <li>Gloves</li> <li>Safety clear glasses</li> <li>Safety boots</li> </ul>	

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
		(b) Performing radii filing	Demonstration: Show the students how to select, handle round filing tools and equipment and properly perform the metal round filing operations  Practical work: Organise the students into manageable groups and guide them to perform a metal round-filling	The student should be able to:  • Select tools and equipment for the task • Grind workpieces • Check for accuracy • Observe safety precautions • Clean tools, equipment and workplace	Metal round filing performed as per given technical specifications	knowledge:  Detailed knowledge about:  Safety precautions about filing Safe handling of workpieces, tools and equipment Waste disposal as per OHS Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to: Take measurements Mark workpieces File workpiece Principles: The student should state the principles of performing metal round/radii filing Theories: The student:	The following tools, equipment and safety gears are be available:  • Workbench • Clamp/vice clamp • Set of round files • File-card • Try square • Steel rule • Centre punch • Scriber • Divider	

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			operation	Store tools, equipment and workpieces		Discuss the different types of metal round files and their uses     Describe the procedures for cleaning and storage of round files     Explain the purpose of round filing  Circumstantial knowledge: Detailed knowledge about:      Safety precautions about round filling     Safe handling of workpieces, tools and equipment     Waste disposal as per OHS	<ul> <li>Overall</li> <li>Gloves</li> <li>Safety clear glasses</li> <li>Safety boots</li> </ul>	
		(c) Performing angle filing	Demonstration: Show the students how to select, handle the tools and perform the metal angle filing operations Practical work:	The student should be able to:  • Select tools and equipment • Perform angle filing	Metal angle filing performed as per given technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Take measurements Mark workpieces	The following tools, equipment and safety gears are be available:  • Workbench • Clamp/vice	

<b>Module Title</b>					Assessment C	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			Organise the students into manageable groups and guide them to perform a metal angle-filing operation	Observe safety precautions     Clean tools, workpieces and workplace     Store tools, equipment and workpieces		<ul> <li>File workpieces</li> <li>Principles: The student should state the principles of performing metal angle filing</li> <li>Theories: The student should:</li> <li>Differentiate types of metal angle files and their uses</li> <li>Show the procedures for cleaning and storage of metal angle files</li> <li>Explain the purpose of angle filing</li> <li>Circumstantial knowledge:         <ul> <li>Detailed knowledge about:</li> <li>Safety precautions about metal round filing</li> <li>Safe handling of workpieces, tools and equipment</li> <li>Waste disposal as per OHS</li> </ul> </li> </ul>	clamp • Set of angle files • File-card • Three angle/ triangle • Try square • Steel rule • Centre punch • Scriber • Divider • Overall • Gloves • Safety clear glasses • Safety boots	

Module Title					Assessment Co	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
	2.4 Performin g drilling	(a) Performing hand drilling on plate	Brainstorming:  Guide the students to define and explain the concept of drilling  Demonstration:  Show the students how to select, properly handle tools and equipment and perform hand drilling on metal plate  Practical work:  Organise the students into manageable groups and guide them to perform hand drilling operations on a given metal workpiece	The student should be able to:  Interpret drawings Select tools, equipment and materials Mark workpieces Observe safety precautions Clean tools, equipment and work place Store tools, equipment and work workpiece	Hand drilled hole conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should elaborate how to:  Perform drilling using hand machine Perform reaming Calculate drill size Select drill bit type and size  Principles: The student should state the principles of performing hand drilling Theories: The student should: Describe drilling procedures Explain types of drilling machines Describe tools and equipment used in hand drilling Discuss the importance	The following tools, equipment and safety gears are be available:  • Work bench • Hand drilling machine • Centre punch • Hammer (Ball pein hammer) • Scriber • Steel rule • Try square • Set of drill bits • Oil can • Wire brush • Vernier calliper • Calculator • Reamers • Safety clear glasses • Gloves • Goggles • Safety boots • Overalls	60

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
						of coolant in drilling process  Identify the materials used to manufacture drill bits  Show how to drill bit cutting angles		
						Circumstantial knowledge:		
						Detailed knowledge about:		
						Safety precautions while performing the task		
						<ul><li> Safe handling of tools and equipment</li><li> Waste disposal</li></ul>		
		(b) Performing drilling on bench drilling machine	<b>Demonstration:</b> Show the students	The student should be able to:	Machine drilled hole conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The	The following tools, equipment	
			how to select and properly handle tools,	• Select tools and equipment		student should describe how to:	and safety gears are be available:	
			equipment and machines, and perform bench drilling on a metal	• Interpret drawings and measurements given		<ul> <li>Perform drilling on bench drill machine</li> <li>Perform reaming</li> <li>Calculate drill size</li> </ul>	Workbench     Bench drilling machine and accessories	

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			Practical work:  Organise the students into manageable groups and guide them to perform bench drilling operations on given metal workpieces	Cut a workpiece into recommended size Perform drilling Observe safety precautions Clean tools, equipment and work place Store tools, equipment and workpieces		Select drill bit type, size-and drilling speed  Principles: The student should elaborate the principles of performing powered machine bench drilling  Theories: The student should:      Explain drilling procedures     Describe the types of drilling machines     Describe tools and equipment used in hand drilling     Discuss the importance of coolant in drilling process     Explain materials used to manufacture drill bits     Drill bit cutting angles     Explain drilling speed Circumstantial knowledge:  Detailed knowledge	<ul> <li>Centre punch</li> <li>Hammer (Ball pein hammer)</li> <li>Scriber</li> <li>Steel rule</li> <li>Try square</li> <li>Set of drill bits</li> <li>Oil can</li> <li>Wire brush</li> <li>Vernier callipers</li> <li>Calculator</li> <li>Reamers</li> <li>Safety clear glasses</li> <li>Gloves</li> <li>Goggles</li> <li>Safety boots</li> <li>Overalls</li> </ul>	

Module Title				Assessment Cı	riteria	Training	
(Main Competence)  Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
	(c) Performing counterboring drilled holes	Brainstorming: Guide the students to define and describe counter bore drilling Group discussion: Organise students into small groups to describe relationships between bore hole and counter bore hole Practical work: Organise the students into manageable groups and guide them to perform counter bore drilling on given metal workpieces	The student should be able to:  • Select tools and equipment • Interpret drawings and measurement • Clamp the workpiece to the Bench vice • Perform reaming • Observe safety precautions • Clean tools, equipment and work place • Store tools.	Counter bored drilled hole conforms to technical specifications	<ul> <li>Safety precautions while performing the task</li> <li>Safe handling of tools and equipment</li> <li>Waste disposal</li> <li>Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to: <ul> <li>Perform counter boring drilled hole</li> <li>Perform reaming</li> <li>Calculate drill size</li> <li>Select drill bit type, size and drilling speed</li> </ul> </li> <li>Principles: The student should explain the principles of performing counter boring hole drilling</li> <li>Theories: The student should:</li> <li>Present counter boring hole drilling</li> </ul>	The following tools, equipment and safety gears are be available:  • Work bench • Hand drill/Bench drilling machine and accessories • Centre punch • Hammer (Ball pein hammer) • Scriber • Steel rule • Try square • Set of drill bits • Oil can • Wire brush • Vernier	

<b>Module Title</b>					Assessment C	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
				equipment and workpieces		procedures  Describe the types of tools, equipment and machines used for counter bored hole drilling  Show the importance of coolant in drilling process  Identify the materials used to manufacture drill bits  Describe drill bit cutting angles  Highlight drilling speed  Circumstantial knowledge: Detailed knowledge about:  Safety precautions while performing the task  Safe handling of tools and equipment  Waste disposal	callipers     Calculator     Reamers     Safety clear glasses     Gloves     Goggles     Safety boots     Overalls	
	2.5 Performin g riveting	(a) Joining sheet metal by manual/ sold/ cold riveting	Brainstorming: Guide the students to define and explain the concept of	The student should be able to:  • Interpret drawings	Cold riveted workpieces conform to technical specifications	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to:	The following tools, equipment and safety gears	58

Module Title					Assessment Cı	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			Demonstration: Show the students how to select proper tools, equipment and machines and perform cold reverting  Practical work: Organise the students into manageable groups and guide them to perform cold rivet metal workpieces	<ul> <li>Select tools, equipment and materials</li> <li>Mark workpieces</li> <li>Cut workpieces</li> <li>Drill holes</li> <li>Observe safety precautions</li> <li>Clean tools, equipment, workpieces and work place</li> <li>Store tools, and equipment</li> </ul>		<ul> <li>Perform measurements</li> <li>Mark workpieces</li> <li>Rivet pieces in different sizes</li> <li>Principles: The student should state the principles of performing manual riveting</li> <li>Theories: The student should:</li> <li>Describe the types of joints</li> <li>Identify types of rivets</li> <li>Present the application of different materials in riveting</li> <li>Discuss the purpose of riveting</li> <li>Show the use of tools, equipment and machines</li> <li>Circumstantial knowledge:</li> <li>Detailed knowledge about:</li> <li>Safety precautions while performing the task</li> </ul>	are be available:  Rivet sets Steel rule Wire brush T-Square Centre punch Drilling machine Set of drill bits Chisel Divider Shearing machine Ball pein hammer Rivet head forming tools Data book Anvil Workbench Pliers Vice grip Hacksaw Helmet Goggles Gloves Safety boot Overall	

<b>Module Title</b>					Assessment C	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
						<ul> <li>Safe handling of work tools, equipment and workpieces</li> <li>Waste disposal</li> </ul>		
		(b) Performing Pop Riveting	Demonstration: Show the students how to select proper tools, equipment and machines and perform pop reverting  Practical work: Organise the students into manageable groups and guide them to perform pop rivet of metal workpieces	The student should be able to:  Select tools and equipment Perform riveting Observe safety precautions Clean tools, equipment, and work place Store tools, and equipment	Pop riveted workpieces conform to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Perform measurement Mark workpieces Rivet metal workpieces of different thickness Principles: The student should explain the principles of pop riveting to join metals Theories: The student should: Describe the types of joints Distinguish types of rivets Explain the application of different materials in riveting	The following tools, equipment and safety gears are be available:  Rivet sets Riveting plier Steel rule Wire brush T-Square Centre punch Drilling machine Set of drill bits Rivet gun Piece of wood Chisel Divider Shearing machine Soft hammer Ball pein hammer	

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
						<ul> <li>Explain the purposes of riveting</li> <li>Differentiate between manual and pop rivet</li> <li>Elaborate the use of tools, equipment and machines</li> <li>Circumstantial knowledge:</li> <li>Detailed knowledge about:</li> <li>Safety precautions while performing the task</li> <li>Safe handling of work tools, equipment and workpieces</li> <li>Waste disposal</li> </ul>	<ul> <li>Data book</li> <li>Anvil</li> <li>Work bench</li> <li>Pliers</li> <li>Vice grip</li> <li>Hacksaw</li> <li>Helmet</li> <li>Goggles</li> <li>Gloves</li> <li>Safety boot</li> <li>Overall</li> </ul>	
	2.6 Performin g threading	(a) Cutting thread die	Brainstorming: Guide the students to define and explain the external thread (die)  Demonstration: Show the students how to identify, select, handle tools,	The student should be able to:  • Interpret drawings • Select tools, equipment and materials • Mark workpieces	Threaded die cut conform to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Select materials Mark workpieces Select thread pitch Cut external threads	The following tools, equipment and safety gears are be available:  • Set of taps and stock wrenches  • Set of dies and stock	58

<b>Module Title</b>					Assessment Cr	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	ific (Learning	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			equipment, machines and materials, and perform cutting of external thread  Practical work:  Organise the students into manageable groups and guide them to perform external thread cutting on metal workpieces	Observe safety precautions Clean tools, equipment, and workplace Store tools, and equipment		Principles: The student should explain the principles of cutting external thread (die)  Theories: The student should:  • Explain the function of dies  • Identify the types of dies  • Classify threads  • Highlight the purpose of die  Circumstantial knowledge:  Detailed knowledge about:  • Safety precautions while cutting threads  • Safe handling of tools, equipment and materials  • Waste disposal	wrenches  Work bench Bench vice Wire brush Oil can Scriber Steel rule Micrometres Hacksaw Thread gauges Vernier callipers File Thread data manual Gloves Goggles Safety boots Overalls	
		(b) Performing tapping	Brainstorming: Guide the students to define and explain	The student should be able to:	Internal thread (tap) cut	Knowledge evidence: Detailed knowledge of:	The following tools, equipment	

Module Title					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	(Specific (Learning ompetences) Activities)		Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			the concept of making internal thread (Tap)  Demonstration:  Show the students how to identify, select, handle tools, equipment, machines and materials, and perform cutting of internal thread  Practical work:  Organise the students into manageable groups and guide them to perform internal thread cutting on metal workpieces	Cut internal threads Observe safety precautions Clean tools, equipment, workpieces and work place Store tools, equipment and workpieces	conform to technical specifications	Methods used: The student should explain how to:  • Select materials • Mark workpieces • Select thread pitch • Cut external threads  Principles: The student should state the principles of cutting internal thread (Tap)  Theories: The student should:  • Elaborate the functions of taps • Distinguish types of taps • Classify threads • Explain purpose of tapping • Differentiate between tap and die  Circumstantial knowledge:  Detailed knowledge about:	and safety gears are be available:  Set of taps and stock wrenches Work bench Bench vice Wire brush Set of drill bits Oil can Scriber Steel rule Micrometres Drilling machine Hacksaw Thread gauges Vernier callipers File Centre drill Centre punch Thread data manual Gloves Goggles Safety boots Overalls	

<b>Module Title</b>					Assessment Co	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
	2.7	(a) Bending flat	Brainstorming:	The student		<ul> <li>Safety precautions while cutting threads</li> <li>Safe handling of tools, equipment and materials</li> <li>Waste disposal</li> <li>Knowledge evidence:</li> </ul>		70
	Performin g metal forming	material	Guide the students to define and concept of metal bending  Discussion:  Organise the students into manageable groups and guide them to interpret drawing, scale reading and transformation:  Show the students how to identify, select, handle tools, equipment, machines and material, and perform flat metal bending  Practical work:  Organise the students	should be able to:  Interpret drawing Select tools, equipment and workpieces Mark workpieces Clamp workpieces on bench vice Bend workpieces Observe safety precautions Clean tools, equipment, workpieces and work place Store tools,	The workpiece formed conforms to technical specifications	Detailed knowledge of:  Methods used: The student should elaborate how to:  Interpret drawing Take measurements Mark the dimension Select material Form workpieces in different shapes  Principles: The student should state the principles of: Rolling Holding and aligning workpieces Forming process Making allowances for joints	The following tools, equipment and safety gears are be available:  • Work bench • Bench vice • Try square • Vernier callipers • Steel rule • Level protractor • Spring divider • Scriber • Anvil • Chisel • Hacksaw • Hammer • Bending machine • Leather gloves • Overall	

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			into manageable groups and guide them to perform flat metal bending as per specifications	equipment and remained material		Theories: The student should:  Identify the types of tools, equipment and machines used for metal forming Show how to calculations required Determine scales reading and perform conversions Explain the purpose of metal forming  Circumstantial knowledge: Detailed knowledge about: Safety precautions while forming metal Safe handling of tools and equipment Waste disposal	<ul> <li>Safety boots</li> <li>Safety glasses</li> </ul>	
		(b) Rolling round material	Brainstorming: Guide the students to define the concept of metal rolling Discussion: Organise students	The student should be able to:  • Interpret drawing • Select tools, equipment	The workpiece formed conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Take measurements	The following tools, equipment and safety gears are be available:  • Workbench	

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			into manageable groups and guide them to interpret drawing, scale reading and transformation  Demonstration:  Show the students how to identify, select, handle tools, equipment, machines and materials, and perform round metal rolling  Practical work:  Organise the students into manageable groups and guide them to perform round metal rolling as per specifications	and workpieces  Mark workpieces  Clamp workpieces on bench vice  Bend workpieces  Observe safety precautions  Clean tools, equipment, workpieces and work place  Store tools, equipment and remained material		<ul> <li>Form workpieces in different shapes</li> <li>Principles: The student should state the principles of:         <ul> <li>Rolling</li> <li>Using tools, equipment and machines</li> <li>Holding and aligning workpieces</li> <li>Forming process</li> <li>Making allowances for joints</li> </ul> </li> <li>Theories: The student should:         <ul> <li>Highlight the types of tools, equipment and machines used for metal forming</li> <li>Show how to perform Calculations as required</li> <li>Determine scales reading and perform conversions</li> </ul> </li> <li>Circumstantial</li> </ul>	<ul> <li>Bench vice</li> <li>Try square</li> <li>Vernier callipers</li> <li>Steel rule</li> <li>Hacksaw</li> <li>Level protractor</li> <li>Spring divider</li> <li>Scriber</li> <li>Anvil</li> <li>Chisel</li> <li>Hammer</li> <li>Radius gauges</li> <li>Rolling machine</li> <li>Leather gloves</li> <li>Overall</li> <li>Safety boots</li> <li>Safety glasses</li> </ul>	

<b>Module Title</b>					Assessment C	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
3.0 Performin	3.1	(a) Performing	Brainstorming:	• The student	A straight	knowledge: Detailed knowledge about: • Safety precautions while forming metal • Safe handling of tools and equipment • Waste disposal Knowledge evidence:		129
g Sheet Metal Work	Performin g hand Shearing/s nipping	straight shearing	Guide the students to define and explain the concept of shearing  Demonstration:  Show the students how to identify, select and handle tools, equipment and materials to perform metal straight shearing  Practical work:  Organise the students into manageable groups and guide them to perform	should be able to: Interpret working drawing Perform calculations Select materials Select sniper for the job Take correct measures Observe safety precautions Clean tools, equipment, workpieces and work place Store tools, equipment	sheared workpiece conforms to technical specifications	Detailed knowledge of:  Methods used: The student should clarify how to:  Take measurements Hold and align workpieces Perform straight hand snip cutting  Principles: The student should explain the principles involved in performing straight-hand metal shearing  Theories: The student should: Distinguish the types	The following tools, equipment and safety gears are be available:  • Working drawing table  • Metal sheets  • Straight tin snips  • Work bench  • Bench vice  • Try square  • Ruler  • Centre punch  • Hand gloves  • Knier callipers  • Overall  • Safety glass  • Files  • Soft hammer	

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Resources	Number of Periods per Unit
		(b) Performing combination hand shearing/sni pping	straight hand metal shearing as per specifications  Discussion: Organise students into manageable groups and ask them to differentiate between straight and combination hand metal shearing  Practical work: Organise the students into manageable groups, and guide them to select proper tools, equipment and	and remained materials  The student should be able to:  Interpret drawing Select tools, equipment and workpieces Mark workpieces Hold workpieces Perform combination	A combination sheared workpiece conforms to technical specifications	of shearing machines  Describe the properties of materials  Differentiate types of snipers and their applications  Elaborate the purpose of metal shearing  Circumstantial knowledge Detailed knowledge about:  Safety precautions when threading Environmental issues  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should describe how to:  Perform measurements Use combination hand snip shearing Hold and align workpieces Perform combination hand metal shearing	• Scribers • Wire brush  The following tools, equipment and safety gears are be available: • Working drawing table • Metal sheets • Combination tin snips • Workbench • Bench vice • Try square • Ruler	

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning S) Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			material and perform hand combination metal shearing	sheet metal shearing  Observe safety precautions  Clean tools, equipment, workpieces and work place  Store tools, equipment and remained materials		Principles: The student should explain the principles of performing combination hand shearing  Theories: The student should:  • Distinguish the types of shearing tools, equipment and machines  • Describe the properties of materials  • Differentiate types of snipers and their applications  • Differentiate between hand shearing and combination hand shearing  Circumstantial knowledge  Detailed knowledge  about:  • Safety precautions when threading  • Environmental issues	<ul> <li>Centre punch</li> <li>Hand gloves</li> <li>Knier callipers</li> <li>Overall</li> <li>Safety glass</li> <li>Files</li> <li>Soft hammer</li> <li>Scribers</li> <li>Wire brush</li> </ul>	
		(c) Performing circular	Brainstorming: Guide the students to define and explain	The student should be able	A circular sheared workpiece	Knowledge evidence: Detailed knowledge of: Methods used: The	The following	

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
		shearing	the concept of circular (curve) metal shearing  Demonstration: Show the students how to identify, select and handle tools, equipment and materials to perform hand circular metal shearing  Practical work: Guide the students in manageable groups and ask them to select proper tools, equipment, machines, materials and perform circular hand metal shearing	• Interpret drawing • Select tools, equipment and workpieces • Mark workpieces • Hold workpieces • Perform combination sheet metal shearing • Observe safety precautions • Clean tools, equipment, workpieces and work place • Store tools, equipment and remained materials	conforms to technical specifications	student should explain how to:  Take measurement Hold and align workpieces Handle shearing machine Perform circular hand shearing  Principles: The student should state the principles of performing circular hand metal shearing  Theories: The student should: Explain the types of shearing machines Describe the properties of materials Differentiate types of snipers and their applications Clarify the purpose of circular shearing  Circumstantial knowledge	tools, equipment and safety gears are be available:  Working drawing  Metal sheets Circular tin snips Curve tin snip Work bench Bench vice Try square Ruler Centre punch Hack saw and blades Hand gloves Knier callipers Overall Safety glass Files Soft hammer Scribers Wire brush	
						Detailed knowledge		

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
	32 Performin g machine	(a) Performing straight shearing	Brainstorming: Guide the students to define and explain	The student should be able to:	A machine	Safety precautions     when performing     circular hand metal     shearing     Knowledge evidence:     Detailed knowledge of:     Methods used: The	The following	128
	shearing		the concept of machine metal shearing  Demonstration: Show the students how to identify, select and handle tools, equipment and materials and then perform machine straight metal shearing  Practical work: Organise the students into manageable groups and guide them to perform	Interpret working drawings Select suitable materials and sizes Identify shearing machine size Take measurements Mark out Check sharpness and tightness of blade Perform straight machine metal shearing Observe safety	straight sheared metal conforms to technical specifications	student should:  Differentiate ways of performing straight machine shearing  Describe machine shearing process  Explain the Procedure of performing straight machine shearing  Principles: The student should discuss the principles of performing straight machine shearing  Theories: The student should:	tools, equipment and safety gears are be available:  • Working drawing table • Shearing machine • Metal sheet • Scriber • Straight edge • Measuring tape • Try square • Workbench • Ball pein hammer • Leather gloves • Leather apron • Safety boots • Steel ruler • Soft hammer	

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			straight machine metal shearing	precautions • Clean tools, equipment, workpieces and work place • Store tools, equipment and remained materials		<ul> <li>Present the properties of metals</li> <li>Identify parts and functions of shearing machines</li> <li>Explain measuring techniques</li> <li>Identify calculation methods for allowances</li> <li>Describe speed selection</li> <li>Circumstantial knowledge:         <ul> <li>Detailed knowledge</li> <li>about:</li> <li>Safety precautions to be observed while performing the task</li> </ul> </li> </ul>		
		(b) Performing circular shearing	Demonstration: Show the students how to identify, select, handle tools, equipment and materials to perform machine circular metal shearing  Practical work:	The student should be able to:  • Interpret working drawings • Select suitable materials and sizes • Take	A circular machine sheared metal conforms to technical specifications	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to:  Take measurements Mark workpieces Perform machine setting Perform circular	The following tools, equipment and safety gears are be available:  • Working drawing table  • Shearing machine  • Scriber	

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	ic (Learning	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			Organise the students in manageable groups and guide them to perform circular machine metal shearing	measurements  Mark out  Check sharpness and tightness of blade  Cut the metal  Check accuracy of cuts  Observe safety precautions  Clean tools and equipment  Clean work place  Store tools and equipment safely		machine shearing  Principles: The student should explain the principles of performing machine circular shearing  Theories: The student should:  Describe properties of metals  Identify parts and functions of shearing machines  Describe the measuring techniques  Explain calculation methods for allowances  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while performing the task	<ul> <li>Straight edge</li> <li>Measuring tape</li> <li>Try square</li> <li>Work bench</li> <li>Centre punch</li> <li>Ball pein hammer</li> <li>Leather gloves</li> <li>Leather apron</li> <li>Safety boots</li> <li>Steel ruler</li> <li>Soft hammer</li> </ul>	

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
4 Performing soft soldering and Hard soldering on vehicle componen t and panels	4.1 Performin g soft soldering	(a) Joining metal sheets by soldering	Brainstorming: Guide the students to define and explain the concept of soldering  Demonstration: Show the students how to identify, select, handle tools, equipment and material to join sheet metal by soldering  Practical work: Organise the students into manageable groups and guide them to perform sheet metal soft soldering	The student should be able to:  Interpret working drawings Choose suitable materials to be sorted Select soldering tools Follow soldering procedure Maintain soldering heat Remove flux residues Check quality of seams Attend housekeeping Clean tools and equipment Store the tools in safe place Clean tools and	A soft soldered metal joint formed conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Take measurements Mark workpieces Make joints Perform metal soft soldering  Principles: The student should state the principles involved joining metals by soft soldering  Theories: The student should: Distinguish the types of soft soldering materials and describe their properties Describe the types of soldering gun and soldering iron Describe joint preparation procedures Explain soft soldering procedures	The following tools, equipment and safety gears are be available:  • Drawing table/software  • Steel ruler  • Measuring tape  • Soldering gun  • Soldering iron  • Solder wire  • Soldering flux  • Blowing equipment  • Divider  • Protractor  • Try square  • Hammers  • Scriber  • Grooving tool  • Bending machine  • Seaming machines  • Cutting machine	75

<b>Module Title</b>					Training			
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
				equipment • Store tools and equipment in safe custody		Identify the major parts of soldering tools, equipment and machines and their applications      Circumstantial knowledge:      Detailed knowledge about:      Safety precautions to be observed while soldering	<ul> <li>Forming tools</li> <li>Overalls</li> <li>Safety boots</li> <li>Leather gloves</li> <li>Anvil</li> <li>Mallet</li> </ul>	
		(b) Joining pipe by soldering	Brainstorming: Guide the students to define and explain the concept of pipes soft solder  Demonstration: Show the students how to identify, select, handle tools, equipment and material Demonstrate how to join metal pipes by soldering	The student should be able to:  Interpret working drawings Choose suitable materials to be sorted Follow soldering procedure Maintain soldering heat Remove flux		Knowledge evidence:  Detailed knowledge of:  Methods used: The student should describe how to:  Take measurements Mark workpieces Make joints Shape the pipes surfaces Metal pipe soft soldering  Principles: The student	The following tools, equipment and safety gears are be available:  • Drawing table/software  • Steel ruler  • Measuring tape  • Soldering gun  • Soldering iron  • Soldering wire  • Soldering flux	

<b>Module Title</b>					Assessment Cr	iteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
			Practical work: Organise the students into manageable groups and guide them to perform soft soldering joint on pipes	residues  Check quality of seams  Attend housekeeping  Clean tools and equipment  Store the tools in safe place  Clean tools and equipment  Store tools and equipment  store tools and equipment  store tools		should state the principles involved in joining metal pipes by soft soldering  Theories: The student should:  • Explain the types of soft soldering materials and their properties  • Describe the joint preparation procedures  • Identify pipe soft soldering procedures  • Identify the major parts of soldering tools, equipment and machines and their applications	<ul> <li>Blowing equipment</li> <li>Divider</li> <li>Protractor</li> <li>Try square</li> <li>Hammers</li> <li>Scriber</li> <li>Grooving tool</li> <li>Bending machine</li> <li>Seaming machines</li> <li>Cutting machine</li> <li>Forming tools</li> <li>Overalls</li> <li>Safety boots</li> <li>Leather gloves</li> <li>Anvil</li> <li>Mallet</li> </ul>	
						Circumstantial knowledge:		
						<ul> <li>Detailed knowledge</li> <li>about:</li> <li>Safety precaution to be observed while soldering pipes</li> </ul>		
	4.2 Performin	(c) Joining metal into	<b>Brainstorming:</b> Guide the students to	The student should be able	A butt joint on Ferrous metal	Knowledge evidence:		80

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods  define and explain to	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
	g metal brazing and bronze welding	butt joint	define and explain the concept of gas soldering  Demonstration: Show the students on how to identify, select, handle tools, equipment and material Demonstrate how to make butt joint by brazing and bronzing  Practical work: Organise the students into manageable groups and guide them to perform butt joint by hard soldering (brazing and bronzing)	to: Interpret working drawings Inspect gas welding equipment Choose suitable materials Assemble gas cylinder Select nozzle sizes Select welding rods (bronze rods) Cut and file a plate Align and tack weld work Light the torch Adjust welding flames Set working pressure Braze weld joint	using bronze welded as per technical specifications	Methods used: The student should present the procedures for:  Taking measurements  Marking workpieces  Making joints  Methods used: The student should joints  Marking workpieces  Making joints  Med but joint by hard soldering/brazing  Principles: The student should discuss the principles of:  Obtaining good fusion on metals  Obtaining root penetration  But joint formation  Theories: The student should:  Describe metal properties  Explain bronze weld defects  Explain metallurgical effect on weldment  Elaborate different sizes of welding nozzle and application  Elaborate different	The following tools, equipment and safety gears are be available:  • Welding booth • Welding bench • Oxy-acetylene plant • Pressure regulator • Welding torch • Hose pipe • Truck (trolley) • Cylinder key • Blow pipe spanner • Spark lighter • Ball pein hammer • Chisel • Wire brush • Centre punch • Tongs • Bronze rod • Flux • Emery paper • Tinted goggles	

<b>Module Title</b>					Assessment Ci	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
				Maintain movement of torch and bronze welding rod     Maintain angle of the torch and bronze rod     Clean tools and equipment     Store tools and equipment in safe custody		sizes and types of bronze rods  • Differentiate types of flames and their application  Circumstantial knowledge: Detailed knowledge about:  • Safety precautions to be observed while welding  • Firefighting techniques  • Workshop rules and regulations  • OSHA rules and regulations  • OHS rules and regulations	<ul> <li>Leather apron</li> <li>Leather gloves</li> <li>Industrial boots</li> <li>Canvas spat</li> <li>Dust mask</li> </ul>	
		(b) Joining metal into lap joint	Demonstration: Show the students how to identify, select, handle tools, equipment and materials Demonstrate how to make lap joint by brazing and bronzing	The student should be able to: • Interpret working drawings • Inspect gas welding equipment • Choose suitable materials	A lap joint on Ferrous metal using bronze welded as per technical specifications	Knowledge evidence: Detailed knowledge of: Methods used: The student should present the steps required to: • Take measurements • Mark workpieces • Make joints • weld lap joint by hard soldering/brazing  Principles: The student	The following tools, equipment and safety gears are be available:  • Welding booth  • Welding bench  • Oxy-acetylene plant	

<b>Module Title</b>					Assessment C	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	t Requirements/ Suggested Resources	Number of Periods per Unit
			Practical work: Organise the students into manageable groups and guide them perform lap joint by hard soldering	<ul> <li>Assemble gas cylinder</li> <li>Select nozzle sizes</li> <li>Select welding rods (bronze rods)</li> <li>Cut and file a plate</li> <li>Align and tack weld work</li> <li>Light the torch</li> <li>Adjust welding flames</li> <li>Set working pressure</li> <li>Braze weld joint</li> <li>Maintain movement of torch and bronze welding rod</li> <li>Maintain angle of the torch and bronze rod</li> <li>Clean tools and</li> </ul>		should explain the principles of:  Obtaining good fusion on metals  Obtaining root penetration  Lap joint formation  Setting gas pressure  Theories: The student should:  Describe metal properties  Describe bronze weld defects  Explain metallurgical effect on weldment  Explain different sizes of welding nozzle and application  Explain different sizes and types of bronze rods  Differentiate types of flames and their application  Discuss back fire flashback effect and prevention	<ul> <li>Pressure regulator</li> <li>Welding torch</li> <li>Hose pipe</li> <li>Truck (trolley)</li> <li>Cylinder key</li> <li>Blow pipe spanner</li> <li>Spark lighter</li> <li>Ball pein hammer</li> <li>Chisel</li> <li>Wire brush</li> <li>Centre punch</li> <li>Tongs</li> <li>Bronze rod</li> <li>Flux</li> <li>Emery paper</li> <li>Tinted goggles</li> <li>Leather apron</li> <li>Leather gloves</li> <li>Industrial boots</li> <li>Canvas spat</li> <li>Dust mask</li> </ul>	

<b>Module Title</b>					Assessment Cı	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
				equipment • Store tools and equipment in safe custody		knowledge: Detailed knowledge about: • Safety precautions to be observed while welding • Firefighting techniques • Workshop rules and regulations • OSHA rules and regulations • OHS rules and regulations		
		(c) Joining metal into flat position	Brainstorming: Guide the students to define and explain the concept of flat position hard soldering  Demonstration: Show the students how to identify, select, handle tools, equipment and materials Demonstrate how to make butt joint on flat (down hand) position by brazing and bronzing	The student should be able to: Interpret working drawings Inspect gas welding equipment Choose suitable materials Assemble gas cylinder Select nozzle sizes Select welding rods (bronze rods)	Ferrous metal joined on flat position using bronze welded as per technical specifications	Knowledge evidence: Detailed knowledge of: Methods used: The student should highlight the procedures required to: • Take measurements • Mark workpieces • Make joints • weld metals on flat position by hard soldering/brazing • Orient on different welding positions Principles: The student should explain the principles of: • Obtaining good fusion on metals	The following tools, equipment and safety gears are be available:  • Welding booth  • Welding bench  • Oxy-acetylene plant  • Pressure regulator  • Welding torch  • Hose pipe  • Truck (trolley)  • Cylinder key	

Module Title					Assessment Co	riteria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	t Requirements/ Suggested Resources	Number of Periods per Unit
			Practical work: Organise the students into manageable groups and guide them to perform butt, lap and corner joint in flat position (downhand) by hard soldering (brazing and bronze	<ul> <li>Cut and file a plate</li> <li>Align and tack weld work</li> <li>Light the torch</li> <li>Adjust welding flames</li> <li>Set working pressure</li> <li>Braze weld joint</li> <li>Maintain movement of torch and bronze welding rod</li> <li>Maintain angle of the torch and bronze rod</li> <li>Clean tools and equipment</li> <li>Store tools and equipment in safe custody</li> </ul>		Obtaining root penetration  Theories: The student should:  Describe metal properties Show bronze weld defects Identify metallurgical effect on weldment Explain different sizes of welding nozzle and application Explain different sizes and types of bronze rods Advantages and disadvantages of bronze welding Differentiate types of flames and their application  Circumstantial knowledge: Detailed knowledge about: Safety precautions to be observed while	<ul> <li>Blow pipe spanner</li> <li>Spark lighter</li> <li>Ball pein hammer</li> <li>Chisel</li> <li>Wire brush</li> <li>Centre punch</li> <li>Tongs</li> <li>Tinted goggles</li> <li>Leather apron</li> <li>Leather gloves</li> <li>Industrial boots</li> <li>Canvas spat</li> <li>Dust mask</li> </ul>	

<b>Module Title</b>				Assessment Cr	iteria	Training	
(Main Competence)	ence) (Specific (Learning and Learning	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	Number of Periods per Unit	
					welding • Firefighting techniques • Workshop rules and regulations • OSHA rules and regulations • OHS rules and regulations		

## Form Two

 Table 4: Detailed Contents for Form Two

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
1.0 Performing vehicle general check-up	1.1 carrying out vehicle genera check up	(a) Checking for damage and set up	Brainstorming: Guide the students to explain the concept of vehicle check up and setup  Discussion: Guide the students to carry out vehicle body inspection for damages  Field visit: Under teacher supervision, visit the car park and identify vehicle body damages  Practical work:	The student should be able to:  Check the general vehicle set up Identify faults Identify damages Identify tear and wear Identify miss alignment Identify cracks Learn inspection procedures Use checklist Use manufactures manual Operate various tools, equipment and machines List down body and chassis deformations	General vehicle standard conforms to manufacturer's specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Inspect a vehicle body Identify faults/problems Use proper tools, equipment and machines Record and report the problem  Principles: The student should explain the principles of: Vehicle inspection and check up Components and	The following tools, equipment and safety gears are be available:  • Vehicle layout catalogue • Components/syst em checklist • Inspection pit • Overall • Helmet • Industrial boots • Hammer • Set of Screwdrivers • Gloves • Cotton rag • Clear safety goggles • Types of pressure gauge • Levers • Vehicles	108

Competences	<b>Module Title</b>	TI24 (T)'41	Elan de	Suggested		Assessment Criter	ria	Training	Number
students into groups to perform vehicle body checkup as per standards  **Store tools and equipment in safe custody**  **Store tools and equipment in safe custody**  **Theories: The student should: **Define the concept of vehicle checkup and setups **Ore tools and equipment of vehicle checkup and setups **Ore tools and equipment of vehicle components arrangement **Ore ar			(Learning	Learning		Services		Suggested	per
Detailed knowledge				students into groups to perform vehicle body checkup	<ul><li>equipment</li><li>Store tools and equipment in</li></ul>		Vehicle layout  Theories: The student should:     Define the concept of vehicle checkup and setups     Explain vehicle body layout     Identify vehicle components arrangement     Reveal types of damages     Inspect general vehicle standards     Identify body and chassis deformations     Prepare general service schedule plan     Describe how to diagnose and troubleshoot procedures  Circumstantial knowledge	Tyre pressure gauge	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	arning Teaching and	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(b) Checking	Brainstorming:	The student	Vehicle parts and	Workshop rules and regulations     TBS vehicle inspection standards     Vehicle technical specifications     Manufacturers manuals     Safety rules and regulations  Knowledge		
		for missing parts, bolts and nuts for tightness	Guide the students to explain the concept of fasteners on the vehicle body  Discussion: Under teacher supervision, discuss on possible parts, components and fasteners that can be missed on the vehicle	<ul> <li>Perform general vehicle checkup and set up</li> <li>Identify missing parts and components</li> <li>Identify loose fasteners</li> <li>Identify tear and wear</li> <li>Identify miss alignment</li> <li>Learn inspection procedures</li> <li>Use checklist</li> </ul>	tightening conforms to manufacturer's specifications	evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Inspect for missing parts of a vehicle Inspect for loose fasteners Principles: The student should explain the principles of:	The following tools, equipment and safety gears are be available:  • Vehicle layout catalogue • Components/syst ems checklist • Inspection pit • Overall • Helmet • Industrial boots • Hammer • Set of Screwdrivers	

<b>Module Title</b>	Their Tiale	Floresute	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			Provide reason  Practical work: Organise the students into groups to check for missing parts, components and fasteners on vehicle body	Use manufactures manual Operate various tools, equipment and machines Clean tools and equipment Store tools and equipment in safe custody		Inspection of vehicle parts and components Components and systems set up Vehicle layout Tightening fasteners  Theories: The student should: Explain vehicle body layout Describe vehicle components arrangement Present general vehicle standards Identify missing parts of vehicle body Describe tightening procedures Circumstantial knowledge Detailed knowledge about Safe handling of vehicle Vehicle inspection	<ul> <li>Gloves</li> <li>Cotton rag</li> <li>Clear safety goggles</li> <li>Types of pressure gauge</li> <li>Levers</li> <li>Vehicles</li> <li>Inspection light</li> <li>Tyre pressure gauge</li> <li>Measuring tape</li> </ul>	

<b>Module Title</b>	TI!4 (T)41.	El 4	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(c) Checking	Brainstorming:	The student	Tyre condition	as per technical specifications  • Parts tightening specifications  • Safety rules and regulations  Knowledge		
		tyre pressure and wear	Guide the students to explain the concept of tyre wear and pressure inflation  Discussion: Under teacher supervision, discuss on tyres wear and pressure inflation  Provide the side effects  Practical work: Organise the students into groups to check for tyre wear and pressure	<ul> <li>should be able to:</li> <li>Perform general checkup and set up</li> <li>Identify missing wheel or wheel nuts</li> <li>Identify loosen wheel nuts</li> <li>Identify tyre tear and wear</li> <li>Identify miss alignment</li> <li>Learn inspection procedures</li> <li>Check tyre wear and pressure</li> <li>Perform tyre inflation</li> <li>Use checklist</li> <li>Use manufactures manual</li> <li>Operate various</li> </ul>	and pressure conform to manufacturer's specifications	evidence:  Detailed knowledge of:  Methods used: The student should describe how to:  Inspect tyre wear Inspect cracks Inspect for loosening wheel nuts Check for tyre pressure Inflate tyre  Principles: The student should explain the principles of checking tyre wear and pressure Theories: The	The following tools, equipment and safety gears are be available:  Components/syst ems checklist Inspection pit Overall Helmet Industrial boots Hammer Set of Screwdrivers Gloves Cotton rag Clear safety goggles Air compressor Depth gauge Types of pressure gauge Levers Vehicles	

<b>Module Title</b>	Unit Title	Flores	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	(Specific Competences)	Elements (Learning Activities)	rning Teaching and	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
				tools, equipment and machines  Clean tools and equipment  Store tools and equipment in safe custody		student should:  Define the concept of tyre wear and pressure inflation Explain wheel and tyre Elaborate type of tyre Enumerate materials used in tyre construction Reveal tyre damages and cracks Explain tyre wear Explain tyre inflation Analyse tyre specifications  Circumstantial knowledge Detailed knowledge Detailed knowledge about Safe handling of vehicle Vehicle inspection as per technical specifications Parts tightening	<ul> <li>Inspection light</li> <li>Tyre pressure gauge</li> <li>Measuring tape</li> </ul>	

<b>Module Title</b>	TI!4 (T!A).	Elements	Suggested		Assessment Crite	Training	Number	
(Main Competence)	Unit Title (Specific Competences)	, 2	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(d)Checking vehicle level	Brainstorming: Guide the students to explain the concepts of vehicle level checking  Discussion: Under teacher supervision, discuss on vehicle level and means of identifying unlevel vehicle Provide the side effects  Simulation: Use graphics, animations and videos to simulate behaviour of levelled and	The student should be able to:  Perform general checkup and set up Check for missalignment Measure ride height/ground clearance Identify tyre size and specifications Check for suspension system Check tyre wear and pressure Perform tyre inflation Use checklist Use manufacturer's manual Operate various tools, equipment and machines	Vehicle level conforms to manufacturer's specifications	specifications Safety rules and regulations Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to: Inspect suspension system Inspect for bent chassis frame Check tyre pressure Perform vehicle levelling  Principles: The student should state the principles of performing vehicle level check Theories: The student should: Define the concept	The following tools, equipment and safety gears are be available:  Components/syst ems checklist Inspection pit Overall Helmet Industrial boots Hammer Set of Screwdrivers Gloves Cotton rag Clear safety goggles Air compressor Depth gauge Types of pressure gauge Levers Vehicles Inspection light	
			unlevelled	• Clean tools and		of vehicle level • Explain vehicle	Tyre pressure gauge	

<b>Module Title</b>	Unit Title	Flomanta	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	(Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			vehicles  Practical work:  By using proper tools and equipment, guide the students in manageable groups to check for vehicle level	equipment • Store tools and equipment in safe custody		body layout  Identify sprang and unsprang vehicle parts  Explain vehicle ground clearance  Describe vehicle body alignment  Circumstantial knowledge  Detailed knowledge about  Safe handling of vehicle  Vehicle inspection as per technical specifications  Parts tightening specifications  Safety rules and regulations	Measuring tape     Spirit level	
	1.2 Checking electrical wiring system	(a) Checking electrical switches and relays	Brainstorming: Guide students to explain the concepts of vehicle electrical wiring	The student should be able to:  • Select relevant safety gears, tools and equipment • Use service	The electrical switches and relays conform to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should	The following tools, equipment and safety gears are be available:  • Vehicle	108

Module Title	TI *A FENAL.	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Learning Activities)  Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit	
			system  Simulation: Use graphics, animations and videos to simulate working principles of vehicle electric switches and relays  Practical work: Guide the students to check for faulty switches and relays	manual  Repair electrical parts  Check relays  Check electrical switches light  Observe safety precautions  Clean tools, equipment and work place  Store tools and equipment		elaborate how to:  • Check relays and switches  • Measure electrical components  Principles: The student should state the principles of checking and performing measurements of relays and switches  Theories: The student should:  • Define the concept of vehicle electrical wiring system  • Explain the layout of electrical system  • Define light combined switch  • Explain the functions of relays and switches  • Distinguish types of switches and relays	<ul> <li>Switches</li> <li>Relays</li> <li>Electrical circuit training modal</li> <li>Tool kit</li> <li>Set of screw driver</li> <li>Combination pliers</li> <li>Circuit cleaner</li> <li>Multimeter</li> <li>Test light</li> <li>Wire stripper</li> <li>Test lamp</li> <li>Overall</li> <li>Safety boot</li> <li>Gloves</li> </ul>	

(Main Competence)  (Specific Competences)  (Learning Activities)  (Learning Methods  (Requirements)  (Suggested Resources  (Rowledge Assessment  (Nowledge:  (Detailed knowledge about:  (Safety precautions to be observed while doing the task  (Suggested Requirements)  (Suggested Resources  (Interpret lighting circuit diagrams)  (Suggested Resources  (Interpret lighting circuit diagrams)  (In	<b>Module Title</b>	Unit Title	Elamanta	Suggested		Assessment Criter	ria	Training	Number
(b) Checking lighting system  (b) Checking lighting system  (b) Checking lighting system  (b) Checking light system  (c) Guide the students to define and describe procedures for checking light system  (c) Check signal turning and hazard light circuit  (c) Check reverse  (d) Checking light system  (d) Check signal turning and hazard light circuit  (e) Check reverse  (d) Checking light system conforms to technical specifications  (e) Check signal turning and hazard light circuit  (e) Check reverse  (f) Checking light system conforms to technical specifications  (f) Check signal turning and hazard light circuit  (f) Check reverse  (h) Checking light system conforms to technical specifications  (h	`	(Specific	,	Learning		Services	C	Suggested	-
Simulation:  Use graphics, animations and videos to simulate how lighting system works  Practical work:  Organise the  Iight circuit  Check brake light circuit  Observe safety precautions  Clean tools, equipment and workplace  Store tools and equipment  Check lighting system  Measure electrical components  Principles: The student should explain the principles of checking lighting system  Clean tools, equipment and workplace  Store tools and equipment  Theories: The student should:  Explain layout of  Explain layout of  Check lighting system  Measure electrical circuit training modal  Tool kit  Set of screw driver  Combination pliers  Circuit cleaner  Multimeter  Test light  Wire stripper  Test lamp  Overall			lighting	Guide the students to define and describe procedures for checking light system  Simulation: Use graphics, animations and videos to simulate how lighting system works  Practical work:	<ul> <li>should be able to:</li> <li>Interpret lighting circuit diagrams</li> <li>Check signal turning and hazard light circuit</li> <li>Check reverse light circuit</li> <li>Check brake light circuit</li> <li>Observe safety precautions</li> <li>Clean tools, equipment and workplace</li> <li>Store tools and</li> </ul>	conforms to technical	Detailed knowledge about:  Safety precautions to be observed while doing the task  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should provide a detailed account on how to:  Check lighting system  Measure electrical components  Principles: The student should explain the principles of checking lighting system  Theories: The student should:	equipment and safety gears are be available:  • Vehicle • Switches • Relays • Electrical circuit training modal • Tool kit • Set of screw driver • Combination pliers • Circuit cleaner • Multimeter • Test light • Wire stripper • Test lamp	

<b>Module Title</b>	TI % (T)%1	El4	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			students into manageable groups and guide them to check vehicle light system			electrical system  Distinguish types of electrical lights  Elaborate the functions of electrical system  Elaborate functions of lighting system  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while doing the task	<ul> <li>Safety boot</li> <li>Gloves</li> <li>ICT based learning</li> </ul>	
	1.3 Checking accessorie s circuit and componen ts	(a) Checking horn circuit	Brainstorming:  Guide the students to define and describe procedures for checking the horn circuit  Simulation:  Use graphics, animations and	The student should be able to:  • Select tools equipment and PPE • Interpret auxiliary circuit diagrams • Use the service manual • Diagnose horn circuit and	Electrical horn circuits conform as per vehicle manufacturer's specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  • Check horn circuit • Troubleshoot/ diagnose horn circuit faulty	The following tools, equipment and safety gears are be available:  • Vehicle  • Wire brush  • Tool kit  • Multimeter  • Safety clear glasses	107

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit	
			videos to simulate how horn circuit works  Practical work:  Organise the students into manageable groups and guide them to check horn circuit	components system  Observe safety precautions  Clean tools, equipment and workplace  Store tools and equipment		Principles: The student should explain the principles of horn circuit operating  Theories: The student should:  • Distinguish types of horn  • Explain the functions of horn  • Explain layout of horn circuits  • Apply horn  Circumstantial knowledge:  Detailed knowledge about:  • Safety precautions while checking horn circuit and components  • Safe handling of work tools and equipment  • Waste disposal	<ul> <li>Overall</li> <li>Plastic gloves</li> <li>Safety boots</li> <li>Work bench</li> <li>Gloves</li> <li>Respiratory mask</li> <li>Multimeter</li> <li>Test light</li> <li>Set of different wire connectors</li> <li>Test lamp</li> <li>Wire brush</li> <li>Workbench</li> </ul>	
		(b) Checking the wiper and	Brainstorming:	The student should be able to:	Wiper and windscreen	Knowledge evidence:	This element can be achieved at school	
		windscreen	Guide the	Should be able to.	washer circuit	cridence.	demoved at sensor	

<b>Module Title</b>	TI *4 /F.*4I.	El and a	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		washer circuit	students to define and describe procedures for checking Wiper and windscreen washer circuit  Simulation:  Use graphics, animations and videos to simulate how wiper system and wind screen washer works  Practical work:  Organise the students into manageable groups and ask them to check Wiper and windscreen washer circuit	<ul> <li>Select tools equipment and PPE</li> <li>Interpret wiper and windscreen washer circuit diagrams</li> <li>Use service manual</li> <li>Diagnose wiper and windscreen washer circuits and components system</li> <li>Observe safety precautions</li> <li>Clean tools, equipment and work place</li> <li>Store tools and equipment</li> </ul>	and components conform as per vehicle manufacturer's specifications	Detailed knowledge of:  Methods used: The student should:  Identify wiper circuit Identify windscreen washer circuit Explain how to check wiper and windscreen circuits  Principles: The student should state the principles of operating of wiper and windscreen washer circuits  Theories: The student should: Distinguish types Wiper and windscreen washer explain functions of wiper and windscreen washer explain functions of wiper and windscreen washer circuit	The following tools, equipment and safety gears are be available:  • Vehicle • Wire brush • Tool kit • Multimeter • Safety clear glasses • Overall • Plastic gloves • Safety boots • Work bench • Gloves • Respiratory mask • Multimeter • Set of different wire connectors • Test lamp • Service manual • Clamp on meter • Wire brush • Soldering gun • Work bench	

<b>Module Title</b>	TI 4 (B)41		Suggested	Assessment Criteria			Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Learning Teaching and	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
						Elaborate the operation principle of wiper and windscreen washer circuit     Elaborate the importance of wiper and windscreen in the vehicle     Reveal the layout of wiper and windscreen washer circuit     Describe the Application of Wiper and windscreen washer system		
						Circumstantial knowledge: Detailed knowledge about:		
						<ul> <li>Safety         precautions         while Wiper and         windscreen         washer circuit     </li> <li>Safe handling of</li> </ul>		

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(c) Checking the defogger's circuit	Brainstorming: Guide the students to define and describe procedures for checking the defogger circuit  Simulation: Use graphics, animations and videos to simulate how defoggers system works  Practical work: Organise the students into manageable groups and guide them to check the	The student should be able to:  Select tools equipment and PPE Interpret defogger circuit Diagrams Use the service manual Diagnose defogger circuit and components Observe safety precautions Clean tools, equipment and workplace Store tools and equipment	Defogger circuit circuits conform as the vehicle manufacturer's specifications	work tools and equipment  Waste disposal  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should:  Differentiate between rear and front defogger circuits  Describe ow to check defogger's circuits  Principles: The student should state the principles of operating the defogger system  Theories: The student should:  Distinguish types defogger circuit  Explain functions of defogger circuit	The following tools, equipment and safety gears are be available:  • Vehicle • Wire brush • Tool kit • Multimeter • Safety clear glasses • Overall • Plastic gloves • Safety boots • Work bench • Gloves • Respiratory mask • Set of different wire connectors • Test lamp • Service manual • Wire brush • Workbench	

<b>Module Title</b>	TI 24 (T24) -	El 4	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			defogger circuit			<ul> <li>Elaborate the operation principle of defogger circuit</li> <li>Explain the layout of defogger circuit</li> <li>Apply defogger system</li> </ul>		
						Circumstantial knowledge:		
						Detailed knowledge about:		
						Safety precautions while defogger circuit		
						<ul><li> and components</li><li> Safe handling of</li></ul>		
						work tools and equipment  • Waste disposal		
	1.4 Maintainin	(a) Preparing	Brainstorming:	The student should be able to:		Knowledge evidence:		107
	g batteries	a new battery for	Guide the		A new battery		The following tools,	
		vehicle use	students to define and	Prepare a new battery for	prepared as per technical	Detailed knowledge of:	equipment and safety gears are be	
			describe vehicle	vehicle use	specifications	Methods used: The	available:	
			battery <b>Demonstration</b>	Select tools and equipment		student should	Vehicle/training modal	
			:	• Remove the battery from the		<ul><li>explain how to:</li><li>Check electrolyte</li></ul>	Battery charger	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	vities) Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			Show the students how to identify, select, handle tools, equipment and materials Demonstrate how to prepare a new battery ready for use  Practical work:  Organise the students into manageable groups and guide them to prepare new battery for use	vehicle Check the battery state of charge Service battery Mount battery to vehicle Test battery Observe safety precautions Clean tools, equipment and work place Store tools and equipment		level Check battery voltage Charge battery Check battery state of charge Check battery capacity Mount battery to the vehicle  Principles: The student should explain the principles of maintaining new battery  Theories: The student should: Explain functions of batteries Distinguish types of batteries Explain battery chemical reactions Identify battery faults Describe how to Handle the batteries properly	<ul> <li>Battery capacity analyser</li> <li>Hydrometer</li> <li>High-rate discharge tester</li> <li>Wire brush</li> <li>Tool kit</li> <li>Multimeter</li> <li>Plastic container</li> <li>Thermometer</li> <li>Water sucker</li> <li>Safety clear glasses</li> <li>Overall</li> <li>Plastic gloves</li> <li>Safety boots</li> </ul>	

<b>Module Title</b>	TI!4 (TVA)	El 4	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(b) Removing and refiting the battery in a vehicle	Brainstorming: Guide the students to define and describe procedures of vehicle battery removal and refit  Demonstration: Show the students how to identify, select, handle tools, equipment and materials, and refitting the battery on the vehicle	The student should be able to:  • Select tools, equipment and PPE  • Remove battery from vehicle  • Mount battery to vehicle  • Observe safety precautions  • Clean tools, equipment and work place  • Store tools and equipment	A battery was removed and rifted in a vehicle body as per technical specifications	Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while doing the task  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Remove/dismount battery from the vehicle  Check electrolyte level  Check battery voltage  Check battery state of charge  Check battery capacity  Principles: The	The following tools, equipment and safety gears are be available:  • Vehicle/training modal • Set of spanners • Battery charger • Battery capacity analyser • Hydrometer • High-rate discharge tester • Wire brush • Tool kit • Multimeter • Plastic container • Thermometer • Water sucker • Safety clear	

<b>Module Title</b>	TI % / / / / / / / / / / / / / / / / / /	El4.	Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			Practical work: Organise the students in manageable groups and guide them to remove, maintain, store and refit the battery on the vehicle			student should elaborate the principles of maintaining the vehicle battery  Theories: The student should:  • Explain the functions of batteries • Distinguish types of batteries • Explain battery chemical reactions • Reveal battery faults • Describe how to handle batteries accordingly • Describe how to perform battery dismounting and mounting procedures  Circumstantial knowledge:	glasses    Overall    Plastic gloves    Safety boots	
						Detailed knowledge		

<b>Module Title</b>	TI!4 (T!A).	FI	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Lagrning	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(c) Performing battery measurem ents	Brainstorming: guide the students to describe vehicle battery measurements  Demonstration: Show the students how to identify, select, handle tools, equipment and materials, and performing battery measurements for the vehicle use  Practical work:	The student should be able to:  • Select tools equipment and PPE  • Test battery • Measure battery voltage • Measure electrolyte-specific gravity and level • measure battery state of charge • measure battery capacity • Service battery • Observe safety precautions • Clean tools, equipment and	Battery measurements performed as per technical specifications	Safety precautions to be observed while doing the task     First aid     Waste disposal      Knowledge evidence:      Detailed knowledge of:      Methods used: The student should explain how to:      Remove/dismou nt battery from the vehicle     Measure battery voltage     measure electrolytespecific gravity and level     measure battery state of charge     measure battery capacity	The following tools, equipment and safety gears are be available:  • Vehicle/trainin g modal • Set of spanners • Battery charger • Battery capacity analyser • Hydrometer • High-rate discharge tester • Wire brush • Tool kit • Multimeter • Plastic container • Thermometer	
			Tractical work:	workplace			Water sucker	

<b>Module Title</b>	TI ! A TOVAL.	Elements	Suggested		Assessment Criter	ia	Training	Number of Periods per unit
(Main Competence)	Unit Title (Specific Competences)	(Learning	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	
			Organise the students in manageable groups and guide them to remove battery from the vehicle body and perform measurements	• Store tools and equipment		Principles: The student should explain the principles of maintaining batteries  Theories: The student should:  Define battery measurement Explain the functions of batteries Distinguish types of batteries Describe battery chemical reactions Reveal battery faults Handle batteries accordingly Elaborate how to perform battery dismounting and mounting procedures  Circumstantial knowledge:	<ul> <li>Safety clear glasses</li> <li>Overall</li> <li>Plastic gloves</li> <li>Safety boots</li> </ul>	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(d) Performing battery charging	Brainstorming: Guide the students to describe vehicle battery charging  Demonstration: Show the students how to identify, select, handle tools, equipment and materials, and perform the battery charging  Practical work: Organise the students into manageable groups and	The student should be able to:  Select tools equipment and PPE  Check the battery's state of charge  Select charging machine  Select charging method  Connect batteries for charging  Perform battery charging  Test battery  Observe	Battery charged performed as per technical specifications	Detailed knowledge about:  Safety precautions to be observed while doing the task First aid Waste disposal Knowledge evidence:  Detailed knowledge of:  Methods used: The student should elaborate how to:  Check battery voltage Remove/dismou nt battery from the vehicle Check electrolyte-specific gravity and level Check battery state of charge Check battery capacity Connect battery	The following tools, equipment and safety gears are be available:  • Vehicle/trainin g modal • Set of spanner • Battery charger • Battery capacity analyser • Hydrometer • High-rate discharge tester • Wire brush • Tool kit • Multimeter • Plastic container • Thermometer	

<b>Module Title</b>	TI % ID%I.	El 4	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			guide them to charge different types of the vehicle batteries	safety precautions • Store tools and equipment		for charging Charge the battery  Principles: The student should state the principles of charging the vehicle batteries  Theories: The student should: Define battery measurement Explain the functions of batteries Handle batteries properly Perform battery dismounting and mounting procedures Explain battery charging Describe methods of battery charging Circumstantial	<ul> <li>Water sucker</li> <li>Safety clear glasses</li> <li>Overall</li> <li>Plastic gloves</li> <li>Safety boots</li> </ul>	

<b>Module Title</b>	TI!4 (T)'41.	El Av	Suggested		Assessment Crit	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
2 Performing gas welding on vehicle body panels	2.1 Carrying out gas welding on body panels	(a) Welding metals in butt joint on horizontal position	Brainstorming: Guide the students to explain the concept of gas welding Simulation: Provide students with a number of videos to simulate various techniques of welding metals in different joints on different positions  Demonstration: Organise students in groups and demonstrate to them how to weld metals in butt joint	The students should be able to:  Inspect gas welding equipment Assemble gas cylinder Select nozzle sizes Select welding rods Cut plate to specificatio ns Light the torch and Adjust welding	Workpieces welded in butt joint on horizontal position conforms to technical specifications	knowledge:  Detailed knowledge about:  Safety precautions to be observed during charging Waste disposal  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Weld metals by gas flame Weld metals in butt joint Weld on horizontal position Set welding flame  Principles: The student should explain the principles of welding metals in butt joint on horizontal position  Theories: The student should:	The following tools, equipment and safety gears are be available:  Oxy-acetylene plant Pressure regulator Welding torch Hose pipes Gas trolley Cylinder key Spark lighter Ball pein hammer Chisel Wire brush Centre punch Leather gloves	90

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			on horizontal position  Practical work:  Organise the students in groups and guide them to weld metals in butt joint on horizontal position	joint  • Keep on maintainin g movement of torch and rod		<ul> <li>Identify parts of gas welding equipment and their functions</li> <li>Describe recommended working flames and pressure</li> <li>Show side effects of back fire and flash back</li> <li>Explain different welding procedures and techniques</li> <li>Circumstantial knowledge:</li> <li>Detailed knowledge about:</li> <li>Safety precautions to be observed while doing the task</li> </ul>	<ul> <li>Clear goggles</li> <li>Angle grinder</li> <li>Bench vice</li> <li>Safety boots</li> <li>Canvas spats</li> <li>Dust mask</li> <li>Overalls</li> </ul>	
		(b) Welding metals into lap joint on horizontal position	Demonstration: Organise students in groups and demonstrate to them how to weld metals in	The students should be able to:  Inspect gas welding equipment Assemble gas cylinder Select nozzle	Workpieces welded in lap joint on horizontal position conforms to technical specifications	Knowledge evidence: Detailed knowledge of:  • Methods used: The student should elaborate how to: Weld metals by gas	This element can be achieved at a work place, training institution or school workshops and premises.  The following tools, equipment and	

<b>Module Title</b>	TI % ID%I.	El 4	Suggested		Assessment Criter	ria	Training Requirements/ Suggested Resources	Number of Periods per unit
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	ing Teaching and	Process Assessment	Product/ Services Assessment	Knowledge Assessment		
			lap joint on horizontal position  Practical work:  Organise the students in groups and guide them to weld metals in lap joint on horizontal position	sizes  Select welding rods  Cut plate to specifications  Light the torch and Adjust welding flames  Align a workpiece in lap joint on horizontal position  Weld the joint  Keep on maintaining movement of torch and rod		flame  Weld metals in lap joint  Weld on horizontal position  Set welding flame  Principles: The student should state the principles of welding metals into lap joint on horizontal position:  Theories: The student should:  Identify parts of gas welding equipment and their functions  Explain recommended working flames and pressure  Describe the side effects of back fire and flash back  Enumerate	safety gears are be available:  Oxy-acetylene plant. Pressure regulator. Welding torch. Hose pipes. Gas trolley. Cylinder key. Spark lighter. Ball pein hammer. Chisel. Wire brush. Centre punch. Leather gloves. Clear goggles. Angle grinder. Bench vice. Safety boots. Canvas spats. Dust mask.	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(c) Welding metals in corner joint on vertical position	Demonstration: Organise students into groups and demonstrate to them how to weld metals in corner joint on vertical position Practical work: Organise the students in groups and guide them to weld metals in corner joint on	<ul> <li>Inspect gas welding equipment</li> <li>Assemble gas cylinder</li> <li>Select nozzle sizes</li> <li>Select welding rods</li> <li>Cut plate to specifications</li> <li>Light the torch and Adjust welding flames</li> <li>Align a workpiece in corner joint on</li> </ul>	Workpieces welded in corner joint on vertical position conforms to technical specifications	different welding procedures and techniques  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while doing the task  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should describe how to:  Weld metals by gas flame  Weld metals in corner joint  Weld on horizontal position  Set welding flame	The following tools, equipment and safety gears are be available:  Oxy-acetylene plant Pressure regulator Welding torch. Hose pipes Gas trolley Cylinder key Spark lighter Ball pein hammer Chisel	

<b>Module Title</b>	Their Tirle	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)		Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			vertical position	vertical position  • Weld the joint  • Keep on maintaining movement of torch and rod		Weld metal in corner joint on vertical position  Principles: The student should state the principles of:      Welding metals by gas flame     Setting welding flame  Theories: The student should:      Identify parts of gas welding equipment and their functions     Suggest recommended working flames and pressure      Present the side effects of back fire and flash back     Explain different welding procedures and techniques	<ul> <li>Wire brush</li> <li>Centre punch</li> <li>Leather gloves</li> <li>Clear goggles</li> <li>Angle grinder</li> <li>Bench vice</li> <li>Safety boots</li> <li>Canvas spats</li> <li>Dust mask</li> <li>Overalls</li> </ul>	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)		Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(d) Welding metals in lap joint on overhead position	Demonstration: Organise students in groups and demonstrate to them how to weld metals in lap joint on overhead position  Practical work: Organise the students in groups and guide them to weld metals in lap joint on overhead position	<ul> <li>Inspect gas welding equipment.</li> <li>Assemble gas cylinder.</li> <li>Select nozzle sizes.</li> <li>Select welding rods.</li> <li>Cut plate to specifications.</li> <li>Light the torch and Adjust welding flames.</li> <li>Align a workpiece in lap joint on overhead position.</li> <li>Weld the joint.</li> </ul>	Workpieces welded in lap joint on overhead position conforms to technical specifications	Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while doing the task  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Weld metals by gas flame  Weld metals in lap joint  weld in overhead position  Set welding flame  Perform gas welding in overhead position	The following tools, equipment and safety gears are be available:  Oxy-acetylene plant. Pressure regulator. Welding torch. Hose pipes. Gas trolley. Cylinder key. Spark lighter. Ball pein hammer. Chisel. Wire brush. Centre punch. Leather gloves. Clear goggles. Angle grinder.	

<b>Module Title</b>	TI. M. TOMAL.	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	c (Learning	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
				Keep on maintaining movement of torch and rod		Principles: The student should describe the principles of:  • Welding metals by gas flame • Setting welding flame  Theories: The student should:  • Identify parts of gas welding equipment and their functions • Suggest recommended working flames and pressure • Describe the side effects of back fire and flash back • List down different welding procedures and techniques  Circumstantial knowledge:	<ul> <li>Bench vice.</li> <li>Safety boots.</li> <li>Canvas spats.</li> <li>Dust mask.</li> <li>Overalls.</li> </ul>	

<b>Module Title</b>	TI!4 (T!A).	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Learning S) Activities)	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
	2.2 Carrying out body panel cutting by flame	(a) Cutting the rusted panel of car body and replacing a new formed section	Brainstorming: Guide the students to explain the concept of gas flame cutting, vehicle body cutting and repair by gas flame Simulation: Provide students with a number of videos to simulate cutting of rusted vehicle panels, and then how to prepare, replace and weld a new formed section by using flame.	The students should be able to:  Inspect gas welding equipment. Assemble gas cylinders. Select nozzle sizes. Select cutting torch. Set working pressure. Cut and file plate to specifications Light the torch. Adjust cutting flames. Align and tack cut the workpieces.	A rusted body panel cut and replaced with new formed metal section conforms to technical specifications.	Detailed knowledge about:  Safety precautions to be observed while doing the task.  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Perform gas cutting by observing procedures.  Cut rusted vehicle body panel by gas.  Replace with a new formed section  Principles: The student should explain the principles	This element can be achieved at a work place, training institution or school workshops and premises.  The following tools, equipment and safety gears are be available:  Oxy-acetylene plant. Pressure regulator. Cutting torch. Hose pipes. Gas trolley. Cylinder key. Spark lighter. Ball pein hammer. Chisel.	88
			Demonstration	Keep on		of:	Wire brush.	

<b>Module Title</b>	TL. 'A TVAL	FI4	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			Organise students in groups and demonstrate to them how to cut rusted body and then how to prepare, replace and weld a new formed section by using flame  Practical work: Organise the students into groups and guide them to perform gas flame cutting on rusted body panel and then welding a new a new formed section (patch)	maintaining movement of torch.		<ul> <li>Cutting metal by gas flame.</li> <li>Obtaining smooth Kerf.</li> <li>Setting cutting flame.</li> <li>Theories: The student should:</li> <li>Describe parts of gas cutting equipment and their functions.</li> <li>Suggest recommended working flames and pressure.</li> <li>Describe the side effects of back fire and flash back.</li> <li>Outline different cutting procedures and techniques.</li> <li>Circumstantial knowledge:</li> <li>Detailed knowledge about:</li> <li>Safety</li> </ul>	<ul> <li>Centre punch.</li> <li>Leather gloves.</li> <li>Clear goggles.</li> <li>Angle grinder.</li> <li>Bench vice.</li> <li>Safety boots.</li> <li>Canvas spats.</li> <li>Dust mask.</li> <li>Overalls.</li> </ul>	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(b) Cutting the collided panel of car body and replacing a new formed section	Simulation: Provide students with a number of videos to simulate cutting of collide vehicle panels using flame.  Demonstration: Organise students in groups and demonstrate to them how to cut collided body and panel  Practical work: Organise the students into	The student should be able to:  Inspect gas welding equipment. Assemble gas cylinders. Select nozzle sizes. Select cutting torch. Set working pressure. Cut and file plate to specifications. Light the torch. Adjust cutting flames. Align and tack cut the	A collided vehicle body panel cut and replaced with new formed metal section conforms to technical specifications.	precautions to be observed while doing metal cutting  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Perform gas cutting by observing procedures.  Cut collided vehicle body panel by gas.  Replace with a new formed section  Principles: The student should state	This element can be achieved at a work place, training institution or school workshops and premises.  The following tools, equipment and safety gears are be available:  Oxy-acetylene plant.  Pressure regulator.  Cutting torch.  Hose pipes.  Gas trolley.  Cylinder key.  Spark lighter.  Ball pein hammer.	
			manageable groups and guide them to perform gas cutting on	workpieces.  • Keep on maintaining movement of torch.		<ul><li>the principles of:</li><li>Cutting metal by gas flame.</li><li>Obtaining</li></ul>	<ul><li>Chisel.</li><li>Wire brush.</li><li>Centre punch.</li><li>Leather gloves.</li><li>Clear goggles.</li></ul>	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			collided body panel and welding a new a new formed section (patch)			smooth Kerf. Setting cutting flame.  Theories: The student should: Describe parts of gas cutting equipment and their functions. Suggest recommended working flames and pressure. Describe the side effects of back fire and flash back. Outline different cutting procedures and techniques.  Circumstantial knowledge: Detailed knowledge about: Safety precautions to be observed while	<ul> <li>Angle grinder.</li> <li>Bench vice.</li> <li>Safety boots.</li> <li>Canvas spats.</li> <li>Dust mask.</li> <li>Overalls.</li> </ul>	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
3. Performing arc welding and cutting on vehicle frame	3.1 Carrying out mild steel arc welding	(a) Welding straight beads	Brainstorming: Guide the students to explain the concept of arc welding Simulation: Provide students with a number of videos to simulate various techniques of welding metals in different joints on different positions by arc welding  Demonstration	The student should be able to:  Select tools, equipment and safety gears Inspect the machine, cable and electrode holder Interpret working drawing Prepare materials for welding. Select type and size of electrode for the job.	Welded straight beads conforms to technical specifications	doing metal cutting  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Perform arc welding Minimize distortion Obtain good penetration Select weld current Weld straight bead	The following tools, equipment and safety gears are be available:  • Welding machine  • Welding cables  • Electrode holder  • Welding shield  • Chipping hammer  • Wire brush  • Work bench  • Welding tongs  • Angle grinder  • Flat file  • Bench vice	180
			Organise students in groups and demonstrate to them how to weld straight beads in down	Set     recommended     current.      Weld a     workpiece in     down hand     straight beads		Principles: The student should explain the principles involved in welding straight beads  Theories: The student:  Distinguish types	<ul> <li>Scriber</li> <li>Earth clamp</li> <li>Ball pein hammer</li> <li>Centre punch</li> <li>Overalls</li> <li>Leather gloves</li> <li>Canvas spats</li> <li>Safety boots</li> </ul>	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			Practical work: Organise the students into groups and guide them to weld in down hand position			of metals and their properties  Explain the types and functions of welding equipment  Describe groove preparations  Uses of wire brush and chipping hammer  Clarify the metallurgical effects on weldment  Explain the Characteristics of AC and DC welding machine.  Distinguish types of welds  Distinguish types of electrode coatings and function  Explain work angle and lead angle  Identify welding symbols  Identify types of	Leather apron     Electrical power supply	

<b>Module Title</b>	Unit Title	Elamanta	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	(Specific Competences)	Elements (Learning Activities)	Lagrning	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
						welding beads Present the types of distortion Describe joint design  Circumstantial knowledge: Detailed knowledge about: Safety precautions to be observed while		
						welding the workpiece		
		(b) Welding metal in	Demonstration :	The student should be able to:	Welded metal in down hand butt	Knowledge evidence:	This element can be achieved at a work	
		down hand butt joint	Organise students into groups and demonstrate to them how to weld metals in down hand butt joint	<ul> <li>Select tools, equipment and safety gears</li> <li>Inspect the machine, cable and electrode holder</li> </ul>	joint conforms to technical specifications	Detailed knowledge of:  Methods used: The student should explain how to weld metal in down hand butt joint	place, training institution or school workshops and premises.  The following tools, equipment and safety gears are be available:	
			Practical work: Organise the students into	<ul><li>Interpret working drawing</li><li>Prepare</li></ul>		Principles: The student should explain the principles involved in welding	<ul><li>Welding machine.</li><li>Welding</li></ul>	

<b>Module Title</b>	TI % ID%I.	El 4	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			groups and guide them to weld metals in down hand butt joint	materials for welding  Select type and size of electrode for the job  Set recommended current  Weld a workpiece in down hand butt joint		metal on down hand butt joint  Theories: The student should:  Define the concept of welding metal in down-hand butt joint  Distinguish types of metals and their properties  Elaborate types and functions of Welding equipment  Explain the uses of wire brush and chipping hammer  Metallurgical effects on weldment  Elaborate the characteristics of AC and DC welding machine  Distinguish Types of welds  Elaborate types of electrode	cables.  Electrode holder.  Welding shield.  Chipping hammer.  Wire brush.  Work bench.  Welding tongs.  Angle grinder.  Flat file.  Bench vice.  Scriber.  Earth clamp.  Ball pein hammer.  Centre punch.  Overalls.  Leather gloves.  Canvas spats.  Safety boots.  Leather apron.  Electrical power supply.	

<b>Module Title</b>	Unit Title	Elamanta	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	(Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
						coatings and function  Distinguish between work angle and lead angle  Present welding symbols.  Identify types of welding beads  Explain types of distortion  Describe joint design  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while welding the workpiece		
		(c) Welding metal in down hand lap joint	Demonstration:  Organise students into groups and demonstrate to	The student should be able to:  • Select tools, equipment and safety gears • Inspect the	Welded metal in down hand lap joint conforms to technical specifications.	Knowledge evidence:  Detailed knowledge of:  Methods used: The	This element can be achieved at a work place, training institution or school workshops and premises.	

<b>Module Title</b>	TI 4 (B)41	FI 4	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			them how to weld metals in down hand lap joint  Practical work:  Organise the students into groups and guide them to weld metals in down hand joint	machine, cable and electrode holder.  Interpret working drawing.  Prepare materials for welding.  Select type and size of electrode for the job.  Set recommended current.  Weld workpieces in down hand lap joint.		student should explain how to weld metal in down hand lap joint  Principles: The student should state the principles involved in welding metal in down hand lap joint  Theories: The student should:  Distinguish types of metals and their properties.  Explain types and functions of welding equipment.  Describe roove preparations.  Present the uses of wire brush and chipping hammer.  Clarify the metallurgical effects on weldment.	The following tools, equipment and safety gears are be available:  • Welding machine. • Welding cables. • Electrode holder. • Welding shield. • Chipping hammer. • Wire brush. • Work bench. • Welding tongs. • Angle grinder. • Flat file. • Bench vice. • Scriber. • Earth clamp. • Ball pein hammer. • Centre punch. • Overalls. • Leather gloves. • Canvas spats. • Safety boots. • Leather apron. Electrical power	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)		Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(d) Welding metal in down hand corner joint	Demonstration: Organise students into groups and demonstrate to them how to weld metals in down hand corner joint  Practical work: Organise the students in groups and guide them to weld metals in down hand	The student should be able to:  Select tools, equipment and safety gears Inspect the machine, cable and electrode holder. Interpret working drawing. Prepare materials for welding. Select type and size of electrode for	Welded metal in down hand lap joint conforms to technical specifications.	Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while welding the workpiece.  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain the welding technique used to metal in down hand corner joint.  Principles: The student should explain the principles involved in:  Arc welding.  Minimizing distortion.	This element can be achieved at a work place, training institution or school workshops and premises.  The following tools, equipment and safety gears are be available:  • Welding machine.  • Welding cables.  • Electrode holder.  • Welding shield.  • Chipping	

<b>Module Title</b>	Unit Title	El 4	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	Elements (Learning Activities)	arning Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			corner joint	the job.  Set recommended current.  Weld workpieces in down hand corner joint.		<ul> <li>Obtaining good penetration.</li> <li>Selecting weld current.</li> <li>Welding metals in corner joint down hand</li> <li>Theories: The student should:</li> <li>Distinguish types of metals and their properties.</li> <li>Explain types and functions of welding equipment.</li> <li>Describe groove preparations.</li> <li>Explain uses of wire brush and chipping hammer.</li> <li>Show metallurgical effects on weldment.</li> <li>Explain the characteristics of AC and DC</li> </ul>	hammer.  Wire brush.  Work bench.  Welding tongs.  Angle grinder.  Flat file.  Bench vice.  Scriber.  Earth clamp.  Ball pein hammer.  Centre punch.  Overalls.  Leather gloves.  Canvas spats.  Safety boots.  Leather apron.  Electrical power supply.	

<b>Module Title</b>	TI % (T)AI.	El 4	Suggested		Assessment Criter	ria e e e e e e e e e e e e e e e e e e e	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
						welding machine.  Distinguish types of welds.  Distinguish types of electrode coatings and functions.  Differentiate between work angle and lead angle.  Present welding symbols.  Elaborate the types of distortion.  Describe joint design.		
						Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while welding the workpiece. First Aid.		

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(e) Welding metal in down hand tee joint	Organise students in groups and demonstrate to them how to weld metals in down hand corner joint  Practical work: Organise the students into groups and guide them to weld metals in down hand corner joint	The students should be able to:  Select tools, equipment and safety gears Inspect the machine, cable and electrode holder. Interpret working drawing. Prepare materials for welding. Select type and size of electrode for the job. Set recommended current. Weld workpieces in down hand tee joint.	Welded metal in down hand tee joint conforms to technical specifications.	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should elaborate the welding technique used to weld metal in down hand tee joint.  Principles: The student should outline the principles involved in weld metal in down hand tee join  Theories: The student should:  Identify types of metals and their properties.  Outline the types and functions of welding equipment.  Discuss uses of wire brush and chipping hammer.	This element can be achieved at a work place, training institution or school workshops and premises.  The following tools, equipment and safety gears are be available:  Welding machine.  Welding cables.  Electrode holder.  Welding shield.  Chipping hammer.  Wire brush.  Work bench.  Welding tongs.  Angle grinder.  Flat file.  Bench vice.  Scriber.  Earth clamp.  Ball pein hammer.  Centre punch.	

<b>Module Title</b>	T1 */ (E)*/1	FIL 4	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
						Describe the metallurgical effects on weldment. Explain characteristics of AC and DC welding machine. Mention types of welds. Outline types of electrode coatings and function. Differentiate between work angle and lead angle. Elaborate welding symbols. Clarify types of distortion. Explain oint design. Circumstantial knowledge: Detailed knowledge	<ul> <li>Overalls.</li> <li>Leather gloves.</li> <li>Canvas spats.</li> <li>Safety boots.</li> <li>Leather apron.</li> <li>Electrical power supply.</li> </ul>	
						Detailed Kilowiedge		

<b>Module Title</b>	II!4 T!Al.	Elomonto	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(f) Welding metal in a	Brainstorming: Guide the	The student should be able to:	Welded metal in horizontal butt	Safety     precautions to be     observed while     welding the     workpiece.  Knowledge evidence:	This element can be achieved at a work	
		horizontal butt joint.	Guide the students to explain the concept of arc welding on horizontal position  Simulation:  Provide students with a number of videos to simulate arc welding in positions  Demonstration:  Organise students into groups and demonstrate to them how to	<ul> <li>Select tools, equipment and safety gears</li> <li>Inspect the machine, cable and electrode holder.</li> <li>Interpret working drawing.</li> <li>Prepare materials for welding.</li> <li>Select type and size of electrode for the job.</li> <li>Set recommended current.</li> <li>Weld</li> </ul>	joint conforms to technical specifications.	Detailed knowledge of:  Methods used: The student should state the welding technique used to weld metal in a horizontal butt joint  Principles: The student should outline the principles involved in weld metal in a horizontal butt joint  Theories: The student should:  • Explain types of metals and their properties.  • Describe the types and	place, training institution or school workshops and premises.  The following tools, equipment and safety gears are be available:  Welding machine.  Welding cables.  Electrode holder.  Welding shield.  Chipping hammer.  Wire brush.  Work bench.  Welding tongs.  Angle grinder.	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	(Learning   Teaching and	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			weld metals in down hand butt joint  Practical work:  Organise the students into groups and guide them to weld metals in down hand butt joint	workpieces in horizontal butt joint.		functions of welding equipment.  Describe groove preparations.  Explain the uses of wire brush and chipping hammer.  Present the metallurgical effects on weldment.  Explain the characteristics of AC and DC welding machine.  Identify types of welds.  Elaborate types of electrode coatings and function.  Differentiate between work angle and lead angle.  Present welding symbols.  Explain types of distortion.	<ul> <li>Flat file.</li> <li>Bench vice.</li> <li>Scriber.</li> <li>Earth clamp.</li> <li>Ball pein hammer.</li> <li>Centre punch.</li> <li>Overalls.</li> <li>Leather gloves.</li> <li>Canvas spats.</li> <li>Safety boots.</li> <li>Leather apron.</li> <li>Electrical power supply.</li> </ul>	

<b>Module Title</b>	Unit Title	Florenda	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(g) Welding metal in horizontal Tee joint	Demonstration:  Organise students into groups and demonstrate to them how to weld metals in horizontal Tee joint  Practical work:  Organise the students into groups and guide them to	The student should be able to:  Select tools, equipment and safety gears Inspect the machine, cable and electrode holder. Interpret working drawing. Prepare materials for welding.	Welded metal in horizontal tee joint conforms to technical specifications	Describe joint design.  Circumstantial knowledge:  Detailed knowledge about:      Safety precautions to be observed while welding the workpiece.     First Aid.  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain the welding technique used  Principles: The student should outline the principles involved in:      Arc welding     Minimizing	The following tools, equipment and safety gears are be available:  • Welding machine • Welding cables • Electrode holder • Welding shield • Chipping hammer • Wire brush • Work bench	

<b>Module Title</b>	¥1 • 4 (E)• 41	TIL 4	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			weld metals in horizontal Tee joint	Select type and size of electrode for the job. Set recommended current. Weld workpieces in horizontal tee joint.		distortion  Obtaining good penetration  Selecting weld current  Welding metals in horizontal Tee joint  Theories: The student should:  Explain types of metals and their properties  Outline the types and functions of welding equipment  Describe groove preparations  Explain the uses of wire brush and chipping hammer  Elaborate the metallurgical effects on weldment  Explain characteristics of AC and DC	<ul> <li>Welding tongs</li> <li>Angle grinder</li> <li>Flat file</li> <li>Bench vice</li> <li>Scriber</li> <li>Earth clamp</li> <li>Ball pein hammer</li> <li>Centre punch</li> <li>Overalls</li> <li>Leather gloves</li> <li>Canvas spats</li> <li>Safety boots</li> <li>Leather apron</li> <li>Electrical power supply</li> </ul>	

<b>Module Title</b>	TI!4 (T!4).	FI 4	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
						welding machine Distinguish types of welds Identify types of electrode coatings and function Distinguish between work angle and lead angle Present welding symbols Clarify types of distortion Explain joint design Circumstantial knowledge: Detailed knowledge about: Safety precautions to be observed while welding the workpiece First Aid		
		(h) Welding metal in	Demonstration :	The student should be able to:	Welded metal in horizontal lap	Knowledge evidence:	The following tools,	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	(Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		horizontal lap joint	Organise students in groups and demonstrate to them how to weld metals in horizontal lap joint  Practical work:  Organise the students into groups and guide them to weld metals in horizontal lap joint	<ul> <li>Select tools, equipment and safety gears</li> <li>Inspect the machine, cable and electrode holder</li> <li>Interpret working drawing</li> <li>Prepare materials for welding</li> <li>Select type and size of electrode for the job</li> <li>Set recommended current</li> <li>Weld a workpiece in horizontal lap joint</li> </ul>	joint conforms to technical specifications	Detailed knowledge of:  Methods used: The student should the welding technique used  Principles: The student should state the principles involved in:  Arc welding Minimizing distortion Obtaining good penetration Selecting weld current Welding metals in horizontal lap joint  Theories: The student should: Elaborate the types of metals and their properties Explain types	equipment and safety gears are be available:  Welding machine Welding cables Electrode holder Welding shield Chipping hammer Wire brush Work bench Welding tongs Angle grinder Flat file Bench vice Scriber Earth clamp Ball pein hammer Centre punch Overalls Leather gloves Canvas spats Safety boots Leather apron Electrical power supply	

<b>Module Title</b>	TI!4 (TVAL.	El 4	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
						and functions of welding equipment  Explain groove preparations  Describe the uses of wire brush and chipping hammer  Explain metallurgical effects on weldment  Explain characteristics of AC and DC welding machine  Clarify the types of welds  Elaborate types of electrode coatings and functions  Differentiate between work angle and lead angle  Present welding symbols  Explain types of distortion  Describe joint design		

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	c (Learning	Lagraina	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(i) Welding metal in horizontal corner joint	Demonstration: Organise students in groups and demonstrate to them how to weld metals in horizontal corner joint  Practical work: Organise the students in groups and guide them to weld metals in horizontal	The students should be able to:  Select tools, equipment and safety gears Inspect the machine, cable and electrode holder Interpret working drawing Prepare materials for welding Select type and size of	Welded metal in horizontal corner joint conforms to technical specifications	Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while welding the workpiece First Aid  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain the welding technique used  Principles: The student should state the principles involved in:  Arc welding Minimizing distortion Obtaining good	The following tools, equipment and safety gears are be available:  • Welding machine  • Welding cables  • Electrode holder  • Welding shield  • Chipping hammer  • Wire brush  • Work bench  • Welding tongs  • Angle grinder	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Specific (Learning Activities)		Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			corner joint	electrode for the job  Set recommended current  Weld a workpiece in horizontal corner joint		penetration Selecting weld current Welding metals in horizontal corner joint  Theories: The student should: Discuss the types of metals and their properties Explain the types and functions of welding equipment Explain groove preparations Elaborate the uses of wire brush and chipping hammer Describe the metallurgical effects on weldment Explain the characteristics of AC and DC welding machine	<ul> <li>Flat file</li> <li>Bench vice</li> <li>Scriber</li> <li>Earth clamp</li> <li>Ball pein hammer</li> <li>Centre punch</li> <li>Overalls</li> <li>Leather gloves</li> <li>Canvas spats</li> <li>Safety boots</li> <li>Leather apron</li> <li>Electrical power supply</li> </ul>	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
						Elaborate the types of welds     Discuss the types of electrode coatings and functions     Differentiate work angle from lead angle     Identify welding symbols     Explain types of distortion     Describe joint design  Circumstantial knowledge:  Detailed knowledge about:     Safety precautions to be observed while welding the workpiece		
	3.2 Carrying out mild steel arc cutting	(a) Performing arc cutting on dented frame	Brainstorming: Guide the students to explain the	The student should be able to:  • Inspect the	A dented vehicle frame cut conforms to technical	Knowledge evidence: Detailed knowledge	The following tools, equipment and safety gears are be	140

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			concept of arc cutting  Simulation:  Provide students with a number of videos to simulate various techniques of arc cutting on dented vehicle frame  Demonstration:  Organise students in groups and demonstrate to them how to cut dented vehicle frame by arc cutting  Practical work:  Organise the students in groups and guide them to cut dented frame by arc	machine, cable and electrode holder  Interpret working drawing  Set recommende d current  Cut a workpiece with electrode Control electrode travel speed along the cut  Clean the oxides along the kerfs  Clean the equipment,	specifications	of:  Methods used: The student should elaborate different ways of cutting thick metals  Principles: The student should outline the principles involved in:  Cutting by arc Taking measurements  Theories: The student should:  Describe parts and functions of cutting equipment Elaborate metallurgical effect during cutting Explain the science supporting the cutting process	available:  Welding machine Welding cables Electrode holder Welding shield Chipping hammer Wire brush Work bench Welding tongs Angle grinder Flat file Bench vice Scriber Earth clamp Ball pein hammer Centre punch Overalls Leather gloves Canvas spats Safety boots Leather apron Electrical power supply	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)		Lagrning	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			cutting			Derive the formula for current selections  Circumstantial knowledge:  Detailed knowledge about:      Safety precautions to be observed while cutting a workpiece by arc		
		(b) Performing arc gouging	Guide the students to explain the concept of arc gouging  Simulation:  Provide students with a number of videos to simulate various techniques of arc gouging on dented vehicle	The student should be able to:  Inspect the machine, cable and electrode holder Interpret working drawing Set recommende d air flow pressure	Arc gouging cut conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain different ways of cutting thick metals  Principles: The student should state the principles involved in:	The following tools, equipment and safety gears are be available:  • Welding machine • Welding cables • Electrode holder • Welding shield • Chipping hammer • Wire brush	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Crite	ria	Training Requirements/ Suggested Resources	Number
(Main Competence)	(Specific Competences)	(Learning Activities)  Teaching and Learning Methods		Process Assessment	Product/ Services Assessment	Knowledge Assessment		of Periods per unit
			frame  Demonstration:  Organise students in groups and demonstrate to them how to perform arc gouging on dented vehicle frame  Practical work:  Organise the students into groups and guide them to perform arc gouging on dented frame	Cut a workpiece with electrode Control electrode travel speed along the cut Clean the oxides along the kerfs		<ul> <li>Arc gouge cutting</li> <li>Taking measurements</li> <li>Theories: The student should:</li> <li>Identify parts and equipment used in arc gouging</li> <li>Describe the metallurgical effects during cutting</li> <li>Explain the science supporting the cutting process</li> <li>State the formula for current selections</li> <li>Circumstantial knowledge:</li> <li>Detailed knowledge about:</li> <li>Safety</li> </ul>	<ul> <li>Work bench</li> <li>Air compressor</li> <li>Welding tongs</li> <li>Angle grinder</li> <li>Flat file</li> <li>Bench vice</li> <li>Scriber</li> <li>Earth clamp</li> <li>Ball pein hammer</li> <li>Centre punch</li> <li>Overalls</li> <li>Leather gloves</li> <li>Canvas spats</li> <li>Safety boots</li> <li>Leather apron</li> <li>Electrical power supply</li> </ul>	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria .	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Process Product/	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit		
						precautions to be observed while cutting a workpiece by arc		
4 Performing straightenin g of vehicle body panel	4.1 Carrying out straighteni ng of vehicle bent body panel	(a)    Dismantli    ng the    damaged    panel from    the body    structure    (shell)	Guide the students to explain the concept of bent body panel straightening  Discussion:  Guide students to formulate groups and moderate them to discuss on causes and how to repair bent vehicle body panels  Simulation:  Provide students with a number of videos to simulate various techniques of straightening	The student should be able to:  Select tools and equipment for the task Arrange the work place Set and adjust the equipment Beat the bent surface Observe safety Clean the working area Store tools and equipment into proper custody	Dismantled vehicle body panel conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to dismantle the damaged body panel properly  Principles: The student should explain the principles involved in dismantling the damaged body panel  Theories: The student should:  Describe properties of dented surface Explain different types of damages Classify different	The following tools, equipment and safety gears are be available:  • Auto-body panel beating kit • Hand operated body jack • Hydraulic body jack • Beating file • Overalls • Leather gloves • Soft hammer • Ball pein hammer • Set spanners • Oxy-acetylene welding plant • Body spoons • Snips • Industrial boots	90

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			bent vehicle panels  Demonstration:  Organise the students into groups and demonstrate to them how to dismantle the bent vehicle panel from the structure  Practical work:  Organise the students into groups and guide them to dismantle a bent door panel from the vehicle shell			types of tools and equipment used in dismantling body panels (surfaces)  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions observed while dismantling body panel Observe safety rules		
		(b) Straighteni ng by harmonisi ng method	Brainstorming: Guide the students to explain the concept of harmonizing in straightening	The student should be able to:  • Select tools and equipment • Perform straightening	Straighten vehicle body panel by harmonizing conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to	The following tools, equipment and safety gears are be available:  • Auto-body panel beating	

<b>Module Title</b>	Unit Title	Elomonto	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			Simulation: Provide students with a number of videos to simulate various techniques of straightening bent vehicle panels by harmonizing method  Demonstration: Organise students in groups and demonstrate to them how to straighten the bent vehicle panel by harmonizing method  Practical work: Organise the students in groups and	by different methods  Set and adjust the equipment  Beat the bent surface  Sand the surface  Observe safety  Clean the working area Store tools and equipment into proper custody		straighten the damaged body panel by harmonizing method  Principles: The student should outline the principles involved in straighten the damaged body panel by harmonizing method  Theories: The student should:  Describe properties of dented surface Clarify different types of damages Classify different types of tools and equipment used in straighten body panels (surfaces)  Circumstantial knowledge	kit  Hand operated body jack  Hydraulic body jack  Beating file  Overalls  Leather gloves  Soft hammer  Ball pein hammer  Set spanners  Oxy-acetylene welding plant  Body spoons  Snips  Hand dollies  Industrial boots	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ia	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
		(c) Re-fixing the panel and parts to the body shell	guide them to straighten a bent bonnet panel by harmonising method  Brainstorming:  Guide the students to explain the concept of refixing a body panel on vehicle shell  Demonstration:  Organise students into groups and demonstrate to them how to refix the vehicle panel structure  Practical work:  Organise the students in	The student should be able to:  Select tools and equipment Set gap and align panels Beat the bent surface Sand the surface Observe safety Clean the working area Store tools and equipment into proper custody	Re-fixed the panel and parts on vehicle body conforms to technical specifications	Safety precautions observed while straightening body panel     Observe safety rules     Knowledge evidence:     Detailed knowledge of:     Methods used: The student should explain how to re-fix dismantled body panel     Principles: The student should state the principles involved in re-fixing body panel     Theories: The student should:     Describe properties of dented surface     Elaborate	The following tools, equipment and safety gears are be available:  • Auto-body panel beating kit • Hand operated body jack • Hydraulic body jack • Beating file • Overalls • Leather gloves • Soft hammer • Ball pein hammer • Set spanners • Oxy-acetylene welding plant	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			groups and guide them to re-fix a door panel to vehicle shell			different types of damages  Classify different types of tools and equipment used in re-fixing body panels (surfaces)  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions observed while re-fixing body panel Observe safety rules	<ul> <li>Body spoons</li> <li>Snips</li> <li>Hand dollies</li> <li>Industrial boots</li> </ul>	
		(d) Reducing the stretched vehicle metal panel by hot and cold shrinking	Brainstorming: Guide the students to explain the concept of reducing body panel stretches by cold and hot shrinking	The students should be able to:  Select tools and equipment Inspect gas welding equipment	Reduced stretches on the vehicle body conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to reduce stretches by cold and hot	The following tools, equipment and safety gears are be available:  • Vehicle body/panel  • Auto-body	

<b>Module Title</b>	Unit Title	Elomonto	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			Guide students to formulate groups and moderate them to discuss cold and hot shrinking  Simulation:  Provide students with a number of videos to simulate procedures used in straightening bent vehicle panels by cold and hot shrinking  Demonstration:  Organise students in groups and demonstrate to them how to straighten the bent vehicle panel by cold	<ul> <li>Assemble gas cylinders</li> <li>Select nozzle sizes</li> <li>Light the torch</li> <li>Adjust cutting flames</li> <li>Heat the high spot of the panel</li> <li>Beat the bent surface</li> <li>Sand the surface</li> <li>Observe safety</li> <li>Clean the working area</li> <li>Store tools and equipment into proper custody</li> </ul>		shrinking  Principles: The student should state the principles used in reducing stretches by cold and hot shrinking  Theories: The student should:  Describe properties of stretched surface Differentiate between cold and hot shrinking Elaborate types of stretches Classify different types of tools and equipment used for cold and hot shrinking  Circumstantial knowledge: Detailed knowledge about: Safety	panel beating kit  Hand operated body jack  Hydraulic body jack  Beating file  Overalls  Leather gloves  Soft hammer  Ball pein hammer  Set spanners  Oxy-acetylene welding plant  Body spoons  Snips  Hand dollies  Industrial boots	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			and hot shrinking  Practical work:  Organise the students in groups and guide them to perform cold or hot shrinking			precautions observed while re-fixing body panel  Observe safety rules		
	4.2 Carrying out spray painting on repaired body panel	(a) Filling the body filler to the repaired body panel	Brainstorming: Guide the students to explain the concept of spray painting on vehicle body panel Simulation: Provide students with a number of videos to simulate painting on vehicle body panel  Demonstration:	The student should be able to:  Select equipment and tools suitable to perform the task  Arrange the work place Set and adjust the body panels  Check the body surface  Remove low or high spots from the panel surface	The filled body filler conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The students should explain how to fill body filler on the body panel  Principles: The student should state the principles used in applying body fillers on body panel  Theories: The student should:  Describe properties of	The following tools, equipment and safety gears are be available:  • Auto-body panel beating kit • Beating file • Dollies block • Pick harmer • Rubber squeezer • Clean glass • Scraper • Abrasive materials • Sanding disc machine	65

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			Organise students into groups and demonstrate to them how to fill the body filler to the repaired body panel  Practical work:  Organise the students into groups and guide them to fill the body filler to the repaired body panel	<ul> <li>Apply plastic filter</li> <li>Sand the surface</li> <li>Observe safety</li> <li>Clean the working area</li> <li>Store tools and equipment into proper custody</li> </ul>		body fillers  Identify types of body fillers  Explain types of tools and equipment used to fill body filler  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions observed while re-fixing body panel  Observe safety rules  Waste disposal	<ul> <li>Overalls</li> <li>Leather gloves</li> <li>Soft hammer</li> <li>Ball pein hammer</li> <li>Industrial boots</li> </ul>	
		(b) Applying undercoat solid paint	Demonstration: Organise students in groups and demonstrate to them how to apply undercoat solid paint on the repaired	The student should be able to:  Select equipment and tools needed for spray painting Arrange the	The applied undercoat solid paint conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student applies undercoat solid paint Principles: The	The following tools, equipment and safety gears are be available:  • Auto-body panel beating kit • Rubber	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
			Practical work: Organise the students in groups and guide them to apply undercoat solid paint on the repaired body panel	<ul> <li>work place</li> <li>Prepare the body surface and clean well from dust and oil</li> <li>Apply the undercoat paint</li> <li>Observe safety</li> <li>Clean the working area</li> <li>Store tools and equipment into proper custody</li> </ul>		student should state the principles used in applying undercoat solid paint  Theories: The student should:  Describe properties of undercoat paints  Explain the different types of undercoat solid paints  Classify the types of tools and equipment used in applying undercoat solid paint  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions observed while re-fixing body panel Observe safety	squeezer Clean glass Scraper Abrasive materials Sanding machine Overalls Leather gloves Air compressor Spray gun Helmet Masks Rubber gloves Industrial boots	

Module Title	Unit Title	Elements	Suggested		Assessment Criter	ria	Training	Number
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Product/ Services Assessment	Knowledge Assessment	Requirements/ Suggested Resources	of Periods per unit
						<ul><li>rules</li><li>Health issues to consider</li><li>Waste disposal</li></ul>		

## Form Three

 Table 5: Detailed Contents for Form Three

<b>Module Title</b>	TI 44 (ED)41	Til 4	Suggested		Assessment Crite	ria	Training	Number of
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	Periods per Unit
1.0 Performing advanced gas welding on vehicle body panels	1.1 Carrying out welding on ferrous metals body panels	(a) Performing welding metal joints in vertically	Brainstorming:  Guide the students to explain the concept of performing advance gas welding on vehicle body  Simulation:	The student should be able to:  • Weld the joint • Maintain movement of torch and rod • Maintain angle of torch and filler rod • Check fusion on metals	Welded metal conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain different welding techniques  Principles: The student should state the principles of Performing welding metal joints	The following tools, equipment and safety gears are be available:  Oxy-acetylene plant Pressure regulator Welding torch Hose pipe Gas trolley	63

<b>Module Title</b>	TI 4 (B)41		Suggested		Assessment Crite	eria	Training	Number of
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	Periods per Unit
			Provide students with a number of videos to simulate various techniques of advanced gas welding different joints on different positions  Demonstration:  Organise students into groups and demonstrate to them how to weld metals in vertical position  Practical work:  Organise the students into groups and guide them to weld metals in different joints in vertical position	<ul> <li>Maintain orderliness of weld ripples</li> <li>Check root penetration</li> <li>Inspect quality of welded joint</li> <li>Observe safety</li> <li>Clean workshop and work place</li> <li>Clean and store equipment and tools</li> </ul>		vertically  Theories: The student should:  Elaborate main parts of gas welding equipment and their functions  Explain the effects of backfire and flashback  Identify the equipment for welding metals by gas flame  Outline the functions of lowand high-pressure gas generating  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions	<ul> <li>Cylinder key</li> <li>Spark lighter</li> <li>Welding tongs</li> <li>Ball pein hammer</li> <li>Work bench</li> <li>Chisel</li> <li>Wire brush</li> <li>Centre punch</li> <li>Leather apron</li> <li>Clear goggles</li> <li>Leather gloves</li> <li>Industrial boots</li> <li>Canvas spats</li> <li>Overalls</li> <li>Leather Apron</li> </ul>	
						to be observed		

Module Title		Elements	Suggested		Assessment Crit	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Specific (Learning	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		(b) Welding metal joints horizontally	Simulation:  Provide students with a number of videos to simulate various techniques of advanced gas welding in horizontal positions  Demonstration:  Organise students in groups and demonstrate to them how to weld metals in horizontal position  Practical work:	Weld the joint     Maintain     movement of     torch and rod     Maintain angle     of torch and     filler rod     Check fusion     on metals     Maintain     orderliness of     weld ripples	Welded ferrous metal conforms to technical specifications	when performing gas cutting First Aid Knowledge evidence: Detailed knowledge of: Methods used: The student should explain different welding techniques Principles: The student should outline the principles of welding metal joints horizontally Theories: The student should: Identify main parts of gas welding equipment and their functions Outline the effects of backfire and	The following tools, equipment and safety gears are be available:  Oxy-acetylene plant Pressure regulator Welding torch Hose pipe Gas trolley Cylinder key Spark lighter Welding tongs Ball pein hammer Work bench Chisel Wire brush Centre punch	Unit
			Organise the students into groups and guide	<ul><li>Check root penetration</li><li>Inspect quality</li></ul>		flashback  Classify the equipment for welding metals by	<ul><li>Leather apron</li><li>Clear goggles</li><li>Leather gloves</li><li>Industrial boots</li></ul>	

<b>Module Title</b>			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			them to weld metals in different joints in horizontal position	of welded joint  Observe safety  Clean workshop and work place  Clean and store equipment and tools		gas flame  • Describe the functions of lowand high-pressure gas generating  Circumstantial knowledge:  Detailed knowledge about:  • Safety precautions to be observed when performing gas cutting  • First Aid	<ul> <li>Canvas spats</li> <li>Overalls</li> <li>Leather Apron</li> </ul>	

Module Title	TI 1/170/1		Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
	1.2 Carrying out welding on non- ferrous metal body panels	(a) Performing welding metal joints in vertically	Brainstorming: Guide the students to explain the concept of performing advanced gas welding on nonferrous vehicle body panel Simulation: Provide students with a number of videos to simulate various techniques of performing	Check fusion of metals Maintain orderliness of weld ripples Check root penetration Inspect root penetration Inspect quality of welded pieces Observe safety Clean workshop and work place Clean and store equipment and	Welded non- ferrous metal conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should outline different welding techniques  Principles: The student should state the principles of welding non-ferrous metals vertically  Theories: The student should:  Identify main parts of gas welding	The following tools, equipment and safety gears are be available:  Oxy-acetylene plant Pressure regulator Welding torch Hose pipe Gas trolley Cylinder key Spark lighter Welding tongs Ball pein hammer Work bench Chisel	65
			performing advanced gas	tools after work		equipment and their functions	<ul><li>Chisel</li><li>Wire brush</li></ul>	

<b>Module Title</b>	TI MEN	TIL 4	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			welding on non- ferrous metal different joints on different positions  Demonstration: Organise students in groups and demonstrate to them how to weld non-ferrous metals in vertical position  Practical work: Organise the students in groups and guide them to weld non-ferrous metals in different joints in vertical position			Describe the effects of backfire and flashback  Classify the equipment for welding metals by gas flame  Explain the functions of lowand high-pressure gas generating  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed when welding nonferrous metals vertically  First Aid	<ul> <li>Centre punch</li> <li>Tinted goggles</li> <li>Leather apron</li> <li>Clear goggles</li> <li>Safety boots</li> <li>Canvas spatters</li> <li>Overalls</li> <li>Leather Apron</li> </ul>	
		(b) Welding metal joints	<b>Demonstration:</b> Organise the	Check fusion of metals     Maintain	Welded non- ferrous metal conforms to	Knowledge evidence: Detailed knowledge of:	The following tools,	

Module Title (Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Suggested Teaching and Learning Methods	Assessment Criteria			Training	Number
				Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		horizontally	students in groups and demonstrate to them how to weld non-ferrous metals horizontally  Practical work:  Organise the students in groups and guide them to weld non-ferrous metals in different joints horizontally	orderliness of weld ripples  Check root penetration  Inspect root penetration  Inspect quality of welded pieces  Observe safety  Clean workshop and work place  Clean and store equipment and tools after work	technical specifications	Methods used: The student should explain different welding techniques  Principles: The student should elaborate the principles of welding non-ferrous metals horizontally  Theories: The student should:  Describe the main parts of gas welding equipment and their functions  Elaborate the effects of backfire and flashback  Classify the equipment for welding metals by gas flame  Explain the functions of lowand high-pressure gas generating	equipment and safety gears are be available:  Oxy-acetylene plant Pressure regulator Welding torch Hose pipe Gas trolley Cylinder key Spark lighter Welding tongs Ball pein hammer Work bench Chisel Wire brush Centre punch Tinted goggles Leather apron Clear goggles Safety boots Canvas spatters Overalls Leather Apron	

(Main Competence)  Competence  Unit Title (Specific Competence)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	Number of Periods per Unit
1.3 Carrying out meta brazing and bronze welding of vehice body panels	brazing	Demonstration:  Show the students on how to identify, select, handle tools, equipment and material and then demonstrate how to weld panels by brazing  Practical work:  Organise the students into	The student should be able to:  Inspect gas welding equipment  Assemble gas cylinder  Select nozzle sizes  Select welding rods (bronze rods)  Set working pressure	Ferrous metal bronze welded as per technical specifications	Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed when welding nonferrous metals horizontally First Aid Knowledge evidence: Detailed knowledge of: Methods used: The student should explain:  Brazing techniques used Procedures of preventing distortion  Principles: The student should explain the	The following tools, equipment and safety gears are be available:  Oxy-acetylene plant Pressure regulator Welding torch Hose pipe Truck (trolley) Cylinder key Blow pipe	60

Module Title			Suggested		Assessment Crite	eria eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			manageable groups and guide them to perform metal brazing	<ul> <li>Cut and prepare metal surface</li> <li>Light the torch</li> <li>Adjust welding flames</li> <li>Align and tack workpieces</li> <li>Braze weld joint</li> <li>Maintain movement of torch and bronze welding rod</li> <li>Maintain angle of torch and bronze rod</li> <li>Ensure non fusion on metals</li> <li>Maintain orderliness of bronze weld ripples</li> <li>Check root penetration</li> </ul>		principles of:  Obtaining good fusion on metals Obtaining root penetration Blow pipe Setting gas pressure Theories: The student should:  Describe metal properties Reveal bronze weld defects Describe metallurgical effects on weldment Describe different sizes of welding nozzle and application Explain different sizes and types of bronze rods Elaborate different types of flames and their application	spanner Spark lighter Ball pein hammer Chisel Wire brush Centre punch Tongs Tinted goggles Leather apron Leather gloves Industrial boots Canvas spat Dust mask	

<b>Module Title</b>	TI 14 (5)(4)	T-1	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
				<ul> <li>Inspect quality of bronze weld</li> <li>Observe safety</li> <li>Clean workshop and work place</li> <li>Clean tools and equipment</li> <li>Store tools and equipment safely</li> </ul>		<ul> <li>Describe back fire flashback effect and prevention</li> <li>Circumstantial knowledge</li> <li>about:</li> <li>Detailed knowledge about:</li> <li>Safety precautions to be observed while performing metal brazing</li> <li>First Aid</li> </ul>		
		(b)Filling metal surface by brazing	Brainstorming: Guide the students to explain the concept of filling surface by brazing  Demonstration: Show the students how to identify, select,	The students should be able to:  Inspect gas welding equipment Assemble gas cylinder Select nozzle sizes Select welding rods (bronze rods)	Metal surfaces filled by bronze conform to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should outline the techniques of filling metal surface by brazing  Principles: The student should explain the principles of:  Obtaining good	The following tools, equipment and safety gears are be available:  Oxy-acetylene plant Pressure regulator Welding torch Hose pipe Truck (trolley)	

Module Title			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			and handle tools, equipment and materials and then demonstrate how to fill surface by brazing and bronzing  Practical work:  Organise the students into manageable groups and guide them to perform surface filling by brazing and bronzing	<ul> <li>Set working pressure</li> <li>Prepare the metal surface</li> <li>Light the torch</li> <li>Adjust welding flames</li> <li>Align and tack workpieces</li> <li>Fill grooves or gaps in the metal surface</li> <li>Maintain the angle of the torch and bronze rod</li> <li>Ensure no fusion of metals</li> <li>Check root penetration</li> <li>Observe safety</li> <li>Clean workplace</li> <li>Clean tools and equipment</li> </ul>		fusion on metals  Obtaining root penetration  Blow pipe  Setting gas pressure Theories: The student should:  Describe metal properties  Outline bronze weld defects  Explain metallurgical effects on weldment  Explain different sizes of welding nozzle and application  Explain different sizes and types of bronze rods  Classify different types of flames and their application  Describe back fire flashback effect and prevention	<ul> <li>Cylinder key</li> <li>Blow pipe spanner</li> <li>Spark lighter</li> <li>Ball pein hammer</li> <li>Chisel</li> <li>Wire brush</li> <li>Centre punch</li> <li>Tongs</li> <li>Tinted goggles</li> <li>Leather apron</li> <li>Leather gloves</li> <li>Industrial boots</li> <li>Canvas spat</li> <li>Dust mask</li> </ul>	

<b>Module Title</b>	T1 14 (5)(1)		Suggested		Assessment Crite	eria	Training	Number of
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	Periods per Unit
				Store tools and equipment safely		Circumstantial knowledge about:  Detailed knowledge about:  • Safety precautions to be observed when filling metal by brazing • First Aid		
		(c) Welding copper and steel pipes	Brainstorming: Guide the students to explain procedures for copper and steel pipes by brazing Demonstration: Show the students how to identify, select, and handle tools, equipment and materials and	The students should be able to:  Select and inspect gas welding equipment  Assemble gas cylinder  Select nozzle sizes  Select welding bronze rods  Set working pressure  Cut and	Welded copper and steel pipe by brazing conform to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain techniques of welding copper and steel pipe by brazing  Principles: The student should state the principles of:  Obtaining good fusion on metals Obtaining root	The following tools, equipment and safety gears are be available:  Oxy-acetylene plant Pressure regulator Welding torch Hose pipe Truck (trolley) Cylinder key Blow pipe spanner	

Module Title			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods Process Assessmen	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			then demonstrate how to weld copper and steel pipe by brazing and bronzing  Practical work:  Organise the students into manageable groups and guide them to Weld copper and steel pipe by brazing	prepare metal surface Light the torch Adjust welding flames Align and tack workpieces Braze weld joint Maintain movement of torch and bronze rod Maintain the angle of the torch and bronze rod Ensure no fusion of metals Maintain orderliness of bronze weld ripples Check root penetration Inspect the		penetration     Blow pipe     Setting gas pressure     Theories: The student should:     Describe metal properties     Describe bronze weld defects     Explain metallurgical effect on weldment     Describe different sizes of welding nozzle and application     Elaborate different sizes and types of bronze rods     Classify different types of flames and their application     Explain the fire flashback effect and prevention     Circumstantial	<ul> <li>Spark lighter</li> <li>Ball pein hammer</li> <li>Chisel</li> <li>Wire brush</li> <li>Centre punch</li> <li>Tongs</li> <li>Tinted goggles</li> <li>Leather apron</li> <li>Leather gloves</li> <li>Industrial boots</li> <li>Canvas spat</li> <li>Dust mask</li> </ul>	

<b>Module Title</b>	** ** ******	771	Suggested		Assessment Crite	eria eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
2. Performing repair of accident body panel an	2.1 Carrying out dismantling of body parts	(a) Identify the damaged parts	Brainstorming: Guide the students to explain the procedures to identify the damaged body parts Simulation: Provide students with several videos to simulate various techniques on how to identify	quality of the bronze weld  Observe safety  Clean workshop and workplace  Clean tools and equipment  Store tools and equipment safely  The student should  be able to:  Select tools, equipment and safety gears  Check damaged parts  Observe safety regulation  Clean the workshop and working area  Store the tools and equipment	Identifying damaged body parts carried out as per technical specifications	knowledge about:  Detailed knowledge about:  Safety precautions to be observed when copper and steel pipe by brazing  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to identify damaged body parts from the vehicle's body  Principles: The student should explain the principles of:  Vehicle body assembly Theories: The student should:	The following tools, equipment and safety gears are be available:  • Lay out dismantling plan, or procedures  • Spanner kit  • Body jack  • Overall  • Special levers  • Hammer  • Safety leather gloves  • Safety boots	120

Module Title			Suggested		Assessment Crit	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			Demonstration: Show the students how to identify, select, and handle tools, equipment and materials and then demonstrate how to identify damaged parts	in safety to its place		Describe vehicle body layout     Explain uses of different tools     Circumstantial knowledge:     Detailed knowledge about:     Safety precautions when identifying damaged body parts	<ul> <li>Chassis welding plant</li> <li>Oxy-acetylene plant</li> </ul>	
			Practical work:  Organise the students into manageable groups and guide them to identify the damaged parts					
		(b) Dismantling	Brainstorming:			Knowledge evidence:		

Module Title		Elements	Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Learning Activities)  Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit	
		body parts	Guide the students to explain the concept of repairing accident body panel  Discussion: Guide the students to formulate groups and moderate them to discuss how to repair accident vehicle body panels  Simulation: Provide students with several videos to simulate various techniques of dismantling vehicle panels	The students should  be able to:  Select tools, equipment and safety gears  Dismantle the damaged body panels  Fix all parts back to the body shell after repair  Observe safety regulation  Clean the workshop and working area  Store the tools and equipment in safety to its place	Dismantling process conforms to the technical specifications	Detailed knowledge of:  Methods used: The student should explain how particular body panel can be dismantled from the body  Principles: The student should state the principles of:  Assembling and dismantling a particular body part  Vehicle body layout Theories: The student should:  Explain alignment, fitting and tightening  Describe the uses of different tools  Elaborate dismantling procedures  Circumstantial knowledge:	The following tools, equipment and safety gears are be available:  Lay out dismantling plan, or procedures  Spanner kit  Body jack  Overall  Special levers  Hammer  Safety leather gloves  Safety boots  Chassis welding plant  Oxy-acetylene plant	

Module Title	T. 14 (E)14 (E)		Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			Organise the students into groups and demonstrate to them how to dismantle the vehicle panel from the structure  Practical work:  Organise the students into groups and guide them to dismantle vehicle parts from the vehicle shell			Detailed knowledge about:  Safety precautions when dismantling auto body parts Environment issues First Aid		
	2.2 Carrying out straightenin g by cold and hot shrinking	(a) Performing straightenin g	Simulation:  Provide the students with a number of videos to simulate	The student should be able to:  • Select tools, equipment and safety gears	The straightened body panel conforms to manufacturers specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to straightening	The following tools, equipment and safety gears are be available:  • Work plan	125

Module Title			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			techniques of straightening accident vehicle panels  Demonstration:  Organise students in groups and demonstrate to them how to straighten the accident vehicle panel  Practical work:  Organise the students in groups and guide them to straighten accident vehicle panels	affected areas Perform straightening by using different methods Apply heating/weldin g/cut where need be Straighten by harmonising method Observe safety regulations Clean the working place and tools Store tools and equipment in safe custody		Principles: The student should outline the principles of body panel straightening  Theories: The student should:  • Explain types and functions of beating tools  • Describe properties of materials  • Identify straightening effects  Circumstantial knowledge:  Detailed knowledge about:  • Safety precautions when straightening body panel  • Beating properties  • First aid	blocks Shrinking hammer Lighter Welding torch Beating file Overall/apron Safety boots Safety glasses Hand tools	

<b>Module Title</b>	T. 4. 504.	771	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		(b) Performing cold shrinking	Guide the students to explain the concept of cold shrinking in straightening bent body panel  Simulation:  Provide the students with a number of videos to simulate various techniques of straightening bent vehicle panels by cold shrinking  Demonstration:  Organise the students into groups and demonstrate to them how to	<ul> <li>The student should be able to:</li> <li>Select tools, equipment and safety gears</li> <li>Identify the affected areas</li> <li>Locate low or high spot, and strike the panels using beating tools</li> <li>Observe safety regulations</li> <li>Clean the working place and tools</li> <li>Store tools and equipment in safe custody</li> </ul>	The straightened body panel by cold shrinking conforms to manufacturers specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to apply dolly tools and beating file in cold shrinking  Principles: The student should explain the principles of performing cold shrinking  Theories: The student should:  Explain types and functions of beating tools  Describe properties of materials  Elaborate beating effects  Circumstantial knowledge:  Detailed knowledge about:	The following tools, equipment and safety gears are be available:  Work plan Shrinking dolly blocks Shrinking hammer Water dish Cloth or sponge Lighter Welding torch Beating file Overall/apron Safety boots Safety glasses Hand tools	

<b>Module Title</b>	TI % /TP%41.	E1	Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Activities) Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			straighten the bent vehicle panel by cold shrinking  Practical work:  Organise the students into groups and guide them to straighten a bent bonnet panel by cold shrinking			<ul> <li>Safety precautions when panel beating</li> <li>Beating properties</li> <li>Environmental requirement</li> <li>First aid</li> </ul>		
		(c) Performing hot shrinking	Brainstorming: Guide the students to explain the concept of hot shrinking in straightening bent body panel Simulation: Provide the students with a number of videos	The student should be able to:  Select tools, equipment and safety gears Identify the affected areas Light the welding torch and set required flame Locate high spot, heat and	The straightened body panel by hot shrinking conforms to manufacturers specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Adjust the flame Heat the spot Apply dolly tools and beating file Apply coolant Principles: The student should state the	The following tools, equipment and safety gears are be available:  • Work plan • Oxy-acetylene plant • Shrinking dolly blocks • Shrinking hammer • Water dish • Cloth or sponge	

Module Title			Suggested		Assessment Crite	eria	Training Requirements/ Suggested Resources	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment		of Periods per Unit
			to simulate various techniques of straightening bent vehicle panels by hot shrinking  Demonstration: Organise students in groups and demonstrate to them how to straighten the bent vehicle panel by hot shrinking  Practical work: Organise the students into groups and guide them to straighten a bent bonnet panel by hot shrinking	strike the panels using beating tools  Observe safety regulations  Clean the working place and tools  Store tools and equipment in safe custody		<ul> <li>Principles of:</li> <li>Hot shrinking Theories: The student should:</li> <li>Describe types of beating tools</li> <li>Explain functions of each</li> <li>Describe properties of materials</li> <li>Elaborate heating effects</li> <li>Circumstantial knowledge:</li> <li>Detailed knowledge about:</li> <li>Safety precautions when performing hot shrinking</li> <li>Beating properties</li> <li>Environmental requirement</li> <li>First aid</li> </ul>	<ul> <li>Lighter</li> <li>Welding torch</li> <li>Beating file</li> <li>Overall/apron</li> <li>Safety boots</li> <li>Safety glasses</li> <li>Hand tools</li> </ul>	

<b>Module Title</b>	IIi4 Ti4lo	Elements	Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
3 Performing resistance welding	3.1 Carrying out resistance welding on sheet metals	(a) Welding sheet metals using resistance welding (spots)	Organise the students in groups and demonstrate to them how to perform spot welding  Practical work: Organise the students into manageable groups and guide them to weld sheet metals using resistance welding (spots)	The student should be able to:  Grind copper electrodes  Clean electrode from time to time during process  Observe safety regulations  Clean work place, tools and equipment  Store tools and equipment safely	The sheet metal welded conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain resistance welding technique used  Principles: The student should outline the principles of:  • Welding sheet metals using resistance welding (spots)  • Maintaining (cleaning, grinding and aligning) electrodes and workpieces on chucks  Theories: The student should:  • Describe the main parts of resistance welding equipment and their functions	The following tools, equipment and safety gears are be available:  Resistance welding machine Working drawing Measuring tape Tool box Scriber Work bench Wire brush Flat files Clear goggles Leather gloves Tongs Safety boots Electrical power supply Chipping hammer	60

<b>Module Title</b>	TI 4 7041	Elements	Suggested		Assessment Crite	eria	Training Requirements/ Suggested Resources	Number
(Main Competence)	Unit Title (Specific Competences)	(Specific (Learning	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment		of Periods per Unit
		(b) Welding sheet metal by projection welding	Brainstorming: Guide the students to explain the concept of welding metals	<ul> <li>Set hold time</li> <li>Set off period time</li> <li>Set proper pressure for the job</li> </ul>	Welded metal by projection welding conforms to technical specifications	Highlight the working principle of resistance welding equipment     Explain the metallurgical effects on weldment  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while welding     First Aid  Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain resistance welding	The following tools, equipment and safety gears are be available:  • Resistance	
			by projection  Simulation:  Provide the students with a	<ul> <li>Clean         electrode from         time to time         during process</li> <li>Observe safety</li> </ul>		technique used  Principles: The student should state the principles of:	welding machine Working drawing Measuring tape Tool box Scriber	

Module Title			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			number of videos to simulate various techniques of welding metals by projections  Demonstration:  Organise the students in groups and demonstrate to them how to weld metals by projections  Practical work:  Organise the students into groups and guide them to weld metals by projection	regulations  Clean work place, tools and equipment  Store tools and equipment safely		<ul> <li>Projection welding</li> <li>Maintaining         (cleaning, grinding         and aligning)         electrodes and         workpieces on         chucks</li> <li>Theories: The student         should:</li> <li>Describe the main         parts of resistance         welding equipment         and their functions</li> <li>Explain the working         principle of         resistance welding         equipment</li> <li>Outline         metallurgical effects         on weldment</li> <li>Circumstantial         knowledge:         <ul> <li>Detailed knowledge</li> <li>about:</li> <li>Safety precautions</li> </ul> </li> </ul>	<ul> <li>Work bench</li> <li>Wire brush</li> <li>Flat files</li> <li>Clear goggles</li> <li>Leather gloves</li> <li>Tongs</li> <li>Safety boots</li> <li>Electrical power supply</li> <li>Chipping hammer</li> </ul>	
						when performing		

<b>Module Title</b>	<b>XI.</b> 14 (5)(4)	Elements	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Learning Learning	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		(c) Welding sheet metal by high- frequency resistance welding	Brainstorming: Guide the students to explain the concept of highresistance welding Simulation: Provide the students with a number of videos to simulate various techniques of performing high resistance welding  Demonstration: Organise students into groups and demonstrate to them how to perform high	The student should be able to:  Set hold time Set off period time  Set proper pressure for the job Clean electrode from time to time during process Observe safety regulations Clean work place, tools and equipment Store tools and equipment safely	Welded metal by high-frequency resistance welding conforms to technical specifications	projection welding First Aid Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain resistance welding technique used  Principles: The student should outline the principles of:  High-frequency resistance welding Maintaining (cleaning, grinding and aligning) electrodes and workpieces on chucks Theories: The student should:  Describe the main parts of resistance welding equipment and their functions	The following tools, equipment and safety gears are be available:  Resistance welding machine Working drawing Measuring tape Tool box Scriber Work bench Wire brush Flat files Clear goggles Leather gloves Tongs Safety boots Electrical power supply Chipping hammer	

<b>Module Title</b>	TI 4 (B)41		Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			resistance welding  Practical work:  Organise the students into groups and guide them to perform high resistance welding			Explain the working principle of resistance welding equipment     Highlight metallurgical effects on weldment     Circumstantial knowledge:      Detailed knowledge about:      Safety precautions when high-frequency resistance welding     First Aid		
	3.2 Carrying out resistance welding on thin metals	(a) Welding thin metals using resistance welding	Demonstration: Organise students into groups and demonstrate to them how to perform resistance welding on thin metals	<ul> <li>The student should be able to:</li> <li>Set proper pressure for the job</li> <li>Grind copper electrodes</li> <li>Clean electrode from time to time</li> </ul>	The thin welded metal using resistance welding conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain resistance welding technique used  Principles: The student should state the	The following tools, equipment and safety gears are be available:  Resistance welding machine Working drawing Measuring tape Tool box	62

Competences   Chart Hite	<b>Module Title</b>		- T	Suggested		Assessment Crite	eria	Training	per
Organise the students into groups and guide them to perform high-resistance welding on thin metals  Observe safety regulation  Clean work place, tools and equipment safely  Store tools and equipment safely  Theories: The student should:  Describe the main parts of resistance welding equipment and their functions  Explain the working principle of resistance welding equipment  Outline metallurgical effects on weldment  Circumstantial	`	(Specific	Specific (Learning	Learning			Assessment		
Detailed knowledge				Organise the students into groups and guide them to perform high-resistance welding on thin	<ul> <li>Observe safety regulation</li> <li>Clean work place, tools and equipment</li> <li>Store tools and equipment</li> </ul>		Using resistance welding Maintaining (cleaning, grinding and aligning) electrodes and workpieces on chucks Theories: The student should: Describe the main parts of resistance welding equipment and their functions Explain the working principle of resistance welding equipment Outline metallurgical effects on weldment Circumstantial knowledge:	<ul> <li>Work bench</li> <li>Wire brush</li> <li>Flat files</li> <li>Clear goggles</li> <li>Leather gloves</li> <li>Tongs</li> <li>Safety boots</li> <li>Electrical power supply</li> <li>Chipping</li> </ul>	

Module Title		Elements	Suggested		Assessment Crite	eria	Training Requirements/ Suggested Resources	Number
(Main Competence)	Unit Title (Specific Competences)	(Specific (Learning	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment		of Periods per Unit
		(b) Welding thin metal by projection	Simulation: Provide the	The student should be able to:	The thin welded metal by projection	about:  • Safety precautions when performing resistance weldingFirst Aid  Knowledge evidence:  Detailed knowledge of:	The following tools,	
		welding	students with several videos to simulate various techniques of welding thin metals by projection welding  Demonstration:  Organise students into groups and demonstrate to them how to weld thin metals by projection welding  Practical work:	Select tools, equipment and safety gears     Interpret working drawings     Take correct measurements     Inspect resistance welding equipment     Adjust current in commensurate with metal thickness     Place and align a workpiece	welding conforms to technical specifications	Methods used: The student should explain resistance welding technique used  Principles: The student should explain the principles of:  Thin projection welding Maintaining (cleaning, grinding and aligning) electrodes and workpieces on chucks Theories: The student should:	equipment and safety gears are be available:  Resistance welding machine Working drawing Measuring tape Tool box Scriber Work bench Wire brush Flat files Clear goggles Leather gloves Tongs Safety boots Electrical power supply Chipping	

<b>Module Title</b>			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)  Teaching and Learning Methods	Teaching and Learning	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			Organise the students into groups and guide them to weld thin metals by projection	<ul> <li>Set squeeze time</li> <li>Set weld time</li> <li>Set hold time</li> <li>Set off period time</li> <li>Set proper pressure for the job</li> <li>Grind copper electrodes</li> <li>Clean electrode from time to time during process</li> <li>Observe safety regulation</li> <li>Clean work place, tools and equipment</li> <li>Store tools and equipment safely</li> </ul>		Describe tehe main parts of resistance welding equipment and their functions     Explain the working principle of resistance welding equipment     Elaborate metallurgical effects on weldment  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions when performing thin metal projection welding     First Aid	hammer	
		(c) Welding metal rods a percussion	Simulation: Provide the	The student should be able to:	The welded metal rods using percussion	Knowledge evidence: Detailed knowledge of:	The following tools,	

Module Title		Elements	Suggested		Assessment Crite	eria eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	ic (Learning	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		welding machine	students with several videos to simulate various techniques of welding thin metals by percussion welding  Demonstration:  Organise the students into groups and demonstrate to them how to weld thin metals by percussion welding  Practical work:  Organise the students into groups and guide them to weld thin metals by percussion welding	<ul> <li>Select tools, equipment and safety gears</li> <li>Interpret working drawings</li> <li>Take correct measurements</li> <li>Inspect resistance welding equipment</li> <li>Perform machine setting</li> <li>Observe safety regulation</li> <li>Clean work place, tools and equipment</li> <li>Store tools and equipment safely</li> </ul>	welding machine conforms to technical specifications	Methods used: The student should explain resistance welding technique used  Principles: The student should examine the principles of:  Welding rods by percussion machine  Maintaining (cleaning, grinding and aligning) electrodes and workpieces on chucks  Theories: The student should:  Describe the main parts of resistance welding equipment and their functions  Explain the working principle of resistance welding equipment  Outline	equipment and safety gears are be available:  Resistance welding machine Working drawing Measuring tape Tool box Scriber Work bench Wire brush Flat files Clear goggles Leather gloves Tongs Safety boots Electrical power supply Chipping hammer	

<b>Module Title</b>	T1 14 (E) 41	Elements	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Specific (Learning	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
						metallurgical effects on weldment Circumstantial knowledge: Detailed knowledge about:  • Safety precautions when performing metal rods by percussion machine • First Aid		
		(d) Welding thin metal by high-frequency resistance welding	Provide the students with several videos to simulate various techniques of welding thin metals by high resistance welding  Demonstration:  Organise the students into groups and	<ul> <li>The student should be able to:</li> <li>Select tools, equipment and safety gears</li> <li>Interpret working drawings</li> <li>Take correct measurements</li> <li>Inspect resistance welding equipment</li> <li>Adjust current</li> </ul>	Welded thin metal by high- frequency resistance welding conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain resistance welding technique used  Principles: The student should state the principles of:  High-frequency resistance welding Maintaining (cleaning, grinding	The following tools, equipment and safety gears are be available:  Resistance welding machine Working drawing Measuring tape Tool box Scriber Work bench Wire brush Flat files Clear goggles	

Module Title			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Methods Ass	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			demonstrate to them how to weld thin metals by high- resistance welding  Practical work:  Organise the students into groups and guide them to weld thin metals by high resistance welding	in commensurate with metal thickness  Place and align a workpiece Set squeeze time Set weld time Set hold time Set off period time Set proper pressure for the job Grind copper electrodes Clean electrode from time to time during process Observe safety regulations Clean work place, tools and equipment Store tools and		and aligning) electrodes and workpieces on chucks  Theories: The student should d:  • Describe the main parts of resistance welding equipment and their functions • Elaborate the working principle of resistance welding equipment • Outline metallurgical effects on weldment  Circumstantial knowledge:  Detailed knowledge about:  • Safety precautions when welding thin metals using high- frequency resistance welding	<ul> <li>Leather gloves</li> <li>Tongs</li> <li>Safety boots</li> <li>Electrical power supply</li> <li>Chipping hammer</li> </ul>	

Module Title	** ** *** ****	771	Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
				equipment safely		First Aid		
4 Performing straightening of the bent body frame	4.1 Carrying out the dismantling of body attachments	(a) Dismantling the door from the frame and attachments	Guide the students to explain the concept of dismantling the exterior attached vehicle part and auxiliaries  Simulation:  Provide the students with several videos to simulate various techniques of dismantling the exterior attached vehicle part and auxiliaries  Demonstration:  Organise the	The student should be able to:  Select tools, equipment and safety gears Locate which part to dismantle Use correct spanners Lift with care Follow the procedure Identify the problem Keep dismantled parts safely Observe safety regulation Clean the working place	The door dismantled from body panels conforms to technical recommendations	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain different dismantling procedures  Principles: The student should explain the principles of dismantling doors and parts  Theories: The student should:  • Elaborate types of vehicle body shell • Describe detachable components of a vehicle  Circumstantial knowledge:  Detailed knowledge	The following tools, equipment and safety gears are be available:  Work plan Tool box with spanners Adjustable/pipe wrenches G purpose pliers Hammers Overalls Leather boots Gloves Screw drivers Body jack Tape measure Chisels Oxy-acetylene plant Spark lighter Clear goggles	60

<b>Module Title</b>	TI *4 /TP\$41 -	El	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			students into groups and demonstrate to them how to dismantle the door from the body shell  Practical work:  Organise the students into manageable groups and guide them to dismantle doors and attachments	equipment safely		<ul><li>about:</li><li>Safety precautions</li><li>First aid</li></ul>		
		(b) Dismantling the interior components	Brainstorming: Guide the students to explain the concept of dismantling the interior vehicle part and auxiliaries	The students should be able to:  Select tools, equipment and safety gears Locate which part to dismantle Use correct spanners	The interior components dismantled from body panels conforms to technical recommendations	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain different dismantling procedures  Principles: The student should state the principles of dismantling	The following tools, equipment and safety gears are be available:  • Work plan • Tool box with spanners • Adjustable/pipe wrenches	

Module Title			Suggested		Assessment Crit	eria	Training Requirements/ Suggested Resources	Number of Periods per Unit
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	(Learning   Teaching and   Learning	Process Assessment	Services Assessment	Assessment		
			Provide the students with several videos to simulate various techniques of dismantling the interior attached vehicle parts and auxiliaries  Demonstration:  Organise the students into groups and demonstrate to them how to dismantle interior parts  Practical work:  Organise the students into manageable groups and guide them to dismantled	Lift with care     Follow the procedure     Identify the problem     Keep dismantled parts safely     Observe safety regulation     Clean the working place Store tools and equipment safely		<ul> <li>interior components</li> <li>Theories: The student should:</li> <li>Describe types of vehicle body shell</li> <li>Explain interior detachable components of a vehicle</li> <li>Circumstantial knowledge:</li> <li>Detailed knowledge about:</li> <li>Safety precautions</li> <li>First aid</li> </ul>	<ul> <li>G purpose pliers</li> <li>Hammers</li> <li>Overalls</li> <li>Leather boots</li> <li>Gloves</li> <li>Screw drivers</li> <li>Body jack</li> <li>Tape measure</li> <li>Chisels</li> <li>Oxy-acetylene plant</li> <li>Spark lighter</li> <li>Clear goggles</li> </ul>	

<b>Module Title</b>	<b>TI 1/ (B)</b> (1	Elements	Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Learning Activities)	Teaching and Learning	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		(c) Performing Glass and window machine removing	interior components  Demonstration: Organise the students into groups and demonstrate to them how to remove glass and window machine  Practical work: Organise the students into manageable groups and guide them to dismantle interior components	The student should be able to:  Select tools, equipment and safety gears Locate which part to dismantle Use correct spanners Lift with care Follow the procedure Identify the problem Keep dismantled parts safely Observe safety	The interior components dismantled from body panels conforms to technical recommendations	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain different dismantling procedures  Principles: The student should state the principles of dismantling interior components  Theories: The student should:  Describe types of vehicle body shell Describe types of mechanism used for lifting window glass	The following tools, equipment and safety gears are be available:  • Work plan • Tool box with spanners • Adjustable/pipe wrenches • G purpose pliers • Hammers • Overalls • Leather boots • Gloves • Screwdrivers • Body jack • Tape measure • Chisels	Unit
				regulation  Clean the working place  Store tools and equipment		Identify interior detachable components of a vehicle  Circumstantial	<ul><li>Oxy-acetylene plant</li><li>Spark lighter</li><li>Clear goggles</li></ul>	

Module Title		<b>7</b> 11	Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		(d) Removing channels	Simulation:  Provide the students with several videos to simulate various techniques of removing vehicle door channels from the structure  Demonstration:  Organise the students into groups and demonstrate to them how to remove vehicle door channels  Practical work:	The student should be able to:  Select tools, equipment and safety gears Locate which part to dismantle Use correct spanners Follow the procedure Identify the problem Keep dismantled parts safely Observe safety regulations	The vehicle body channel removed /dismantled from body panels conforms to technical recommendations	knowledge:  Detailed knowledge about:  Safety precautions First aid Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain different dismantling procedures  Principles: The student should state the principles of vehicle body channels  Theories: The student should: Describe the types of vehicle body shell Identify of body channels	The following tools, equipment and safety gears are be available:  • Work plan • Tool box with spanners • Adjustable/pipe wrenches • G purpose pliers • Hammers • Overalls • Leather boots • Gloves • Screw drivers • Body jack • Tape measure • Chisels	
			Tractical Works	Clean the working place		Circumstantial	Oxy-acetylene plant	

Module Title			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Specific (Learning	ing Teaching and	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			Organise the students into manageable groups and guide them to remove vehicle door channels	Store tools and equipment safely		knowledge:  Detailed knowledge about:  Safety precautions First aid	<ul><li>Spark lighter</li><li>Clear goggles</li></ul>	
		(e) Removing hinges and locks	Provide the students with several videos to simulate various techniques of removing door hinges and locks during door dismantling  Demonstration:  Organise the students into groups and demonstrate to them how to remove door hinges and locks	The students should be able to:  Select tools, equipment and safety gears Locate which part to dismantle Use correct spanners Follow the procedure Identify the problem Keep dismantled parts safely Observe safety regulations	Hinges and locks removed /dismantled from body panels conforms to technical recommendations	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain different dismantling procedures  Principles: The student should explain the principles on how hinges and locks operate  Theories: The student should  Distinguish types of vehicle body shell Identify hinges and locks  Circumstantial	The following tools, equipment and safety gears are be available:  Work plan Tool box with spanners Adjustable/pipe wrenches G - pliers Hammers Overalls Leather boots Gloves Screw drivers Body jack Tape measure Chisels	

<b>Module Title</b>	<b>TI 1/ (B)</b> (1		Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			Practical work: Organise the students into manageable groups and guide them to remove hinges and locks	<ul> <li>Clean the working place</li> <li>Store tools and equipment safely</li> </ul>		knowledge:  Detailed knowledge about:  Safety precautions First aid	Clear goggles	
	4.2 Carrying out straighteni ng of bent vehicle frames	(a) Performing panel straightenin g by body jack	Guide the students to explain the concept of straightening the body frame by body jack  Simulation:  Provide the students with several videos to simulate various techniques of straightening the body panel using body jacks	The student should be able to:  Select tools and equipment Carry out adjustment and alignment Instruct others to assist in accordance Apply heating/weldin g/cut where need be Perform straightening Observe safety regulations Clean the	The straightened vehicle body conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain the procedure used in straightening vehicle body by power jack  Principles: The student should state the principles of:  Taking measurements Setting power body jack  Theories: The student should:  Elaborate main	The following tools, equipment and safety gears are be available:  Working plan Power body jacks Hydraulic body Hand dollies assorted Oxy-acetylene welding plant Panel file Dolly heads and stand Sanding machine Beating files Ball pein hammer Safety boots	62

<b>Module Title</b>	TI to FDtol	TII.	Suggested		Assessment Crit	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Learning	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			Discussion: Guide the students to formulate groups and moderate them to straighten the body frame by a body jack Practical work: Organise the students into manageable groups and guide them to straighten bent body frames by jacks	workplace and tools  • Store equipment and tools in safe custody		fixtures of power hydraulic  Describe properties of metals  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed  First aid	<ul> <li>Leather apron</li> <li>Leather gloves</li> <li>Spanners</li> <li>Levers</li> <li>Wire brush</li> <li>Chisels</li> <li>Clamps</li> </ul>	
		(b) Performing heating and welding on bent vehicle body	Brainstorming:  Guide the students to explain the concept of heating and	The student should be able to:  Select tools and equipment Instruct others to assist in	The heated and welded vehicle body panel conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain procedure used in	The following tools, equipment and safety gears are be available:  • Working plan	

<b>Module Title</b>	T. 14 (5)141		Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			welding body panel  Demonstrate:  Guide the students to formulate groups and demonstrate to them how to heat and weld body panel  Practical work:  Organise the students into manageable groups and guide them to straighten bent body panels by heating and weld	accordance Light the torch Adjust welding flames Apply heating/weldin g/cut where need be Perform straightening Grind the dented areas Observe safety regulations Clean the workplace and tools Store equipment and tools in safe custody		straightening vehicle body by heating and welding  Principles: The student should explain the principles of heating and welding body panel  Theories: The student should describe the properties of metals  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed First aid	<ul> <li>Power body jacks</li> <li>Hydraulic body</li> <li>Oxy-acetylene welding plant</li> <li>Panel file</li> <li>Beating files</li> <li>Ball pein hammer</li> <li>Safety boots</li> <li>Leather apron</li> <li>Leather gloves</li> <li>Spanners</li> <li>Levers</li> <li>Wire brush</li> <li>Chisels</li> <li>Clamps</li> </ul>	
		(c) Performing file beating	Demonstrate: Guide students to formulate groups and demonstrate	The student should be able to:  • Select tools and equipment	The straightened vehicle body panel conforms to technical	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain	The following tools, equipment and safety gears are be available:	

<b>Module Title</b>	T1 *4 F5*41		Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			to them how to use a beating file to strike a metal panel  Practical work:  Organise the students into manageable groups and guide them to straighten bent body panel by file and beating	Identify the affected areas     Locate low or high spots, and strike the panels using beating tools     Observe safety regulations     Clean the workplace and tools     Store equipment and tools in safe custody	specifications	the procedure used in straightening the vehicle body by file beating  Principles: The student should outline the principles of straightening the body panel by file-beating  Theories: The student should describe the properties of metals  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed  First aid	<ul> <li>Working plan</li> <li>Power body jacks</li> <li>Hydraulic body</li> <li>Oxy-acetylene welding plant</li> <li>Panel file</li> <li>Beating files</li> <li>Ball pein hammer</li> <li>Safety boots</li> <li>Leather apron</li> <li>Leather gloves</li> <li>Spanners</li> <li>Levers</li> <li>Wire brush</li> <li>Chisels</li> <li>Clamps</li> </ul>	
		(d) Performing body plastic filler	Demonstrate: Guide students to formulate groups and demonstrate to them how to apply plastic	The student should be able to:  • Select tools and equipment • Perform straightening	The heated and welded vehicle body panel conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain procedures used in straightening the vehicle	The following tools, equipment and safety gears are be available:  • Working plan	

<b>Module Title</b>	*I */ (F)*/I	T-1	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Suggested Resources	of Periods per Unit
			Practical work: Organise the students into manageable groups and guide them to straighten the bent body panel by filling plastic filler	<ul> <li>Grind the dented areas</li> <li>Apply plastic fillers</li> <li>Observe safety regulations</li> <li>Clean the workplace and tools</li> <li>Store equipment and tools in safe custody</li> </ul>		body by filling the plastic filler  Principles: The student should explain the principles of applying plastic filler  Theories: The student should describe the properties of metals  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed First aid	<ul> <li>Power body jacks</li> <li>Hydraulic body</li> <li>Oxy-acetylene welding plant</li> <li>Panel file</li> <li>Beating files</li> <li>Ball pein hammer</li> <li>Safety boots</li> <li>Leather apron</li> <li>Leather gloves</li> <li>Spanners</li> <li>Levers</li> <li>Wire brush</li> <li>Chisels</li> <li>Clamps</li> </ul>	
5 Performing repair of rusted body part	5.1 Carrying out welding of rusted parts	(a) Performing patching	Brainstorm: Guide the students to explain patching in repairing rusted parts Demonstrate:	The students should be able to:  Select tools, equipment and safety gears Cut and form metal sheets for patches	A repaired rusted body part conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should elaborate how to repair rusted body panel  Principles: The student	The following tools, equipment and safety gears are be available:  • Work plan • Gas welding plant	65

<b>Module Title</b>			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	ning Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			Guide students to formulate groups and demonstrate to them how to patch the rusted body panel  Practical work:  Organise the students into manageable groups and guide them to repair rusted body panels by a patch	<ul> <li>Cut rusted areas with gas flame cutting</li> <li>Regulate gas flames regularly</li> <li>Select filler rods of proper sizes</li> <li>Mend the panel</li> <li>Tack a new panel in position</li> <li>Weld completely and beat the surface/shut the gas off after work</li> <li>Clean the workplace</li> <li>Store tools in safe custody</li> <li>Role gas pipes and store gas cylinders in</li> </ul>		should state the principles of:  Preparing a metal patch Perform patching Theories: The student should:  Explain the importance of using a patch Describe heat effect on metal Outline the properties of materials Elaborate gas welds techniques Circumstantial knowledge Detailed knowledge about:  Safety precautions to be observed First aid	<ul> <li>Weld goggles</li> <li>Hand snips</li> <li>Panel hammers</li> <li>Dolly blocks</li> <li>Spark lighter</li> <li>Body spoon</li> <li>Cold chisel</li> <li>Wire brush</li> <li>Overall</li> <li>Safely boots</li> <li>Fire extinguishers</li> </ul>	

Module Title		711	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)  Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit	
				proper way				
		(b) Performing panel beating	Brainstorming: Guide the students to explain the concept of the panel beating in repairing rusted parts Simulation: Provide the students with several videos to simulate various techniques of performing panels beating  Practical work: Organise the students into manageable groups and guide	The student should be able to:  Select tools, equipment and safety gears Regulate gas flames regularly Beat the surface Shut off the gas after work Clean the workplace Store tools in safe custody Role gas pipes and store gas cylinders in proper way	A repaired rusted body part by striking conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain how to mend a rusted body panel  Principles: The student should explain the principles of:  Surface straightening and smoothing Theories: The student should:  Explain the aim of panel-beating filler rods  Describe properties of materials  Circumstantial knowledge  Detailed knowledge	The following tools, equipment and safety gears are be available:  Work plan Gas welding plant Weld goggles Hand snips Panel hammers Dolly blocks Spark lighter Body spoon Cold chisel Wire brush Overall Safely boots Fire extinguishers Ball pein hammer Clamps Pliers Leather gloves Canvas spats	

<b>Module Title</b>		Elements	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Specific (Learning npetences) Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		(c) Performing body filler	them to perform panel beating in repairing a rusted body panel  Demonstrate:  Guide students to formulate groups and demonstrate to them how to apply plastic filler  Practical work:  Organise the students into manageable groups and guide them to perform filling the	The student should be able to:  Select tools and equipment Perform straightening Grind the dented areas Apply plastic fillers Observe safety regulations Clean the workplace and tools Store	The repaired body panel using filler conforms to technical specifications	about:  • Safety precautions to be observed • First aid  Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain the procedure used in filling the repaired body panel with filler  Principles: The student should state the principles of applying the filler on the repaired body panel  Theories: The student should describe the	<ul> <li>Leather</li> <li>The following tools, equipment and safety gears are be available:</li> <li>Work plan</li> <li>Weld goggles</li> <li>Body spoon</li> <li>Cold chisel</li> <li>Wire brush</li> <li>Overall</li> <li>Safely boots</li> <li>Fire extinguishers</li> <li>Panel harmer</li> <li>Clamps</li> <li>Pliers</li> </ul>	Unit
			repaired body panel with body filler	equipment and tools in safe custody		properties of materials  Circumstantial knowledge:  Detailed knowledge about:	<ul><li>Leather gloves</li><li>Canvas spats</li><li>Leather aprons</li></ul>	

Module Title			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	rning Teaching and	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		(d) Performing sanding	Simulation: Provide the students with several videos to simulate various techniques of sanding plastic filler on the body panel  Demonstrate: Guide students to formulate groups and demonstrate to them how to sand plastic filler	The students should be able to:  Select tools, equipment and safety gears Sand the surface by using sanding machine Sand the surface clearly using sand paper Clean the work place Store tools in safe custody	The repaired body panel sanded conforms to technical specifications	Safety precautions to be observed     First aid     Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain procedures used in sanding filled rusted body  Principles: The student should state the principles of sanding body filler on the repaired body panel  Theories: The student should:  Outline methods of	The following tools, equipment and safety gears are be available:  Work plan Weld goggles Body spoon Cold chisel Wire brush Overall Safely boots Fire extinguishers Ball pein hammer Clamps Pliers Leather gloves	-
			Practical work: Organise the students into manageable groups and guide them to sand			sanding filled body panel  Describe the properties of metals  Circumstantial knowledge:	<ul><li>Canvas spats</li><li>Leather aprons</li></ul>	

<b>Module Title</b>		77	Suggested		Assessment Crit	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
	5.2 Carrying	(a) Performing	plastic filler on the repaired body panel  Brainstorming:	The student	A cut of dented	Detailed knowledge about:  Safety precautions to be observed First aid Knowledge evidence:		52
	out mild steel arc cutting	arc cutting on dented frame	Guide the students to explain arc cutting on the dents vehicle frame  Simulation:  Provide the students with several videos to simulate various techniques of arc cutting on the rusted body panel  Practical work:  Organise the students into manageable	<ul> <li>Select tools, equipment and safety gears</li> <li>Inspect the machine, cable and electrode holder</li> <li>Interpret working drawing</li> <li>Set recommended current for frame cutting</li> <li>Select electrodes of proper sizes</li> <li>Cut off dented areas with arc-</li> </ul>	body frame conforms to technical specifications	Detailed knowledge of:  Method used: The student should explain procedures for cutting dented body frame  Principles: The student should state the principles of repairing a dented body frame  Theories: The student should:  • Elaborate types of dents  • Outline the effect of dents  • Describe the properties of metals  Circumstantial	The following tools, equipment and safety gears are be available:  Work plan Gas welding plant Arc welding machine Weld goggles Panel hammers Dolly blocks Spark lighter Body spoon Cold chisel Wire brush Overall Safely boots Fire extinguishers Ball pein hammer	<i>J2</i>

Module Title		Elements	Suggested		Assessment Crite	eria	Training Requirements/ Suggested Resources	Number
(Main Competence)	Unit Title (Specific Competences)	pecific (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment		of Periods per Unit
		(h) Porf	groups and guide them to cut dented vehicle frame	<ul> <li>Observe safety regulation rules</li> <li>Clean the workplace</li> <li>Store tools in safe custody</li> </ul>		knowledge:  Detailed knowledge about:  Safety precautions to be observed first aid	<ul> <li>Clamps</li> <li>Tongs</li> <li>Pliers</li> <li>Leather gloves</li> <li>Canvas spats</li> <li>Leather aprons.</li> </ul>	
		(b) Performing arc gouging	Brainstorming: Guide the students to describe arc gouging  Simulation: Provide the students with several videos to simulate various arc gouging on cutting rusted body parts	The students should be able to:  Select tools, equipment and safety gears  Interpret working drawing  Set recommended current and air flow pressure  Control electrode travel speed along the cut	Arc gouging on rusted body parts conform to technical specifications	Knowledge evidence: Detailed knowledge of: Method used: The student should explain procedures for cutting rusted body frame by arc gouging  Principles: The student should outline the principles of performing arc gouging  Theories: The student should explain Arc gouging process on	The following tools, safety gears and equipment are to be available:  • Work plan  • Gas welding plant  • Arc welding machine  • Weld goggles  • Panel hammers  • Dolly blocks  • Spark lighter  • Body spoon  • Cold chisel  • Wire brush	
			Practical work: Organise the students into	Observe safety regulation rules		cutting rusted frame Circumstantial knowledge:	<ul><li>Overall</li><li>Safely boots</li></ul>	

<b>Module Title</b>	Unit Title	Elements	Suggested		Assessment Crite	eria	Training	Number of
(Main Competence)	(Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	Periods per Unit
6 Performing alignment of vehicle body panels	6.1 Carrying out alignment of vehicle body panels	(a) Fixing the bonnet, boot and door	manageable groups and guide them to perform arc gouging on rusted body parts  Brainstorming: Guide the students to describe fixing the body panel on the body structure	Clean the work place Store tools in safe custody  The student should be able to:  Select tools, equipment and safety gears Select proper spanners for	The fixed body panel conforms to technical specifications	Detailed knowledge about:  • Safety precautions to be observed • First aid  Knowledge evidence: Detailed knowledge of: Method used: The student should explain procedures for fixing body panel	<ul> <li>Fire extinguishers</li> <li>Ball pein hammer</li> <li>Clamps</li> <li>Tongs</li> <li>Pliers</li> <li>Leather gloves</li> <li>Canvas spats</li> <li>Leather aprons</li> </ul> The following tools, equipment and safety gears are to be available: <ul> <li>Hydraulic body</li> </ul>	60
			Provide the students with several videos to simulate various techniques of fixing body panels such as doors, bonnets and boot on the	fixing parts  Apply body jack and levers to align the fixed body panel  Select the pushing or pulling points  Select the anchor points for alignment		Principles: The student should explain the principles of fixing body parts  Theories: The student should explain the body panel fixing processes  Circumstantial knowledge:  Detailed knowledge	jack Toolbox (spanners) Levers/extensions Hammer Screw drivers Overall Leather gloves Punch Safety boots Pusher heads Light hammer	

<b>Module Title</b>	TT */ (ED*/)		Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			Practical work: Organise the students into manageable groups and guide them to fix body panels on the body structure	Observe safety regulations     Clean the workplace     Store tools and equipment in safe custody		<ul> <li>Safety precautions to be observed</li> <li>First aid</li> </ul>	<ul> <li>Tape measure</li> <li>Combination pliers</li> </ul>	
		(b) Performing vehicle body panel alignment	Brainstorming: Guide the students to describe the alignment of body panels on the body structure  Demonstration: Guide students to formulate groups and demonstrate to them how to align various body panels on	The student should be able to:  Select tools, equipment and safety gears  Select proper spanners for fixing parts  Apply body jack and levers to align the fixed body panel  Select the pushing or pulling points	The aligned body panel conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  The method used: The student should explain procedures for aligning the panel on the body structure  Principles: The student should state the principles of aligning body parts  Theories: The student should explain body panel alignment	The following tools, equipment and safety gears are to be available:  • Hydraulic body jack • Toolbox (spanners) • Levers/extensions • Hammer • Screwdrivers • Overall • Leather gloves • Punch	

<b>Module Title</b>	TI 14 (5)41	Elements	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			the vehicle structure  Practical work: Organise the students into manageable groups and guide them to align body panels on the body structure	<ul> <li>Select the anchor points for alignment</li> <li>Inspect for correctness</li> <li>Observe safety regulations</li> </ul>		processes  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed First aid	<ul> <li>Safety boots</li> <li>Pusher heads</li> <li>Light hammer</li> <li>Tape measure</li> <li>Combination pliers</li> </ul>	
		(c) Tightening the attachments	Demonstration: Guide students to formulate groups and demonstrate to them how to tighten various body panels on the vehicle structure  Practical work: Organise the students into	The student should be able to:  Select tools, equipment and safety gears Select proper spanners for tightening Strengthen the damaged body part Inspect for correctness	The tightened body parts conform to technical specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain procedures of tightening body as per specifications  Principles: The student should state the principles of parts and components tightening  Theories: The student	The following tools, equipment and safety gears are be available:  • Hydraulic body jack • Toolbox (spanners) • Levers/extensions • Hammer • Screw drivers • Overall • Leather gloves	

<b>Module Title</b>	TI 4 (B)41		Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
	6.2 Carrying	(a) Sanding by	manageable groups and guide them to tighten various body parts as per specifications  Brainstorming:	Observe safety regulation     Clean the workplace     Store tools and equipment in safe custody  The students	Sanded body	should explain the body panel tightening processes  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed First aid  Knowledge evidence:	<ul> <li>Punch</li> <li>Safety boots</li> <li>Pusher heads</li> <li>Light hammer</li> <li>Tape measure</li> <li>Combination pliers</li> </ul>	62
	out sanding of vehicle body panels	disc sanding machine	Guide the students to describe the machine sanding process  Demonstration:  Guide students to formulate groups and demonstrate to them how to perform sanding of filled body panel using a	<ul> <li>Select tools, equipment and safety gears</li> <li>Connect sending disc to the grinder</li> <li>Identify starting areas</li> <li>Sand the surface</li> <li>Use body file at corners</li> <li>Dust out</li> </ul>	panel conforms to technical specifications	Detailed knowledge of:  Method used: The student should explain machine sanding process  Principles: The student should state the principles of grinding and sanding of body parts  Theories: The student should explain body panel sanding process	The following tools, equipment and safety gears are be available:  Body files Disc grinding machine (sand disc) and its spanner Clear goggles Hand sanding plate Nose mask Overall	02

<b>Module Title</b>	T1 '4 / 10'41	Elements	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Learning Activities)	Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			Practical work: Organise the students into manageable groups and guide them to perform machine sanding	<ul> <li>Switch of sanding machine</li> <li>Observe safety regulation</li> <li>Clean the tools and store them in safe custody</li> </ul>		using machine  Circumstantial knowledge:  Detailed knowledge about:  • Safety precautions to be observed	<ul> <li>Apron</li> <li>Safety glasses</li> <li>Sand papers (assorted)</li> <li>Water bath</li> <li>Electrical power supply</li> </ul>	
		(b)Checking for surface correctness	Brainstorming: Guide the students to describe the checking process  Demonstration: Guide students to formulate groups and demonstrate to them how to check surface correctness and finish after sanding	The students should be able to:  Select tools, equipment and safety gears  Connect sending disc to the grinder  Identify polishing areas  Sand the surface for polish  Use sanding paper on the curved areas	Sanded body panel surface conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain the process of checking correctness  Principles: The student should state the principles of checking surface finish on sanded body parts  Theories: The student should explain body panel surface finishing	The following tools, equipment and safety gears are to be available:  Body files Disc grinding machine (sand disc) and its spanner Clear goggles Hand sanding plate Nose mask Overall Apron	

<b>Module Title</b>	T1 '4 F5'41	Elements	Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	c (Learning	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			Practical work:  Organise the students into manageable groups and guide them to check surface finish after sanding	<ul> <li>Dust out</li> <li>Switch of sanding machine</li> <li>Observe safety regulations</li> <li>Clean the tools and store them in safe custody</li> </ul>		Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed First aid	<ul> <li>Safety glasses</li> <li>Sand papers (assorted)</li> <li>Water bath</li> <li>Electrical power supply</li> </ul>	
		(c) Re-applying body filler	Demonstration: Guide students to formulate groups and demonstrate to them how to re-apply the body filler on the panel  Practical work: Organise the students into manageable groups and guide them to re-apply	The student should be able to:  Select tools, equipment and safety gears  Inspect the surface  Mix the plastic filler with hardener  Apply the plastic filler on a surface  Weight for cure  Sand down the	Re-applied body filler conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain how to re-apply body filler on the sanded surface  Principles: The student should outline the principles of checking surface finish on sanded body parts  Theories: The student should elaborate on the purpose of re-applying	The following tools, equipment and safety gears are to be available:  Body files Disc grinding machine (sand disc) and its spanner Clear goggles Hand sanding plate Nose mask Overall Apron	

Module Title	TI 4 7041		Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			the body filler	surface  Recheck for corrections  Re-torch the filler  Observe safety regulations  Clean tools and store them in safe custody		body panel surface filler  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed First aid	<ul> <li>Safety glasses</li> <li>Sand papers (assorted)</li> <li>Water bath</li> <li>Electrical power supply</li> </ul>	
		(d) Re-sanding	Demonstration: Guide students to formulate groups and demonstrate to them how to re-sanding the filled body panel using a sanding machine Practical work: Organise the students into manageable groups and guide them to re-sand	The students should be able to:  Select tools, equipment and safety gears  Sand the surface by using sanding machine Sand the surface clearly using sand paper  Clean the work place	Re- sand body panel conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should elaborate how to re-sand body filler on surface  Principles: The student should highlight the principles of re-sanding body fillers  Theories: The student should explain the process of re-sanding filler on body panel	The following tools, equipment and safety gears are to be available:  Body files Disc grinding machine (sand disc) and its spanner Clear goggles Hand sanding plate Nose mask Overall	

<b>Module Title</b>	Unit Title	E1 4	Suggested		Assessment Crite	eria	Training	Number of
(Main Competence)	(Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	Periods per Unit
			filled body panel	Store tools in safe custody		surface  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed First aid	<ul> <li>Apron</li> <li>Safety glasses</li> <li>Sand papers (assorted)</li> <li>Water bath</li> <li>Electrical power supply</li> </ul>	
		(e) Applying undercoat paint	Simulation:  Provide the students with several videos to simulate techniques of applying undercoat paint on body pannels  Demonstration: Guide students to formulate groups and demonstrate	The student should be able to:  Select tools, equipment and safety gears  Sand the surface by using a sanding machine  Sand the surface using fine sandpaper  Wash the panel surface with clean water	Applied undercoat paint on the body panel conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should elaborate on how to apply undercoat paint  Principles: The student should state the principles of applying undercoat paint  Theories: The student should elaborate on the process of applying undercoat paint on body panel surface	The following tools, equipment and safety gears are to be available:  Body files Spray gun Air compressor machine Hand sanding plate Nose mask Overall Apron Safety glasses Sandpapers	

Module Title	TT *4 (ED*4)		Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			to them how to apply undercoat paint Practical work: Organise the students into manageable groups and guide them to apply undercoat paint body panel	<ul> <li>Cover all unpainted areas with paper and</li> <li>Apply undercoat paint</li> <li>Clean the workplace</li> <li>Store tools in safe custody</li> </ul>		Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed	<ul><li>(assorted)</li><li>Water bath</li><li>Electrical power supply</li></ul>	
7 Performing thick metal cutting by a gas flame	7.1 Carrying out gas cutting on thin metal plates	(a) Performing metal selection	Brainstorming: Guide the students to explain the procedures for the metal selection Practical work: Organise the students into manageable groups and guide them to select metals based on size and	The student should be able to: Select tools, equipment and safety gears Select metal thickness Interpret working drawing Mark the workpiece Measure the limits Observe safety	Metal selected as per technical specifications	Knowledge evidence: Detailed knowledge of: Method used: The student should explain how to select metals Principles: The student should describe the principles used to select metals Theories: The student should explain the processes of selecting metals Circumstantial knowledge:	The following tools, equipment and safety gears are be available:  • Working drawing  • Gas welding plant  • Cutting torch  • Cutting attachment  • Spark lighter  • Divider  • Chalk (white)  • Steel rule  • Measuring tape	19

Module Title			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			properties	regulations  Clean the working area  Clean tools and equipment  Store tools and equipment in safety place		Detailed knowledge about:  Safety precautions to be observed First aid	<ul><li>Overall</li><li>Leather apron</li><li>Industrial boots</li></ul>	
		(b) Performing metal cutting	Demonstration: Guide students to formulate groups and demonstrate to them how to cut thin metal plates using gas flame  Practical work: Organise the students into manageable groups and guide them to cut thin metals with gas	The student should be able to: Select tools, equipment and safety gears Prepare and inspect the gas welding plant Interpret working drawing Regulate the flame Perform the metal cutting Shut off gas regulators Inspect the	Thin metal gas cut workpiece conforms to technical specifications	Knowledge evidence: Detailed knowledge of: Method used: The student should elaborate how to cut thin metal by gas  Principles: The student should explain the principles used to cut thin metal by gas  Theories: The student should explain the processes of cutting thin metal by gas  Circumstantial knowledge: Detailed knowledge	The following tools, equipment and safety gears are be available:  • Working drawing  • Gas welding plant  • Cutting torch  • Cutting attachment  • Spark lighter  • Divider  • Chalk (white)  • Steel rule  • Measuring tape  • Overall  • Leather apron  • Industrial boots	

<b>Module Title</b>	TI 4 (B)41		Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
	7.2 Carrying out gas cutting on thick metal plates	(a) Performing metal selection	Discussions: Guide the students to discus on thick metal gas-cutting Practical work: Organise the students into manageable groups and guide them to select material based on material properties and size	correctness  Observe safety regulation  Clean the working area  Clean tools and equipment  Store tools and equipment in a safe place  The student should be able to:  Select tools, equipment and safety gears  Select metal thickness  Interpret working drawing  Mark the workpiece  Measure the limits  Observe safety regulations	Thick metal gas cut workpiece conforms to technical specifications	about:      Safety precautions to be observed     First aid  Knowledge evidence: Detailed knowledge of: Method used: The student should explain how to cut thick metal by gas  Principles: The student should state the principles used to cut thick metal by gas  Theories: The student should elaborate the	<ul> <li>Leather gloves</li> <li>Tongs</li> <li>Welding goggles</li> <li>Hammer</li> <li>Chisel</li> <li>Try square</li> </ul> The following tools, equipment and safety gears are be available: <ul> <li>Working drawing</li> <li>Gas welding plant</li> <li>Cutting torch</li> <li>Cutting attachment</li> <li>Spark lighter</li> <li>Divider</li> <li>Chalk (white)</li> <li>Steel rule</li> <li>Measuring tape</li> <li>Overall</li> </ul>	42
				• Clean the		should elaborate the	Overall	

<b>Module Title</b>	TI 4/10041	F1 4	Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		d) D. C		working area  Clean tools and equipment  Store tools and equipment in a safe place		processes of cutting thick metal by gas  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed First aid	<ul> <li>Leather apron</li> <li>Industrial boots</li> <li>Leather gloves</li> <li>Welding goggles</li> <li>Hammer</li> <li>Chisel</li> <li>Try square</li> </ul>	
		(b) Performing blow pipe pressure setting	Discussions:  Guide the students to explain the working principles of blowpipe  Simulation: Provide the students with several videos to simulate how to perform blow pipe presure	<ul> <li>The student should be able to:</li> <li>Select tools, equipment and safety gears</li> <li>Prepare and inspect gas welding plant</li> <li>Set cutting pressure on the regulator</li> <li>Regulate the flame</li> <li>Observe safety regulations</li> <li>Clean the</li> </ul>	Blow pipe pressure set as per specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain how to set blow pipe pressure for cutting  Principles: The student should outline the principles used to set blow pipe pressure for cutting	The following tools, equipment and safety gears are to be available:  Working drawing Gas welding plant Cutting torch Cutting attachment Spark lighter Divider Chalk (white)	

Module Title	<b>T.</b> 14 (E)141	T-1	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		(c) Performing metal cutting	setting Practical work:  Organise the students into manageable groups and guide them to perform blow pipe pressure setting for thick metal cutting  Brainstorming: Guide the students to explain thick metal cutting processes by gas flame Simulation: Provide the students with several videos to simulate techniques of	working area  Clean tools and equipment  Store tools and gas plant in safety  The student should be able to:  Select tools, equipment and safety gears  Prepare and inspect gas welding plant  Interpret working drawing  Regulate the flame Perform the	Gas cut workpiece conforms to technical specifications	Theories: The student should explain the processes of cutting thick metal by gas  Circumstantial knowledge:  Detailed knowledge about:  • Safety precautions to be observed • First aid  Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain how to cut thick metals using gas  Principles: The student should state the principles of gas cutting on thick metals	Measuring tape     Overall     Leather apron     Industrial boots     Leather gloves     Tongs     Welding goggles     Hammer     Chisel     Try square  The following tools, equipment and safety gears are to be available:     Working drawing     Gas welding plant     Cutting torch     Cutting attachment     Spark lighter     Divider	

<b>Module Title</b>	TI 44 (F)41	Elements	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Learning	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			cutting thick metals by gas flame  Demonstration:  Guide students to formulate groups and demonstrate to them how to cut thick metal plates using gas flame  Practical work:  Organise the students into manageable groups and guide them to cut thick metal with gas	metal cutting  Shut off gas regulators  Chip of slag's  Inspect the correctness  Observe safety regulation  Clean the working area  Clean tools and equipment  Store tools and gas plant in a safe place		Theories: The student should explain the processes of cutting thick metal by gas  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed First aid	<ul> <li>Chalk (white)</li> <li>Steel rule</li> <li>Measuring tape</li> <li>Overall</li> <li>Leather apron</li> <li>Industrial boots</li> <li>Leather gloves</li> <li>Tongs</li> <li>Welding goggles</li> <li>Hammer</li> <li>Chisel</li> <li>Try square</li> </ul>	
8 Performing vehicle body plastic filling	8.1 Carrying out plastic filling on rigid body panel	(a) Performing preparation of surface and material	Brainstorming: Guide the students to explain the preparation of	The student should be able to:  • Select tools, equipment and safety gears	The body surface prepared and material selection conforms to technical	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain the requirements and	The following tools, equipment and safety gears are to be available:	24

Module Title			Suggested		Assessment Crite	eria	Training	Number of Periods per Unit
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	
			materials and surface  Demonstration: Guide students to formulate groups and demonstrate to them how to material and panel surface for plastic filling  Practical work: Organise the students into manageable groups and guide them to select materials and prepare surfaces for plastic filling	<ul> <li>Inspect the surface</li> <li>Prepare the body filler and its accessories</li> <li>Select body file</li> <li>Select sanding papers</li> <li>Select sanding machines</li> <li>Observe safety regulations</li> <li>Clean the work area</li> <li>Store tools and materials safely</li> </ul>	specifications	steps for applying the filler  Principles: The student should describe the principles of:  Body filling Body filler material mixing ratio Curing time and reasons Selection of body fillers  Theories: The student should:  Distinguish between different types of body fillers  Describe properties of materials Explain the purpose of body filling	<ul> <li>Piece of glass sheet</li> <li>Scrapers</li> <li>Rubbers squish spreader</li> <li>Gloves</li> <li>Nose mask</li> <li>Apron</li> <li>Overall</li> <li>Hand disc grinder machine</li> <li>Safety goggles</li> <li>Clear glass</li> </ul>	

Module Title		77	Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
						knowledge:  Detailed knowledge about:  Safety precautions to be observed while body filling First aid		
		(b) Performing body filler	Brainstorming: Guide the students to explain body surface filling Practical work: Organise the students into manageable groups and guide them to perform surface-filling on the rigid body	The student should be able to:  Select tools, equipment and safety gears Inspect the surface Mix the plastic filler with hardener Apply the plastic filler on a dented surface Weight for cure Sand down the	The body filled surface conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain body filler mixing techniques  Principles: The student should explain the principles of:  Mixing body filler  Applications of body filler in the surface  Applying the body filler	The following tools, equipment and safety gears are be available:  • Piece of glass sheet • Scrapers • Rubbers squish spreader • Gloves • Body file • Nose mask • Apron • Overall • Hand disc grinder machine	

<b>Module Title</b>	T1 *4 /E1*41		Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
				surface  Recheck for corrections  Observe safety regulations  Clean the work area  Store tools and materials		Theories: The student should:  • Elaborate types of body fillers  • Describe properties of materials  • Identify tools used  • Explain the purpose of body filling  Circumstantial knowledge:  Detailed knowledge about:  • Safety precautions to be observed  • First aid	<ul><li>Safety goggles</li><li>Clear glass</li></ul>	
		(c) Performing initial and final grinding	Discussion: : Guide the students to discuss the	The student should be able to:  • Select tools, equipment and	The grinded body surface conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain	The following tools, equipment and safety gears are be available:	

Module Title			Suggested		Assessment Crite	eria	Training	Number of Periods per Unit
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	
			difference between initial and final filled body panel grinding  Practical work:  Organise the students into manageable groups and guide them to perform initial and final grinding of filled body panel with plastic body filler	safety gears Inspect the surface Mix the plastic filler with hardener Apply the plastic filler on a dented surface Weigh for cure Sand down the surface Recheck for corrections Polish/clean Observe safety regulations Clean the work area		Filler grinding processes  Principles: The student should outline the principles of:  Body filler grinding Purpose of grinding Methods of grinding Theories: The student should:  Explain types of body fillers Describe properties of materials Identify tools and equipment Circumstantial knowledge: Detailed knowledge about:  Safety precautions to be observed First aid	<ul> <li>Piece of glass sheet</li> <li>Scrapers</li> <li>Rubbers squish spreader</li> <li>Gloves</li> <li>Nose mask</li> <li>Apron</li> <li>Overall</li> <li>Hand disc grinder machine</li> <li>Safety goggles</li> <li>Clear glass</li> </ul>	

<b>Module Title</b>		Elements	Suggested		Assessment Crit	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Specific (Learning Activities)	(Learning Activities)  Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
	8.2 Carrying out fibber glass filling	(a) Performing preparation of panel surface and material	Guide the students to explain the concept of fiber glass technology in filling body surface  Discussion: Guide the students to discuss on fiber glass technology in repairing vehicle body panels  Practical work: Organise the students into manageable groups and guide them to select materials and	The student should be able to:  Select tools, equipment and safety gears Inspect the surface Prepare the fibber and its accessories Select body file Select sanding papers Select sanding machines Observe safety regulation Clean the work area Store tools and materials safely	The prepared body surface conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain the requirements and steps of preparing fibber materials  Principles: The student should explain the principles of:  Fibber filling Fibber material mixing ratio Curing time and reasons Selection of resin materials  Theories: The student should:  Explain types of fibbers Describe the properties of	The following tools, equipment and safety gears are be available:  Piece of glass sheet Scrapers Rubbers squish spreader Gloves Nose mask Apron Overall Hand disc grinder machine Safety goggles Clear glass	24

<b>Module Title</b>	T 15241.	El 4	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			prepare surface for filling			materials  • Elaborate the purpose of fibber filling  Circumstantial knowledge:  Detailed knowledge about:  • Safety precautions to be observed while fibber filling		
		(b) Performing fibber glass filling	Simulation:  Provide the students with several videos to simulate techniques of performing fiberglass filling on body panels  Demonstration:  Guide students to	The student should be able to:  Select tools, equipment and safety gears Inspect the surface Mix the fibber with hardener Apply the fibber on a dented surface	The fibber glass filled surface conforms to technical specifications	<ul> <li>First aid</li> <li>Knowledge evidence:</li> <li>Detailed knowledge of:</li> <li>Method used: The student should explain fibber material mixing techniques</li> <li>Principles: The student should Describe the principles of:</li> <li>Mixing fibber</li> </ul>	The following tools, equipment and safety gears are to be available:  Piece of glass sheet Scrapers Rubbers squish spreader Gloves	

Module Title	** **		Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Specific (Learning	ning Teaching and	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			formulate groups and demonstrate to them how to perform fiberglass filling  Practical work:  Organise the students into manageable groups and guide them to perform surface filling using fiberglass	<ul> <li>Weight for cure</li> <li>Sand down the surface</li> <li>Recheck for corrections</li> <li>Observe safety regulations</li> <li>Clean the work area</li> <li>Store tools and materials</li> </ul>		materials	<ul> <li>Body file</li> <li>Nose mask</li> <li>Apron</li> <li>Overall</li> <li>Hand disc grinder machine</li> <li>Safety goggles</li> <li>Clear glass</li> </ul>	

<b>Module Title</b>	TI to FDIO		Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		(c) Performing	Demonstration:	The students	The grinded body	Detailed knowledge about:  Safety precautions to be observed First aid Knowledge evidence:		
		initial and final fibber grinding/sandi ng	Guide students to formulate groups and demonstrate to them how to perform initial and final fiberglass sanding  Practical work:  Organise the students into manageable groups and guide them to grind and sand the panel filled with fiberglass	<ul> <li>Select tools, equipment and safety gears</li> <li>Inspect the surface</li> <li>Grind the surface</li> <li>Apply the plastic filler on a fibber surface</li> <li>Weight for cure</li> <li>Sand down the surface</li> <li>Polish/clean</li> <li>Observe safety regulation</li> <li>Clean the work</li> </ul>	surface conforms to technical specifications	Method used: The student should explain fibber grinding processes  Principles: The student should state the principles of:  Body fibber grinding Purpose of grinding Methods of grinding Methods of grinding Theories: The student should:  Explain the types of fibreglass materials Describe the	The following tools, equipment and safety gears are to be available:  • Piece of glass sheet • Scrapers • Rubbers squish spreader • Gloves • Nose mask • Apron • Overall • Hand disc grinder machine • Safety goggles • Clear glass	

<b>Module Title</b>	TI '4 (T)'41 -	El 4	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
9 Performing painting on a vehicle body panel	9.1 Carrying out painting on the exterior body panel	(a) Inspecting the exterior body	Brainstorming: Guide the students to describe the vehicle's exterior body inspection Simulation: Provide the students with several videos to simulate	The student should be able to:  Select tools, equipment and safety gears Remove dirt from the panel surface Apply sand paper to remove rust and old pint	The exterior body surface conforms to technical specifications	properties of materials  List down the tools and equipment Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed First aid  Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain the panel painting procedures  Principles: The student should describe the principles of:  Body surface finishing	The following tools, equipment and safety gears are to be available:  Brushes Spray gun Masks Scrapers Air compressor Air hose	25
			techniques of	Clean the		Inisning	Overall	

Module Title		Elements	Suggested		Assessment Cri	teria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Specific (Learning	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			inspecting the exterior part of the vehicle body  Demonstration:  Guide students to formulate groups and demonstrate to them how to perform vehicle's body exterior part inspection  Practical work:  Organise the students into manageable groups and guide them to perform inspection of the exterior vehicle body surface	surface to remove dust  Observe safety regulation  Clean or wash the tools  Store tools in safe custody		<ul> <li>Body painting preparations</li> <li>Initial painting treatments</li> <li>Theories: The student should:</li> <li>Describe the structure and properties of different paints</li> <li>Highlight the application of each emery paper sizes</li> <li>Explain the importance of surface cleaning before painting</li> <li>Circumstantial knowledge:</li> <li>Detailed knowledge about:</li> <li>Safety precautions to be observed</li> <li>First aid</li> </ul>	<ul> <li>Apron</li> <li>Gloves</li> <li>Pliers</li> <li>Safety boots</li> <li>Hand gloves</li> </ul>	
		(b) Preparing the panel	Brainstorming:	The student	The prepared panel surface	Knowledge evidence:		

Module Title			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	cific (Learning	Teaching and	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		surface for painting	Guide the students to explain the painting processes  Demonstration: Guide students to formulate groups and demonstrate to them how to prepare vehicle body panel surface for painting  Practical work: Organise the students into manageable groups and guide them to prepare exterior body surfaces for painting	<ul> <li>should be able to:</li> <li>Select tools, equipment and safety gears</li> <li>Remove dirtiness from the panel surface</li> <li>Apply sand paper</li> <li>Clean the surface by washing with clean water</li> <li>Dry the panel surface clearly</li> <li>Observe safety regulation</li> <li>Clean or wash the tools</li> <li>Store tool in the safe custody</li> </ul>	conforms to technical specifications	Detailed knowledge of:  Method used: The student should explain the panel painting procedures  Principles: The student should state the principles of:  Material properties Paint mixing Under painting Painting Paint curing Theories: The student should:  Describe the structure and properties of different paints Highlight the application of each emery paper sizes Explain the importance of cleaning before	The following tools, equipment and safety gears are to be available:  Brushes Sanding machine Disc grinding machine Spray gun Masks Scrapers Air compressor Air hose Overall Apron Gloves Pliers Safety boots Hand gloves	

<b>Module Title</b>	T. 14 (5)(4)	Elements	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
				The students	Acclosed	painting Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed Environment safety First aid		
		(c) Handling brush/spray paint	Guide the students to explain painting methods/ techniques  Demonstration:  Guide students to formulate groups and demonstrate to them how to handle brush and spray gun for painting  Practical work:	<ul> <li>The students should be able to:</li> <li>Select tools, equipment and safety gears</li> <li>Apply sand paper</li> <li>Clean the surface to remove dirtiness dust by washing with clean water</li> <li>Mix painting materials</li> <li>Apply</li> </ul>	A tools and equipment handled as manufacture's requirements/ specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain the panel painting methods  Principles: The student should explain the principles of:  Painting Paint cure Theories: The student should:  Define hand paint	The following tools, equipment and safety gears are to be available:  Brushes Spray gun Masks Scrapers Air compressor Air hose Overall Apron Gloves Pliers Safety boots	

<b>Module Title</b>	TI to FDIO		Suggested		Assessment Crite	ria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			Organise the students into manageable groups and guide them how to handle hand brush as well as spray painting gun	undercoat painting by brush or spraying  Apply a second coat  Apply the final coat  Cure the painted surface  Clean and Polish the painted surface  Observe safety regulations  Clean or wash the tools  Store the tool in safe custody		handling  Elaborate spray paint handling  Describe paint protection  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed Environment safety First aid	• Hand gloves	
	9.2 Carrying out painting on the interior body panel	(a) Inspecting the interior body	Brainstorming:  Guide the students to describe the vehicle's interior body inspection  Simulation:	<ul> <li>Select tools, equipment and safety gears</li> <li>Remove dirt from the panel surface</li> </ul>	The interior body surface conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain the panel painting procedures  Principles: The student	The following tools, equipment and safety gears are to be available:  Brushes Spray gun	16

Module Title			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	earning Teaching and	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			Provide the students with several videos to simulate techniques of inspecting the interior part of the vehicle body  Demonstration:  Guide students to formulate groups and demonstrate to them how to perform vehicle's body interior part inspection  Practical work:  Organise the students into manageable groups and guide them to perform inspection of the interior vehicle body surface	<ul> <li>Apply sand paper to remove rust and old pint</li> <li>Clean the surface for removing dust</li> <li>Observe safety regulation</li> <li>Clean or wash the tools</li> <li>Store tools in the safe custody</li> </ul>		should explain the principles of:  Body surface finishing Body painting preparations Initial painting treatments Theories: The student should:  Describe the structure and properties of different paints Highlight the application of each emery paper sizes Explain the importance of surface cleaning before painting Circumstantial knowledge: Detailed knowledge about:	<ul> <li>Masks</li> <li>Scrapers</li> <li>Air compressor</li> <li>Air hose</li> <li>Overall</li> <li>Apron</li> <li>Gloves</li> <li>Pliers</li> <li>Safety boots</li> <li>Hand gloves</li> </ul>	

Module Title			Suggested		Assessment Crit	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	pecific (Learning	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		(b) Preparing the surface for painting	Brainstorming: Guide the students to explain the painting processes  Demonstration: Guide students to formulate groups and demonstrate to them how to prepare vehicle body panel surface for painting	The student should be able to:  Select tools, equipment and safety gears Remove dirtiness from the panel surface Apply sand paper Clean the surface by washing with clean water Dry the panel surface clearly	The prepared surface for painting conforms to technical specifications	<ul> <li>Safety precautions to be observed</li> <li>First aid</li> <li>Knowledge evidence:</li> <li>Detailed knowledge of:</li> <li>Method used: The student should elaborate the panel painting procedures</li> <li>Principles: The student should explain the principles of:</li> <li>Material properties</li> <li>Paint mixing</li> <li>Under painting</li> <li>Painting</li> <li>Paint curing</li> <li>Theories: The student</li> </ul>	The following tools, equipment and safety gears are be available:  Brushes Sanding machine Disc grinding machine Spray gun Masks Scrapers Air compressor Air hose Overall Apron Gloves	-
			Practical work: Organise the students into manageable groups and guide them to prepare interior body	<ul> <li>Observe safety regulation</li> <li>Clean or wash the tools</li> <li>Store tools in the safe</li> </ul>		<ul> <li>Describe the structure and properties of different paints</li> <li>Explain the</li> </ul>	<ul><li>Pliers</li><li>Safety boots</li><li>Hand gloves</li></ul>	

<b>Module Title</b>	TI to FDIO	Elements	Suggested		Assessment Crit	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Specific (Learning	Learning Cativities Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			surfaces for painting	custody	Taland	application of each emery paper sizes  Describe importance of cleaning before painting Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed Environment safety First aid		
		(c) Handling brush/spray paint	Demonstration: Guide students to formulate groups and demonstrate to them how to handle brush and spray gun for painting Practical work: Organise the students into	<ul> <li>The student should be able to:</li> <li>Select tools, equipment and safety gears</li> <li>Apply sand paper</li> <li>Clean the surface to remove dirtiness dust by washing with clean water</li> <li>Mix painting materials</li> </ul>	Tools and equipment handled as manufacture's requirements/ specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain the panel painting methods  Principles: The student should describe the principles of:  Painting	The following tools, equipment and safety gears are be available:  Brushes Spray gun Masks Scrapers Air compressor Air hose Overall Apron	

Module Title			Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			manageable groups and guide them on how to handle hand brush as well as spray painting gun for interior vehicle body paint	<ul> <li>Apply under coat painting by brush or spraying</li> <li>Apply second coat</li> <li>Apply final coat</li> <li>Cure the painted surface</li> <li>Observe safety regulation</li> <li>Clean or wash the tools</li> <li>Store tools in safe custody</li> </ul>		<ul> <li>Paint cure</li> <li>Theories: The student should:</li> <li>Elaborate hand paint handling</li> <li>Clarify spray paint handling</li> <li>Describe paint protection</li> <li>Circumstantial knowledge:</li> <li>Detailed knowledge about:</li> <li>Safety precautions to be observed</li> <li>Environment safety</li> <li>First aid</li> </ul>	<ul> <li>Gloves</li> <li>Pliers</li> <li>Safety boots</li> <li>Hand gloves</li> </ul>	
10 Maintaining emission control system	10.1 Servicing catalytic converter	(a) Inspecting catalytic converter	Brainstorming: Guide the students to explain emission	The student should be able to:  • Use service manual • Select tools and	Catalytic converter inspected as per technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain	The following tools, equipment and safety gears are to be	28

Module Title			Suggested		Assessment Crit	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			system  Discussion: Guide the students to discuss the importance of catalytic converters in the emission system of the vehicle  Simulation: Provide the students with several videos to simulate how to inspect functionality of the catalytic converter in the emission system  Practical work: Organise the students into manageable	equipment  Check catalytic converter  Identify the defect  Clean tools, equipment and work place  Store tools and equipment in the safe place		how to:  Check catalytic converter Test emission Principles: The student should outline the principles of:  Checking how catalytic converter works Checking catalytic converter for leaks and damage  Theories: The student should:  Describe the functions of the catalytic converter Distinguish types of catalytic converter Elaborate the importance of catalytic converter Elaborate the importance of catalytic converter Circumstantial knowledge Detailed knowledge	available:  Service Manual Tool kit Pipe cutter Air compressor Exhaust gas analyser Overall Safety boot Gloves Safety clear glasses	

<b>Module Title</b>	*I *4 FP*41	T-1	Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		(b) Repairing catalytic converter	groups and guide them to inspect catalytic converter  Simulation: Provide the students with several videos to simulate how to repair the catalytic converter in the emission system  Demonstration: Guide students to formulate groups and demonstrate to them how to repair a faulty catalytic	The student should be able to:  Use the service manual Select tools and equipment Identify the defects Repair catalytic converter Test catalytic converter Replace catalytic converter Clean tools, equipment and work place Store tools and equipment in the right place	Catalytic converter repaired as per manufacturer's specifications	Safety precautions while inspecting catalytic converter     Handling of tools and equipment     Health safety     Environment safety     Knowledge evidence:      Detailed knowledge of:      Methods used: The student should explain how to:     Repair catalytic converter     Test catalytic converter  Principles: The student should explain the principle of:     Checking catalytic converter for leaks and damage     Repairing/replace catalytic converter	The following tools, equipment and safety gears are to be available:  • Service Manual • Tool kit • Scan tool • Exhaust gas analyser • Pipe cutter • Overall • Safety boot • Safety clear glasses • Gloves	

<b>Module Title</b>	TI 4/ (E)41		Suggested		Assessment Crite	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
			converter			Testing catalytic converter		
			Practical work: Organise the students into manageable groups and guide them to repair a faulity catalytic converter			Theories: The student should:  • Explain the functions of catalytic converter  • Distinguish types of catalytic converter  • Explain the importance of catalytic converter		
						Circumstantial knowledge Detailed knowledge about:  • Safety precautions while servicing catalytic converter • Environment safety • Handling of tools and equipment		
	10.2 Repairing leakage on exhaust pipe/muffl	(a) Repairing exhaust system components	Simulation:  Provide the students with several videos to	The student should be able to:  • Use service manual	Exhaust system components repaired as per manufacturer's	Knowledge evidence:  Detailed knowledge of:  Methods used: The	The following tools, equipment and safety	20

<b>Module Title</b>	TI METERS	Elements	Suggested		Assessment Crit	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Specific (Learning mpetences) Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
	er		simulate how to repair the exhaust system components  Discussion: Guide the students to discuss the various components of exhaust system and their faults  Practical work: Organise the students into manageable groups and guide them to repair the exhaust pipe and muffler	<ul> <li>Select tools, equipment and safety gears</li> <li>Check leakages and damage of exhaust system</li> <li>Repair exhaust damage</li> <li>Test components of exhaust system</li> <li>Observe safety regulation</li> <li>Clean tools, equipment and work place</li> <li>Store tools and equipment in safe</li> </ul>	service manual	student should explain how to:  • Use service manual • Select tools and equipment • Repair components • Test exhaust system  Principles: The student should explain the principles of:  • Checking exhaust system • Repair exhaust system components • Testing exhaust system theories: The student should:  • Describe the importance of cleaning oxygen sensor • Explain how Test oxygen sensor • Enumerate the functions of oxygen sensor	gears are be available:  Service Manual Tool kit Oxy-acetylene gas Blow pipe Scan tool Exhaust gas analyser Pipe cutter Overall Safety boot Safety clear glasses Gloves	

<b>Module Title</b>	TI 14 (T) 41.	DI 4	Suggested		Assessment Crit	eria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	of Periods per Unit
		(b) Replacing exhaust system components	Practical work: Organise the students into manageable groups and guide them to replace the exhaust pipe and muffler	The student should be able to:  Use the service manual Select tools, equipment, and safety gears Check leakages and damage to exhaust system Replacing exhaust system components Test components	Exhaust system components replaced as per manufacturer's service manual	Describe the types of oxygen sensors  Circumstantial knowledge  Detailed knowledge about:      Safety precautions while servicing repairing exhaust components     Handling of tools and equipment     Waste disposal  Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to:      Select tools and equipment     Check exhaust system components     Replace components     Test exhaust system	The following tools, equipment and safety gears are to be available:  Service Manual Tool kit Scan tool Exhaust gas analyser Pipe cutter Overall Safety boot	

<b>Module Title</b>	II 14 TF 141.	El	Suggested		Assessment Crit	eria	Training	Number of
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Assessment	Requirements/ Suggested Resources	Periods per Unit
				of exhaust system  Observe safety regulations  Clean tools, equipment, and work place  Store tools and equipment		Principles: The student should explain the principles of:  • Checking exhaust system • Repair exhaust system components • Testing exhaust system theories: The student should: -  • Explain the importance of cleaning the oxygen sensor • Describe Testing the oxygen sensor • Explain the functions of the oxygen sensor • Describe types of oxygen sensors  Circumstantial knowledge  Detailed knowledge  about:  • Safety precautions while servicing and	• Safety clear glasses • Gloves	

<b>Module Title</b>	II!4 T!4l.	Elements	Suggested		Assessment Crite	eria	Training	Number of Periods per Unit
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Services Assessment Assessment Assessment Requirements/ Suggested Resources	Periods per			
						repairing exhaust components  • Handling of tools and equipment  • Waste disposal		

## Form Four

 Table 6: Detailed Contents for Form Four

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
1 Performing spray painting on vehicle body or panels	1.1 Carrying out spray painting on vehicle body	(a) Inspecting the surface	Brainstorming: Guide the students to explain body panel surface inspection Demonstration: Guide students to formulate groups and demonstrate to inspect the prepared surface for painting  Practical work: Organise the students into manageable groups and guide them to inspect the body panel surface for painting	The student should be able to:  Select tools, equipment, and safety gears Inspect the straightened surface Check and identify the areas that need filling body filler or soft putty Observe safety Clean the tools Store tools in safe custody	Surface inspected as per requirement	Knowledge evidence: Detailed knowledge of: Method used: The student should explain the spray paint techniques Principles: The student should explain the principles of: • Surface preparation Theories: The student should: • Describe the preparation of the surface • Explain paint- removing techniques • Describe types of abrasives materials • Explain soft putting the surface	The following tools, safety gears and equipment are to be available:  • Air compressor  • Air pipes  • Spray gun  • Nose mask  • Apron  • Overall  • Head shield with respirators  • Scrapers  • Hand gloves  • Industrial boots  • Scraper  • Wire brush  • Painting room/workshop	25

<b>Module Title</b>	TI to FDVI	T1 .	Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
		(b) Performing Primer painting	Brainstorming: Guide the students to explain the primer painting Demonst ration: Guide students to formulate groups and demonstrate how to perform primer painting on body surface  Practical work: Organisa the	The student should be able to:  Select tools, equipment and safety gears Sand down the surface with water- sanding paper Dry the smooth surface Cover the areas which are not painted	Primer painted conforms to technical specifications	Circumstantial knowledge: Detailed knowledge about:  Safety precautions to be observed while spray painting First aid Environmental effects Knowledge evidence: Detailed knowledge of: Method used: The student should describe the primer paint technique used Principles: The student should explain the principles of: Surface preparation Primer painting Theories: The	The following tools, safety gears and equipment are to be available:  • Air compressor  • Air pipes  • Spray gun  • Nose mask  • Apron  • Overall  • Head shield with respirators  • Scrapers  • Hand gloves  • Industrial boots  • Scraper  • Wire brush  • Painting	
			Organise the	Apply primer		THEOLIES. THE	room/workshop	

<b>Module Title</b>	TI to FDVI	TI .	Suggested		Assessment Crit	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			students into manageable groups and guide them to perform body panel primer painting	paint  Observe safety  Clean the tools,  Store tools in safe custody		student should:  • Explain the preparation of the surface  • Elaborate different paint mixing  • Define spray painting  • Describe types of abrasive materials  • Define the concept of soft-putting the surface  Circumstantial knowledge:  Detailed knowledge about:  • Safety precautions to be observed while spray painting  • First aid  • Environmental effects	• Water bath	
		(c) Applying	<b>Demonstration:</b>	The student	First coat paint	Knowledge	The following	
		the first	Guide students to	should be able	painted conforms to	evidence:	tools, safety gears and equipment are	
		coat	formulate groups	to:	technical	Detailed knowledge	to be available:	
			and demonstrate	• Select tools,	tecinicai		to be available.	

Module Title			Suggested		Assessment Cri	teria	Training Requirement /	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit
			to them how to apply the first coat on the vehicle body surface  Practical work:  Organise the students into manageable groups and guide them to apply body panel first coat painting	equipment and safety gears Sand down the surface with fine water sanding paper Wash the surface with clean water Dry smooth washed surface Cover the areas which are not painted Spray the 1st coating Switch off the compressors Observe safety Clean the tools Store tools in safe custody	specifications	of:  Method used: The student should describe the first coat paint techniques used  Principles: The student should explain the principles of:  • Spray painting  Theories: The student should:  • Explain the concept of spray first painting  • Highlight the meaning of preparation of the first paint  • Define Spray pressure setting  Circumstantial knowledge:  Detailed knowledge about:	<ul> <li>Air compressor</li> <li>Air pipes</li> <li>Spray gun</li> <li>Nose mask</li> <li>Apron</li> <li>Overall</li> <li>Head shield with respirators</li> <li>Scrapers</li> <li>Hand gloves</li> <li>Industrial boots</li> <li>Scraper</li> <li>Wire brush</li> <li>Painting room/workshop</li> <li>Water bath</li> </ul>	
						<ul> <li>Safety precautions</li> </ul>		

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
		(d) Applying final coat	Brainstorming: Guide the students to explain final coat painting Demonstration:	The student should be able to:  • Select tools, equipment and safety	Final paint painted conforms to technical specifications	to be observed while spray painting • First aid • Environmental effects Knowledge evidence: Detailed knowledge of: Method used: The student should	The following tools, safety gears and equipment are to be available:  • Air compressor  • Air pipes  • Spray gun	
			Guide students to formulate groups and demonstrate to them how to apply the final coat on the vehicle body surface  Practical work:  Organise the students into	gears  Sand down the surface with fine water sanding paper  Wash the surface with clean water  Dry smooth washed surface  Cover the areas which are not painted  Dry wash the surface		explain the spray paint technique used  Principles: The student should describe the principles of:  • Finish spraying • Spray painting Theories: The student should:  • Describe pray painting • Outline the types of spray paint	<ul> <li>Nose mask</li> <li>Apron</li> <li>Overall</li> <li>Head shield with respirators</li> <li>Scrapers</li> <li>Hand gloves</li> <li>Industrial boots</li> <li>Scraper</li> <li>Wire brush</li> <li>Painting room/workshop</li> <li>Water bath</li> <li>Polishing machine</li> </ul>	

<b>Module Title</b>	TI 4 (D)41	TII 4	Suggested		Assessment Cri	teria	Training	NT 1
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			manageable groups and guide them to apply body panel firnal coat painting	<ul> <li>Spray the final coats</li> <li>Switch off compressors</li> <li>Remove covering paper</li> <li>Clean the body surface and polish the surface</li> <li>Observe safety</li> <li>Clean the tools</li> <li>Store tools and equipment in safe custody</li> </ul>		Highlight the meaning of soft putting the surface     Explain how to adjust spray pressure     Circumstantial knowledge:      Detailed knowledge about:      Safety precautions to be observed while spray painting     First aid     Environmental effects		
	1.2 Carrying out	(a) Performing	Brainstorming:	The student	Paint mixed	Knowledge	The following	28
	metallic spray painting on vehicle body	paint mixing	Guide the students to explain the metallic painting  Practical work:  Organise the students into manageable	<ul> <li>should be able</li> <li>to:</li> <li>Select tools,     equipment     and safety     gears</li> <li>Sand down     the surface     with fine     water sanding</li> </ul>	conforms to technical specifications	evidence:  Detailed knowledge of:  Method used: The student should explain the metallic paint spray techniques	tools, safety gears and equipment are to be available:  • Air compressor  • Air pipes  • Spray gun  • Color mixer machine  • Nose mask  • Apron  • Overall	

Module Title	** 4. min		Suggested		Assessment Cri	teria	Training	.,
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			groups and guide them to mix painting	paper  Wash the surface with clean water  Dry smooth washed surface  Cover the areas which are not painted  Apply primer paint		Principles: The student should describe the principles of:  • Spray painting • Paint mixing • Metallic painting  Theories: The student should explain:  • Spray painting technique • Different paint colour mixing Circumstantial knowledge Detailed knowledge about:  • Safety precautions to be observed while spray painting • First aid • Environmental	Head shield with respirators     Scrapers     Hand gloves     Industrial boots     Scraper     Wire brush     Painting room/workshop     Water bath	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
						effects		
		(b) Applying paint on auto-body	Demonstration: Guide students to formulate groups and demonstrate to them how to apply the metallic paint on the vehicle body surface Practical work: Organise the students into manageable groups and guide them to perform metallic painting	The student should be able to:  Select tools, equipment and safety gears Sand down the surface with fine water sanding paper Wash the surface with clean water Dry smooth washed surface Cover the areas which are not painted Dry wash the surface Spray the final coats Switch off	Metallic paint sprayed conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain the metallic paint spray techniques  Principles: The student should explain the principles of:  • Metallic paint praying Theories: The student should:  • Describe different paint colour mixing • Present spray pressure setting • Describe metallic	The following tools, safety gears and equipment are to be available:  • Air compressor  • Air pipes  • Spray gun  • Colour mixer machine  • Nose mask  • Apron/Overall  • Head shield with respirators  • Scrapers  • Hand gloves  • Industrial boots  • Scraper  • Painting room/workshop  • Water bath  • Polishing machine	
				<ul><li>Switch off compressors</li><li>Remove</li></ul>		spray-painting techniques		

<b>Module Title</b>			Suggested		Assessment Cri	teria	Training	Number of Periods per Unit
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	
2 Performing arc welding on various vehicle body parts	2.1 Carrying out arc welding on nonferrous metals	(a) Performing arc welding on aluminium material parts	Brainstorming: Guide the students to explain arc welding on nonferrous metals  Demonstration: Guide students to formulate groups and demonstrate to them how to weld the alluminium materials on	covering paper  Clean the body surface and polish the surface  Observe safety  Clean the tools  Store tools and equipment in safe custody  The student should be able to:  Select tools, equipment and safety gears  Inspect the machine, cable and welding holder  Interpret working drawing  Prepare materials for	Welded thick aluminium plate conforms to technical specifications	Circumstantial knowledge  Detailed knowledge about:  Safety precautions to be observed while spray painting Environmental effects  Knowledge evidence: Detailed knowledge of: Methods used: The student should explain Resistance welding technique used Welding procedure  Principles: The student should explain the principles of: Welding thick	The following tools, safety gears and equipment are to be available:  • Welding machine (TIG, MIG)  • Welding cables  • Earth clamps  • Welding shield  • Chipping hammer  • Wire brush  • Work bench  • Tongs  • Angle grinder  • Bench vice	120

<b>Module Title</b>			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			Practical activity: Organise the students into manageable groups and guide them to perform arc welding on aluminium materials	welding Select types and sizes of consumable wires Align and tack the workpiece Maintain Angle and arc length Control travel speed along the joint Clean workplace, tools and equipment Store tools and equipment safely		materials  Heat treatment  Purging Theories: The student should:  Describe properties of non-ferrous materials  State metallurgy of materials  Explain heat treatment processes  Outline welding polarities and application  Describe weld defects  Interpret technical drawing skills  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while welding thick plates  First Aid	• Scriber	

Module Title	** ** ****	Elements	Suggested		Assessment Cri	teria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	of Periods per Unit
		(b) Performing arc welding on copper material parts	Demonstration: Guide students to formulate groups and demonstrate to them how to weld copper materials of the vehicle body Practical work: Organise the students into manageable groups and guide them to perform arc welding on copper materials	The students should be able to:  • Select tools, equipment and safety gears • Inspect the machine, cable and welding holder • Interpret working drawing • Prepare materials for welding • Select types and sizes of consumable wires • Align and tack the workpiece • Maintain Angle and arc	Welded thick copper plate conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used:  The student should explain  Resistance welding technique used Welding procedure  Principles:  The student should explain the principles of:  Welding thick copper materials Heat treatment Purging  Theories: The student should:	The following tools, safety gears and equipment are to be available:  • Welding machine (TIG, MIG)  • Welding cables  • Earth clamps  • Welding shield  • Chipping hammer  • Wire brush  • Work bench  • Tongs  • Angle grinder  • Bench vice  • Scriber	
				length		The student should:		

Module Title	** ** ***		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				<ul> <li>Control travel speed along the joint</li> <li>Clean workplace, tools and equipment</li> <li>Store tools and equipment safely</li> </ul>		Describe the properties of nonferrous materials     Metallurgy of materials     Explain heat treatment processes     Elaborate welding polarities and application     Identify Welding defects     Interpret technical drawing skills		
						Circumstantial knowledge:		
						Detailed knowledge about:		
						<ul> <li>Safety precautions to be observed while welding thick plates</li> <li>First Aid</li> </ul>		
	2.2 Carrying out welding on	(a) Perform ing MIG	<b>Demonstration:</b> Guide students to	The students should be able	Welded mild steel	Knowledge evidence:	The following tools, safety gears	140

Module Title	***		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
	plates using MIG and TIG welding	welding on mild steel plates	formulate groups and demonstrate to them how to perform MIG welding techniques  Practical work:  Organise the students into manageable groups and guide them to perform MIG welding on mild steel plate	Select tools, equipment and safety gears     Inspect MIG welding equipment and accessories     Select correct filler metal     Align and tack weld the workpiece     Maintain work and lead angle     Maintain uniform travel speed along the joint     Control distortion     Clean tools and equipment and store them safely	workpiece conforms to technical specifications	Detailed knowledge of:  Method used: The student should explain different welding techniques  Principles: The student should state the principles of:  • MIG welding • Purging Theories: The student should d:  • Describe different types of tungsten electrodes • Explain different MIG welding techniques • Describe type of materials for MIG welding  Circumstantial knowledge:	and equipment are to be available:  • Welding machine (MIG)  • Welding cables  • Earth clamps  • Welding shield  • Chipping hammer  • Wire brush  • Work bench  • Tongs  • Angle grinder  • Bench vice  • Scriber	

Module Title	T. 14 (F)(4)	T1 (	Suggested		Assessment Cri	teria	Training	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
		(b) Performing TIG welding on copper plates	Demonstration: Guide students to formulate groups and demonstrate to them how to perform the TIG welding technique on non-ferrous materials  Practical work: Organise the students into manageable groups and guide them to perform TIG welding on copper plate	The students should be able to:  Select tools, equipment and safety gears Inspect TIG and MIG welding equipment and accessories Select the correct filler metal Align and tack weld the workpiece Maintain work and lead angle Maintain	Welded copper workpiece conforms to technical specifications	Detailed knowledge about:  Safety precautions to be observed while performing MIG welding  Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain different welding techniques  Principles: The student should explain the principles of:  TIG welding Purging  Theories: The student should:	The following tools, safety gears and equipment are to be available:  • Welding machine (TIG)  • Welding cables  • Earth clamps  • Welding shield  • Chipping hammer  • Wire brush  • Workbench  • Tongs  • Angle grinder  • Bench vice  • Scriber	

<b>Module Title</b>	** ** *****		Suggested		Assessment Cri	teria	Training Requirement /	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	of Periods per Unit
				uniform travel speed along the joint  Control distortion  Clean tools and equipment and store them safely		different types of tungsten electrodes  Distinguish different TIG welding techniques  Identify types of materials for TIG welding Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed  Workshop rules and regulation  First Aid		
		(c) Performing TIG welding on aluminium plates	Demonstration: Guide students to formulate groups and demonstrate to them how to perform TIG welding on aluminium plates  Practical work:	The student should be able to:  • Select tools, equipment and safety gears • Inspect TIG and MIG welding equipment and	Welded aluminium workpiece conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain different welding techniques  Principles: The	The following tools, safety gears and equipment are to be available:  • Welding machine (TIG) • Welding cables • Earth clamps • Welding shield • Chipping	

Module Title	¥1 4/704		Suggested		Assessment Cri	teria	Training Requirement /	N
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit
			Organise the students into manageable groups and guide them to perform TIG welding on aluminium plate	accessories  Select the correct filler metal  Align and tack weld the workpiece  Maintain work and lead angle  Maintain uniform travel speed along the joint  Control distortion  Clean tools and equipment and store them safely		student should outline the principles of:  TIG welding Purging  Theories: The student should: Distinguish different types of tungsten electrodes Elaborate different TIG welding techniques Identify types of materials for TIG welding Circumstantial knowledge: Detailed knowledge about:  Safety precautions to be observed Workshop rules and regulation First Aid	hammer  • Wire brush  • Work bench  • Tongs  • Angle grinder  • Bench vice  • Scriber	
3 Performing gas welding on vehicle	3.1 carrying out gas welding on ferrous	(a) Performing gas welding	Brainstorming: Guide the students to explain gas	The students should be able	Ferrous metal welded by gas conforms to	Knowledge evidence:	The following tools, safety gears	64

Module Title	***		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
body brackets	and non- ferrous metals	on ferrous metals	welding on ferrous and non-ferrous metals  Discussion:  Guide the students to discuss the difference on how to perform gas welding of ferrous and non-ferrous metals  Demonstration:  Guide students to formulate groups and demonstrate to them how to perform gas welding on ferrous metals  Practical work:  Organise the students into manageable groups and guide them to perform gas welding on ferrous metals	<ul> <li>Select tools, equipment and safety gears</li> <li>Inspect gas welding equipment</li> <li>Assemble and disassemble gas cylinders</li> <li>Select nozzle sizes</li> <li>Select welding filler wires</li> <li>Set working pressure</li> <li>Align and tack weld the workpiece</li> <li>Check root penetration</li> <li>Inspect the quality of weld ripples</li> <li>Clean workplace, tools and equipment</li> <li>Store tools</li> </ul>	technical specifications	Detailed knowledge of:  Method used: The student should explain the gas welding technique used  Principles: The student should explain the principles of:  Welding by gas flame  Low-pressure blow pipe  High-pressure blow pipe  Theories: The student should: Describe the main parts of the oxyacetylene plant and their functions  Explain different gas welding techniques Describe types of flames Explain the storage	and equipment are to be available:  Oxy-acetylene plant  Pressure regulator  Welding torch  Hose pipe Gas trolley Cylinder key Blow pipe spanner Spark lighter Hammer Chisel Wire brush	

Module Title	<b>TI 4 (DVI</b>		Suggested		Assessment Cri	teria	Training	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				and equipment safely		of gas cylinders  • State metallurgy of metals (basic)  • Elaborate heat and temperature related to welding		
						Circumstantial knowledge:		
						Detailed knowledge about:		
						<ul><li>OSHA rules and regulations</li><li>Workshop rules</li></ul>		
						<ul><li>and regulations</li><li>Safe working practices</li><li>Waste disposal</li></ul>		
						procedures		
		(b) Performing gas welding on non- ferrous	<b>Demonstration:</b> Guide students to	The student should be able to:  • Select tools,	Non-ferrous metal weldedby gas conforms to technical	Knowledge evidence:  Detailed knowledge of:	The following tools, safety gears and equipment are to be available:	
		metals	formulate groups and demonstrate to them how to perform gas	equipment and safety gears • Inspect gas	specifications	Method used: The student should explain the gas welding technique	<ul><li>Oxy-acetylene plant</li><li>Pressure regulator</li></ul>	

Module Title	** A. M.	-	Suggested		Assessment Cri	teria	Training Requirement /	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit
			welding on non-ferrous metals  Practical work: Organise the students into manageable groups and guide them to perform gas welding on non-ferrous	welding equipment  Assemble and disassemble gas cylinders  Select nozzle sizes  Select welding filler wires  Set working pressure  Align and tack weld the workpiece  Check root penetration  Inspect the quality of weld ripples  Clean workplace, tools and equipment  Store tools and equipment safely		Principles: The student should explain the principles of:  • Welding by gas flame  • Low pressure blow pipe  • High pressure blow pipe  Theories: The student should:  • Describe main parts of oxyacetylene plant and their functions  • Elaborate different gas welding techniques  • Distinguish types of flames  • Explain storage of gas cylinders  • State metallurgy of metals (basic)  • Describe heat and temperature related to welding	<ul> <li>Welding torch</li> <li>Hose pipe</li> <li>Gas trolley</li> <li>Cylinder key</li> <li>Blow pipe spanner</li> <li>Spark lighter</li> <li>Hammer</li> <li>Chisel</li> <li>Wire brush</li> </ul>	

Module Title	¥1 % (D)/1		Suggested		Assessment Cri	teria	Training Requirement /	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit
		(c) Performin g gas welding of copper and its alloys	Brainstorming: Guide the students to explain gas welding on copper and its alloys  Simulation: Provide the students with several videos to simulate the gas welding of copper material and its alloys  Practical work: Organise the	The student should be able to:  • Select tools, equipment and safety gears • Inspect gas welding equipment • Assemble and disassemble gas cylinders • Select nozzle sizes • Select welding filler wires	Welded copper and its alloys by gas conform to technical specifications	Circumstantial knowledge: Detailed knowledge about:  OSHA rules and regulations Workshop rules and regulations Safe working practices Waste disposal procedures Knowledge evidence: Detailed knowledge of: Method used: The student should explain the gas welding technique used Principles: The student should explain the principles of: Welding by gas flame Low pressure blow pipe	The following tools, safety gears and equipment are to be available:  Oxy-acetylene plant Pressure regulator Welding torch Hose pipe Gas trolley Cylinder key Blow pipe spanner Spark lighter Hammer Chisel	

<b>Module Title</b>	V. 14 (70)		Suggested		Assessment Cri	teria	Training	.,
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			students into manageable groups and guide them to perform gas welding on copper and its alloys	Set working pressure     Align and tack weld the workpiece     Check root penetration     Inspect quality of weld ripples     Clean work place, tools and equipment     Store tools and equipment safely		<ul> <li>High pressure blow pipe</li> <li>Theories: The student should:</li> <li>Describe the main parts of oxyacetylene plant and their functions</li> <li>Elaborate different gas welding techniques</li> <li>Distinguish different types of flames</li> <li>Describe storage of gas cylinders</li> <li>State the metallurgy of metals (basic)</li> <li>Describe heat and temperature related to welding</li> <li>Circumstantial knowledge: Detailed knowledge about:</li> <li>OSHA rules and regulations</li> </ul>	• Wire brush	

Module Title	***		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
	3.2 Carrying out gas cutting on ferrous metals	(a) Cutting steel plate by automatic machine flame	Brainstorming: Guide the students to explain gas cutting on ferrous metal by automatic machines  Simulation: Provide the students with several videos to show how automatic machines used to cut ferrous metals  Practical work: Organise the students into	The students should be able to:  • Select tools, equipment and safety gears • Inspect gas welding equipment • Assemble and disassemble gas cylinders • Select nozzle sizes • Select welding filler wires • Set working pressure • Align and tack weld the workniege	A workpiece cut by automatic machine flame conforms to technical specifications	Workshop rules and regulations     Safe working practices     Waste disposal procedures  Knowledge evidence:  Detailed knowledge of:  Method used: The student should explain gas weld cutting procedures  Principles: The student should explain the principles of:     Operating automatic flame cutting machine     Cutting metal by flame     Smooth cutting     Flame setting for cutting	The following tools, safety gears and equipment are to be available:  Oxy-acetylene plant Pressure regulator Welding torch Cutting torch Tongs Hose pipe Gas trolley Cylinder key Blow pipe spanner Spark lighter Hammer Chisel Wire brush	64
			manageable groups and guide	workpiece • Check root penetration		Theories: The		

<b>Module Title</b>	TI OFFICE		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			them to cut metal by gas using an automatic flame- cutting machine	Inspect the quality of weld ripples     Clean workplace, tools and equipment     Store tools and equipment safely		student should:  Describe parts of automatic flame cutting machine Describe their functions Suggest recommended work flames and pressure Elaborate different cutting procedures  Circumstantial knowledge: Detailed knowledge about: OSHA rules and regulations Workshop rules and regulations Safe working practices Waste disposal procedures		
		(b) Cutting steel plate by stack cutting	Practical work: Organise the students into manageable groups and guide	The student should be able to:  • Select tools, equipment	A stack of steel plate cut conforms to technical specifications	Knowledge evidence: Detailed knowledge of: Method used: The	The following tools, safety gears and equipment are to be available:  • Oxy-acetylene	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			them to cut multiple numbers of plates using an automatic flame- cutting machine	and safety gears  Inspect gas welding equipment  Assemble and disassemble gas cylinders  Select nozzle sizes  Select welding filler wires  Set working pressure  Align and tack weld the workpiece  Check root penetration  Inspect quality of weld ripples  Clean work place, tools and equipment  Store tools and equipment safely		student should explain gas weld cutting procedures Principles: The student should explain the principles of:  Operating automatic flame cutting machine Cutting metal by flame Smooth cutting Flame setting for cutting Theories: The student should:  Describe parts of automatic flame cutting machine  Describe their functions Suggest recommended work flames and pressure Explain different cutting procedures	plant Pressure regulator Welding torch Cutting torch Tongs Hose pipe Gas trolley Cylinder key Blow pipe spanner Spark lighter Hammer Chisel Wire brush	

Module Title	***		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
4 Managing a safe work environment	4.1 Managing hazards	(a) Controlling mechanica l hazards	Discussion: Guide students in groups to describe the concepts related to safe work environment and hazards Demonstration: Guide student to demonstrate how to control mechanical hazards Activity: Organize the students in manageable group	The student should be able to:  Interpret service manuals Select tools and equipment Use OSHA rules and regulations Prepare workshop inspection report	Mechanical hazards, risks, incident and accidents are controlled according to OSHA's rules and regulations	Circumstantial knowledge: Detailed knowledge about:  OSHA rules and regulations Workshop rules and regulations Safe working practices Waste disposal procedures Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to: Interpret OSHA rules and regulations Use safety gears Prepare preventive maintenance schedule and inspection report	The following tools, safety gears and equipment are to be available:  • Electrical equipment  • Mechanical equipment  • Power machines  • Measuring tools  • Cutting tools  • First aid kit  • Fire extinguishers  • Service	56

<b>Module Title</b>	V. 14 (70)		Suggested		Assessment Cri	teria	Training Requirement /	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit
			to apply methods and techniques of controlling mechanical hazards in school workshop or premises	<ul> <li>Prepare workshop colour code and safety signs</li> <li>Identify any hazardous materials</li> <li>Handle hazards material</li> <li>Prepare preventive maintenance schedule</li> <li>Identify and apply all emergency equipment and supplies</li> <li>Conduct safety awareness training to sub-ordinates</li> <li>Monitor safety environment</li> <li>Manage uses of safety gears</li> <li>Cleaning tools</li> </ul>		<ul> <li>Prepare warning signs and safety instructions</li> <li>Conduct assessment</li> <li>Carry out accident investigation</li> <li>Monitor safe working environment</li> <li>Manage uses of safety gears</li> <li>Principles: The student should state the principles of:         <ul> <li>Preparing inspection check lists</li> <li>Preparing warning signs and safety instructions</li> <li>Identifying hazardous materials</li> <li>Preparing and conducting training</li> <li>Handing hazardous materials</li> </ul> </li> </ul>	manuals  OSHA rules and regulations  Helmet Gloves Ear plug Mask Gloves	

<b>Module Title</b>	** A. FPA.		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				and equipment  Storing tools and equipment		Theories: The student should:  • Explain the function of the inspection checklist  • Elaborate on the importance of posting warning sign and safety instructions  • Explain advantages of risk assessment  • Explain the importance of carry out accident investigation  • Highlight the importance of monitoring safety at working place  Circumstantial knowledge  Detailed knowledge about:  • Safety precautions while managing		

Module Title	<b>XI.</b> 14 (701)		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
						hazards • Safe handling of tools and equipment • Waste disposal		
		(b) Controllin g chemical hazards	Think-ink-pair-share: Guide students through think-ink-pair-share to define, identify methods and techniques of controlling chemical hazards  Practical work: Guide student on how to control chemical hazards  Activity: Organize the students in manageable group to apply methods and techniques of controlling chemical hazards in school	The student should be able to:  Interpret service manuals Select tools and equipment Use OSHA rules and regulations Prepare workshop inspection report Prepare workshop colour code and safety signs Identify any safety hazardous	Chemical hazards, risks, incident and accidents are managed according to OSHA's rules and regulations	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Interpret OSHA rules and regulations  Use safety gears Prepare preventive maintenance schedule and inspection report Prepare warning signs and safety instructions  Conduct assessment Carry out accident investigation	The following tools, safety gears and equipment are to be available:  • Electrical equipment  • Mechanical equipment  • Power machines  • Measuring tools  • Cutting tools  • First aid kit  • Fire extinguishers  • Service manuals  • OSHA rules and regulations  • Helmet  • Gloves  • Ear plug  • Mask  • Gloves	

<b>Module Title</b>	Y to FDVA		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			workshop or premises	materials  Handle hazardous materials  Prepare a preventive maintenance schedule  Identify and apply all emergency equipment and supplies  Conduct safety awareness training to sub-ordinates  Monitor safety environment  Manage uses of safety gears  Cleaning tools and equipment  Storing tools and equipment		<ul> <li>Monitor safe working environment</li> <li>Manage uses of safety gears</li> <li>Principles: The student should state the principles of:         <ul> <li>Preparing inspection check lists</li> <li>Preparing warning signs and safety instructions</li> <li>Identifying hazardous materials</li> <li>Preparing and conducting training</li> <li>Handing hazardous materials</li> </ul> </li> <li>Theories: The student should:         <ul> <li>Explain the functions of the inspection check list</li> </ul> </li> </ul>		

<b>Module Title</b>	Y to FDVA		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
						Highlight the importance of posting warning sign and safety instructions Elaborate the advantages of risk assessment Highlight the importance of carry out accident investigation Highlight the importance of monitoring safety at working place Circumstantial knowledge Detailed knowledge about: Safety precautions while managing hazards Safe handling of tools and equipment Waste disposal		

Module Title	***		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
		(c) Controlling Physical hazards	Brainstorm: Guide students to brainstorm on physical hazards  Demonstration: Guide students to demonstrate how to apply methods and techniques of controlling physical hazards  Activity: Organize the students in manageable group to apply methods and techniques of controlling physical hazards in school workshop or premises	The student should be able to:  Interpret service manuals Select tools and equipment Use OSHA rules and regulations Prepare workshop inspection report Prepare workshop colour code and safety signs Identify any hazardous materials Handle hazardous materials Prepare a preventive maintenance schedule	Physical Hazards, risks, incident and accidents are managed according to OSHA's rules and regulations	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Interpret OSHA rules and regulations  Use safety gears Prepare preventive maintenance schedule and inspection report Prepare warning signs and safety instructions Conduct assessment Carry out accident investigation  Monitor safe working environment Manage uses of safety gears	The following tools, safety gears and equipment are to be available:  • Electrical equipment  • Mechanical equipment  • Power machines  • Measuring tools  • Cutting tools  • First aid kit  • Fire extinguishers  • Service manuals  • OSHA rules and regulations  • Helmet  • Gloves  • Ear plug  • Mask  • Gloves	

<b>Module Title</b>	Y to FDVA	T1 (	Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				Identify and apply all emergency equipment and supplies     Conduct safety awareness training to sub-ordinates     Monitor safety environment     Manage uses of safety gears     Cleaning tools and equipment     Storing tools and equipment		Principles: The student should explain the principles of:  Preparing inspection check lists Preparing warning signs and safety instructions Identifying hazardous materials Preparing and conducting training Handling hazardous materials  Theories: The student should: Explain the Functions of inspection check list Highlight the importance of posting warning sign and safety instructions		

Module Title	** A. M.		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
						Elaborate the advantages of risk assessment     Highlight the importance of carrying out accident investigation     Highlight the importance of monitoring safety at working place		
						Circumstantial knowledge Detailed knowledge about:  • Safety precautions while managing hazards • Safe handling of tools and equipment • Waste disposal		
	4.2 Carrying out risk	(a) Controlling risk	Think-ink-pair- share:	The student should be able	Risk assessment	Knowledge evidence:	The following tools, safety gears	58

Module Title	** A. mi	-	Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
	assessment		Guide students through think-ink-pair- share to explain different risk Demonstration: Guide students to demonstrate how to apply methods and techniques to control risks Activity: Organize the students in manageable groups to control risk in school workshops or premises	• Interpret service manuals • Select tools and equipment • Supervise practice safe workshop practices to protect yourself, others and properties • React correctly and safely when faced with an emergency • Identify and apply correctly all emergency equipment and supplies • Make periodic inspections of workshop area and all equipment	carried out as per OSHA standard and automobile regulations	Detailed knowledge of:  Methods used: The student should explain how to:  Identify hazardous materials Handle hazardous materials Prepare inspection check list  Principles: The student should explain the principles of: Dealing with an emergency situation Conducting safety training Hazards Identification procedures Theories: The student should explain how to: Carryout risk assessment	and equipment are to be available:  Service manuals  OSHA regulations  Workshop rules  Camera  Risk assessment sheet  Mask  Ear plug  Gloves  Overall  Safety boots  Safety clear glasses	

<b>Module Title</b>			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				and prepare report  Conduct safety training Identify any hazardous materials Handle hazardous materials correctly Prepare universal workshop colour codes and know what the colour represent Make out and file safety report Beware of the dangerous compressed air Ensure availability of personal protective equipment Supervise		Conduct safety training Inspect workshop areas tools and equipment Handle hazardous materials correctly  Circumstantial knowledge Detailed knowledge about: Safety precautions while carrying out risk management Safe handling of tools and equipment Waste disposal		

Module Title	** A. m		Suggested		Assessment Cri	teria	Training Requirement /	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit
				compressed air rules  • Monitor good environmental practices  • Clean tools and equipment  • Store tools and equipment				
		(b) Managing safety gears	Brainstorm: Guide students to brainstorm on methods and techniques of managing safety gears  Practical work: Guide student to manage safety gears  Activity: Organize the students in manageable group to apply methods and techniques of managing safety	The student should be able to:  • Select tools and equipment • React correctly and safely when faced with an emergency • Identify and apply correctly all emergency equipment and supplies • Conduct	Risk assessment carried out as per OSHA standards and automobile regulations	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should elaborate how to:  Conduct safety training Identify hazardous materials Handle hazardous materials Prepare inspection report	The following tools, safety gears and equipment are to be available:  • Service manuals  • OSHA regulations  • Workshop rules  • Camera  • Risk assessment sheet  • Mask  • Ear plug  • Gloves  • Overall  • Safety boots  • Safety clear	

Module Title	** ** ***	-	Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			gears in the school workshop	safety training Identify any safety hazardous materials Make out and file safe report Be aware of the dangerous of compressed air Ensure availability of personal protective equipment Monitor good environmental practices Observe safety regulations and rules Clean tools and equipment Store tools and equipment		Principles: The student should outline the principles of:  • Reacting correctly and safely when faced with an emergency • Identifying and applying correctly all emergency equipment and supplies • Conducting safety training • Identifying safely hazardous materials • Handling hazardous materials  Theories: The student should describe how to:  • Carryout risk assessment • Conduct safety training • Inspect workshop	glasses	

Module Title	VI 1/ (7)//	T1 .	Suggested		Assessment Crit	teria	Training	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
						areas tools and equipment  • Handle Hazardous material correctly  • Follow compressed air rules Circumstantial knowledge		
						<ul> <li>Detailed knowledge about:</li> <li>OSHA rules and regulations</li> <li>Workshop rules and regulations</li> <li>Safety precautions while carrying out risk management</li> <li>Safe handling of tools and equipment</li> <li>Waste disposal</li> </ul>		
	4.3 Managing environment	(a) Managing air pollution	Think-ink-pair-share: Guide students through think-ink-pair-share to identify methods and techniques for managing air	The student should be able to:  • Select tools and safety gears • Identify environmental hazards	Air pollution managed as per EMA rules and regulations	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:	The following tools, safety gears and equipment are to be available:  • Cleaning Tool kit  • Gumboots/ Safety boots  • Gloves	63

Module Title	** A. mi		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			pollution Scenario: Organize students in manageable groups and provide scenarios for them to investigate how to manage air pollution Activity: Organize the students in manageable group to apply methods and techniques of managing air pollution in school environment	Handle environmental hazards     Handle different types of wastes as per EMA     Manage the environment     Conduct safety awareness training to subordinates     Clean tools and equipment     Store tools and safety gears		<ul> <li>Interpret EMA rules and regulations</li> <li>Monitor safe working environment</li> <li>Control air pollution</li> <li>Control different types of waste</li> <li>Principles: The student should outline the principles of:         <ul> <li>Managing air pollution</li> <li>Handling environmental safety work</li> <li>Preparing and conducting training</li> <li>Handling different types of waste</li> </ul> </li> <li>Theories: The student should:         <ul> <li>Explain the Importance of safe work environment</li> </ul> </li> </ul>	<ul> <li>Overalls</li> <li>Cleaning materials</li> <li>Hoe</li> <li>Broom</li> <li>Brush</li> <li>Safety gears</li> <li>Dust covers</li> <li>Dust mask</li> <li>Wheel barrow</li> </ul>	

Module Title	T. 14 (70)	TI .	Suggested		Assessment Cri	teria	Training	.,
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
						Explain types of air pollution     Describe advantages of monitoring environmental pollution     Highlight the importance of preparing environmental schedule     Highlight the importance of control different types of wastes		
						Circumstantial knowledge  Detailed knowledge about:  NEMC rules and regulations OHSs rules and regulations OSHA rules and regulations Workshop rules and regulations Safe working		

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
	Competences	(b) Managing water pollution	Brainstorm: Guide students to brainstorm on methods and techniques for managing water pollution Scenario: Organize students in manageable groups and provide scenarios for them to investigate how to manage water pollution Activity: Organize the students in manageable group	The student should be able to:  Select tools and safety gears Identify environmental hazards Handle environmental hazards Handle different types of wastes as per EMA Manage the environment Conduct	Water pollution managed as per EMA rules and regulations	practices     Waste disposal procedures  Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Interpret EMA rules and regulations     Monitor safe working environment     Control water pollution     Control different types of waste	The following tools, safety gears and equipment are to be available:  • Cleaning Tool kit  • Gumboots/ Safety boots  • Gloves  • Overalls  • Cleaning materials  • Hoe  • Broom  • Brush  • Safety gears  • Dust covers  • Dust mask	
			to apply methods and techniques of managing water pollution in school environments	<ul> <li>Conduct         <ul> <li>safety</li> <li>awareness</li> <li>training to</li> <li>subordinates</li> </ul> </li> <li>Clean tools         <ul> <li>and</li> <li>equipment</li> </ul> </li> <li>Store tools         <ul> <li>and safety</li> </ul> </li> </ul>		Principles: The student should state the principles of:  • Managing water pollution  • Handling environmental	Wheel barrow	

Module Title	** ** ***		Suggested		Assessment Cri	teria	Training	.,
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				gears		safety work  Preparing and conducting training  Handling different types of waste  Theories: The student should:  Highlight the importance of a safe work environment  Explain types of water pollution  Advantages of monitoring environmental pollution  Elaborate importance of preparing an environmental schedule  Elaborate importance of controlling different types of wastes		
						Circumstantial		

Module Title	** ** *****		Suggested		Assessment Cri	teria	Training	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
		(c) Managing land pollution	Brainstorm: Guide students to define, brainstorm on techniques for managing land pollution Scenario: Organize students in manageable groups and provide scenarios for them to investigate how to manage land pollution	The student should be able to:  • Select tools and safety gears • Identify environmental hazards • Handle environmental hazards • Handle different types	Land pollution managed as per EMA rules and regulations	knowledge  Detailed knowledge about:  NEMC rules and regulations OHS rules and regulations OSHA rules and regulations Workshop rules and regulations Workshop rules and regulations Waste disposal practices Waste disposal procedures  Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to: Interpret EMA rules and regulations Monitor safe working environment Control	The following tools, safety gears and equipment are to be available:  • Cleaning Tool kit  • Gumboots/ Safety boots  • Gloves  • Overalls  • Cleaning materials  • Hoe  • Broom	

<b>Module Title</b>	YY 14 FRINA		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			Activity: Organize the students in manageable group to apply methods and techniques of Managing land pollution	of waste as per EMA  • Manage the environment  • Conduct safety awareness training to subordinates  • Clean tools and equipment  • Store tools and safety gears		environment Land pollution  Control different types of waste  Principles: The student should state the principles of:  Managing land pollution  Handling environmental safety work  Preparing and conducting training  Handling different types of waste  Theories: The student should:  Highlight the importance of a safe work environment  Explain types of environmental pollution  Discuss the advantages of monitoring land	<ul> <li>Brush</li> <li>Safety gears</li> <li>Dust covers</li> <li>Dust mask</li> <li>Wheel barrow</li> </ul>	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
						pollution  Highlight the importance of preparing the environmental schedule  Highlight the importance of controlling different types of wastes  Circumstantial knowledge  Detailed knowledge about:  NEMC rules and regulations  OHSs rules and regulations  OSHA rules and regulations  Workshop rules and regulations  Workshop rules and regulations  Workshop rules and regulations  Safe working practices  Waste disposal procedures  Safety knowledge while managing		

Module Title	VI 1/ (T)//		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
						land pollution  • Safe handling of cleaning tools and equipment  • Waste disposal		
5 Managing preventive maintenance	5.1 Planing preventive maintenance	(a) Preparing schedules for preventive maintenan ce of tools, machines and equipment	Group Discussion: Guide students in groups to collaboratively describe the concepts related to preventive maintenance Demonstration: Guide student to demonstrate how apply methods and techniques for preparing schedules of preventive maintenance of tools and machines Activity: Organize the students in manageable group	The student should be able to:  Prepare inform action in the inventory list  Identify source of information in inventory list  Mark the equipment  Prepare facility register  Identify proper manuals  Interpreted manual  Carry out physical inspection of machine/equi	A Prepared preventive maintenance work schedule workshop tools and equipment conform technical specifications	Knowledge Evidence Detailed knowledge of: Methods used: The student should explain how to prepare inventory and work schedule for preventive maintenance  Principles: The student should state the principles of: Inventory checking Preventive maintenance work schedule Theories: The student should explain: Information in the inventory list Sources of	The following tools, safety gears and equipment are to be available:  • Store ledger  • Inventory record book  • Pen  • Papers  • Bin card  • Ruler  • Pencil  • Eraser  • Manila sheet  • Marker pen  • Safety boots  • Safety goggles  • Collection fluid	58

<b>Module Title</b>	VI to File	T1 (	Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			preparing schedules for preventive maintenance of school's workshop tools, machines and equipment	pment • Use information to prepare maintenance schedule		information on the inventory list  Circumstantial knowledge: Detailed knowledge about:  Safety precautions NEMC rules and regulations OHSs rules and regulation OSHA rules and regulations Workshop rules and regulations Safe working practices Waste disposal procedures		
		(b) Preparing inspection check list of tools, equipment and machine	Brainstorm: Guide students to brainstorm on checking a list of tools, equipment and machine Demonstration: Guide students to demonstrate how to apply methods and techniques for preparing the	The students should be able to:  Identify maintenance activities Prepare inspection check list Write report	Inspection check list prepared conforms to technical specifications	Knowledge Evidence Detailed knowledge ofMethods used: The student should explain how to • Prepare workshop/workpla ce inspection check list • Plan and prepare	The following tools, safety gears and equipment are to be available:  • Papers  • Manila sheets  • Erasers  • Pencils  • Mark pens  • Pens  • Ruler	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			inspection checking list of tools, equipment and machines Activity: Organize the students in manageable groups to prepare the inspection checking list of the school's workshop tools, equipment and machine			check list  Principles: The student should explain the principles of:  Writing check list of preventive maintenance  Theories: The student should explain:  Importance of interpreting service manuals  Importance of preparing check list  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions while planning preventive maintenance  Safe handling of tools and	Safety requirement     Bin card/check list     Computer     Printer	

Module Title	** ** ***		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
						equipment  • Waste disposal procedures		
	5.2 Supervising preventive maintenance	(a) Performing preventive maintenan ce of tools, equipment and machines	Think-ink-pair-share: Guide students through think-ink-pair-share to, explain preventive maintenance of tools  Demonstration: Guide students to demonstrate how to apply methods and techniques for performing preventive maintenance of tools Activity: Organize the students in manageable group to perform preventive maintenance of school's workshop,	The student should be able to:  Interpret service manuals Conduct workshop inspection report Prepare and apply workshop preventive maintenance schedule Plan and conduct preventive maintenance training Practice correct hand tools and equipment safety Practice good	Preventive maintenance of tools, equipment, machines and building are coordinated as per workshop standards	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Plan and conduct preventive maintenance training Correct hand tools and equipment safety Follow good environmental practices  Principles: The student should explain the principles of: Preparing and applying	The following tools, safety gears and equipment are to be available:  • General hand foot kit  • Workshop tools, equipment and machines  • Service manuals  • Workshop rules and regulations  • Gloves  • Overall  • Safety boots  • Safety clear glasses  • Helmet  • Mask  • Ear plug	55

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			equipment and machines	electrical safety  • Monitor good environmental practices  • Clean tools and equipment Store tools and equipment		preventive maintenance schedule Plan and conduct preventive maintenance training Theories: The student should explain: Importance of performing preventive maintenance  Circumstantial knowledge  Detailed knowledge about: Safety precautions while coordinating preventive maintenance Safe handling of tools and equipment Waste disposal		

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
		(b) Performing preventive maintenan ce of working environme nt	Brainstorm: Guide students to brainstorm on preventive maintenance of tools, equipment and machines Demonstration: Guide students to demonstrate how to apply methods and techniques for performing preventive maintenance of the working environment Activity: Organize the students in manageable groups to perform preventive maintenance of the working environment and groups to perform preventive maintenance of the working environment	The student should be able to:  Interpret service manuals Read and apply rules and regulations Prepare and apply workshop inspection report Prepare and use safety signs and colour code Prepare and apply workshop preventive maintenance schedule Plan and conduct preventive maintenance training Practise correct hand	Preventive maintenance of tools, equipment, machines and building are performed as per workshop standards	Knowledge evidence: Detailed knowledge of: Methods used: The student should: • Explain how to prepare and apply workshop preventive schedule • Describe how to plan and conduct preventive maintenance training • Elaborate how to prepare safety signs and colour code • Identify correct hand tools and equipment safety • Explain how to practice correct lift and jack safety • Observe good electrical safety • Highlight how follow good environmental practices	The following tools, safety gears and equipment are to be available:  • General hand foot kit  • Workshop tools, equipment and machines  • Service manuals  • Workshop rules and regulations  • Gloves  • Overall  • Safety boots  • Safety clear glasses  • Helmet  • Mask  • Ear plug	

Module Title	** ** ***		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				tools and equipment safety  Practise good electrical safety  Clean tools and equipment  Store tools and equipment		Principles: The student should state the principles of:  • Preparing and applying preventive maintenance schedule  • Preparing and use safety signs and colour code  • Planning and conducting preventive maintenance training  Theories: The student should:  • Explain the importance of planning and conducting preventive maintenance training  Explain the importance of planning and conducting preventive maintenance training  • Explain the importance of following good environmental practices		

<b>Module Title</b>			Suggested		Assessment Cri	teria	Training	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
						Highlight the importance of Performing preventive maintenance of the working environment  Circumstantial knowledge Detailed knowledge Detailed knowledge about:      Safety precautions while planning preventive maintenance     Safe handling of tools and equipment     Waste disposal		
6Performing fabrication of vehicle body components	6.1 Carrying out fabrication of vehicle body panel	(a) Making wing panels	Brainstorming: Guide the students to define, and explain different vehicle wing panels  Simulation:  Provide the students with	The student should be able to:  • Select tools, equipment and safety gears • Interpret working drawings • Take correct	Wing panel fabricated as per technical specifications	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to wing panels  Principles: The student should	The following tools, safety gears and equipment are to be available:  • Working drawing  • Measuring tape  • Try square  • Tool box  • Hammer	22

Module Title	***		Suggested		Assessment Cri	teria	Training	.,
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			several videos showing how to make vehicle wing panels  Demonstration: Guide students to demonstrate how to make vehicle wing panels  Practical Activity: Organise the students into manageable groups and guide them to wing vehicle panels	measurement Calculate allowances using formulae Develop different types of patterns Operate different types of sheet metal works equipment Assemble the developed patterns to form the required item as per drawing Observe safety regulation rules Clean work place Clean and store tools and equipment		explain the principles of:  Developing different types of patterns Transforming drawing measurement to a sheet metal Obtaining forming allowances  Theories: The student should: Describe the properties of materials Explain transformation of measurements from drawing to a sheet metal Explain the construction of geometrical figures Outline the development techniques of cylinder, cylinder with oblique top and cones	<ul> <li>Scriber</li> <li>Grooving tools</li> <li>Bending machine</li> <li>Seaming machine</li> <li>Cutting machine</li> <li>Forming tools</li> <li>Clear goggles</li> <li>Leather apron</li> <li>Leather gloves</li> <li>Industrial boots</li> <li>Canvas spats</li> <li>Overalls</li> <li>Anvil</li> <li>Bench vice</li> </ul>	

Module Title	** ** ****	- T	Suggested		Assessment Cri	teria	Training Requirement /	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	of Periods per Unit
		(b) Making vehicle bonnets	Brainstorming: Guide the students to define, and explain vehicle bonnet panels Activity: Organise the students into manageable groups to make vehicle bonnets	The student should be able to:  • Select tools, equipment and safety gears • Interpret working drawings • Take correct measurement • Calculate allowances using formulae • Develop different types of patterns • Operate	Vehicle bonnet fabricated as per technical specifications	Circumstantial knowledge: Detailed knowledge about: Safety precautions to be observed while performing sheet metal works Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to make bonnets Principles: The student should state the principles of: Developing different types of patterns Transforming drawing measurement to a sheet metal	The following tools, safety gears and equipment are to be available:  • Working drawing • Measuring tape • Try square • Tool box • Hammer • Scriber • Grooving tools • Bending machine • Seaming machine • Cutting machine	
				different types of sheet metal works equipment		Obtaining forming allowances	<ul><li>Forming tools</li><li>Clear goggles</li><li>Leather apron</li></ul>	

Module Title	** ** ***		Suggested		Assessment Cri	teria	Training Requirement / Suggested Resources	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment		Number of Periods per Unit
				Assemble the developed patterns to form the required item as per drawing     Observe safety regulations rules     Clean work place     Clean and store tools and equipment		Theories: The student should:  Describe the properties of materials Explain the transformation of measurements from drawing to a sheet metal Show how to construct of geometrical figures Outline the development techniques of cylinder, cylinder with oblique top and cones  Circumstantial knowledge: Detailed knowledge about: Safety precautions to be observed while performing sheet metal works	<ul> <li>Leather gloves</li> <li>Industrial boots</li> <li>Canvas spats</li> <li>Overalls</li> <li>Anvil</li> <li>Bench vice</li> </ul>	

Module Title			Suggested		Assessment Cri	teria	Training Requirement / Suggested Resources	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Learning Teaching and Learning	Process Assessment	Services Assessment	Knowledge Assessment		Number of Periods per Unit
		(c) Producing door channel	Brainstorm: Guide the students to define, and explain vehicle body channels  Demonstration: Guide students to demonstrate how to make vehicle door channels  Activity: Organise the students into manageable groups and guide them to make vehicle door channels	The student should be able to:  Select tools, equipment and safety gears Interpret working drawings Take correct measurement Calculate allowances using formulae Develop different types of patterns Operate different types of sheet metal works equipment Assemble the developed patterns to form the required item as per drawing	Metal channel fabricated as per technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to develop channels from the drawing  Principles: The student should highlight the principles of:  Developing different types of patterns Transforming drawing measurement to a sheet metal Obtaining forming allowances  Theories: The student should: Describe the properties of	The following tools, safety gears and equipment are to be available:  • Working drawing  • Measuring tape  • Try square  • Tool box  • Hammer  • Scriber  • Grooving tools  • Bending machine  • Seaming machine  • Cutting machine  • Forming tools  • Clear goggles  • Leather apron  • Leather gloves  • Industrial boots  • Canvas spats  • Overalls  • Anvil  • Bench vice	

Module Title	TI 4 (D)41	TII.	Suggested		Assessment Cri	teria	Training	NT I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				Observe safety regulation rules Clean work place Clean and store tools and equipment		materials  Explain the transformation of measurements from drawing to a sheet metal  Show how to construct geometrical figures  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while performing sheet metal works		
		(d) Restoring dented panel	Brainstorming: Guide the students to define, and explain vehicle dented panel  Practical Activity: Organise the students into	The student should be able to:  • Select tools, equipment and safety gears • Interpret working drawings • Take correct	Vehicle body restored as per technical specifications	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to restore dented vehicle panel  Principles: The	The following tools, safety gears and equipment are to be available:  • Working drawing  • Measuring tape  • Try square  • Tool box  • Hammer	

Module Title	** ** ***	-	Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			manageable groups and guide them to restore dented vehicle body panels	measurement Calculate allowances using formulae Develop different types of patterns Operate different types of sheet metal works equipment Assemble the developed patterns to form the required item as per drawing Observe safety regulations rules Clean work place Clean and store tools and equipment		student should state the principles of:  Developing different types of patterns  Transforming drawing measurement to a sheet metal  Obtaining forming allowances  Theories: The student should: Describe tehe properties of materials  Explain the transformation of measurements from drawing to a sheet metal  Show how to Construct geometrical figures  Circumstantial knowledge: Detailed knowledge about: Safety precautions to be observed while	<ul> <li>Scriber</li> <li>Grooving tools</li> <li>Bending machine</li> <li>Seaming machine</li> <li>Cutting machine</li> <li>Forming tools</li> <li>Clear goggles</li> <li>Leather apron</li> <li>Leather gloves</li> <li>Industrial boots</li> <li>Canvas spats</li> <li>Overalls</li> <li>Anvil</li> <li>Bench vice</li> </ul>	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
		(e) Making bumper using fibber glass	Brainstorming: Guide the students to define, and explain vehicle bumpers  Demonstration: Guide students and demonstrate to them how to make vehicle bumpers using fiberglass  Activity: Organise the students into manageable groups and guide them to make vehicle bumper panels	The student should be able to:  Select tools, equipment and safety gears Interpret working drawings Take correct measurement Calculate allowances using formulae Develop different types of patterns Operate different types of fibber works equipment Assemble the developed	Vehicle bumper fabricated as per technical specifications	performing sheet metal works  Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to develop bumper from the drawing  Principles: The student should state the principles of:  Developing different types of patterns Transforming drawing measurement to materials  Theories: The student should: Describe the properties of materials	The following tools, safety gears and equipment are to be available:  • Working drawing  • Measuring tape  • Try square  • Tool box  • Hammer  • Scriber  • Grooving tools  • Cutting machine  • Forming tools  • Clear goggles  • Leather apron  • Leather gloves  • Industrial boots  • Canvas spats  • Overalls  • Anvil  • Bench vice	
				patterns to form the required item as per		• Explain the transform measurements from drawing to a sheet		

Module Title	TI 4 (D)41	TII.	Suggested		Assessment Cri	teria	Training	NT I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
	6.2 Carrying out heavy metal welding	(a) Forming heavy brackets	Brainstorming: Guide the students to define, and explain vehicle brackets  Demonstration: Guide students and demonstrate to them how form heavy brackets for vehicles to Activity: Organise the students into manageable	drawing Observe safety regulations rules Clean work place Clean and store tools and equipment  The student should be able to: Select tools, equipment and safety gears Inspect the machine, cable and electrode holder Interpret working drawing Prepare materials for	Formed heavy brackets conform to technical specifications	metal  Highlight the importance of using fibber glass to make vehicle body panels  Circumstantial knowledge: Detailed knowledge about: Safety precautions to be observed while performing sheet metal works  Knowledge evidence: Detailed knowledge of: Methods used: The student should explain the forming technique used  Principles: The student should state the principles of: Metal forming  Material flow  Flow stress  Plastic deformation	The following tools, safety gears and equipment are to be available:  • Working plan  • Welding machine  • MIG and TIG machines  • Welding cables  • Electrode holder  • Welding shield  • Chipping hammer  • Wire brush  • Work bench	23

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			groups and guide them to make vehicle brackets	welding  Select type and size of electrode for the job  Set recommended current  Weld a workpiece  Keep on maintaining electrode angle and arc length  Keep on controlling electrode travel speed along the joint  Chip off metal slag and wire brush  Inspect for weld defect  Observe safety regulation rules  Clean tools and equipment		Theories: The student should:  Distinguish types of metals and their properties  Distinguish types and functions of forming equipment  Explain the metallurgical effects on forming equipment  Outline the methods of forming equipment  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while forming a workpiece	<ul> <li>Welding tongs</li> <li>Angle grinder</li> <li>Flat file</li> <li>Bench vice</li> <li>Scriber</li> <li>Earth clamp</li> <li>Ball pein hammer</li> <li>Centre punch</li> <li>Overalls</li> <li>Leather gloves</li> <li>Canvas spats</li> <li>Safety boots</li> <li>Leather apron</li> </ul>	

<b>Module Title</b>			Suggested		Assessment Cri	teria	Training Requirement /	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit
		(b) Wolding	Resinctormings	Store tools and equipment in safe place  The students	Walded metal	Knowledge	The following	
		(b) Welding thick chassis frame	Brainstorming: Guide the students to define, and explain thick metal welding  Demonstration: Guide students and demonstrate to them how to weld thick chassis framesto  Activity: Organise the students into manageable group and guide them to weld heavy vehicle frame	The students should be able to:  Select tools, equipment and safety gears Inspect the machine, cable and electrode holder Interpret working drawing Prepare materials for welding Select type and size of	Welded metal conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain the welding technique used  Principles: The student should explain the principles of:  Arc welding Minimizing distortion Obtaining good penetration Selecting weld	The following tools, safety gears and equipment are to be available:  • Working plan  • Welding machine  • MIG and TIG machines  • Welding cables  • Electrode holder  • Welding shield  • Chipping hammer  • Wire brush  • Work bench  • Welding tongs  • Angle grinder	

<b>Module Title</b>	** ** ***		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				electrode for the job  Set recommended current  Weld a workpiece  Keep on maintaining electrode angle and arc length  Keep on controlling electrode travel speed along the joint  Chip off metal slag and wire brush  Inspect for weld defect  Observe safety regulation rules  Clean tools and equipment  Store tools and equipment in		Theories: The student should: Distinguish the types of metals and their properties Elaborate the types and functions of welding equipment Explain groove preparations Elaborate metallurgical effects on weldment Describe the characteristics of AC and DC welding machine Distinguish the types of electrode coatings and function Differentiate between work angle and lead angle Explain types of distortion Describe joint	<ul> <li>Flat file</li> <li>Bench vice</li> <li>Scriber</li> <li>Earth clamp</li> <li>Ball pein hammer</li> <li>Centre punch</li> <li>Overalls</li> <li>Leather gloves</li> <li>Canvas spats</li> <li>Safety boots</li> <li>Leather apron</li> </ul>	

<b>Module Title</b>			Suggested		Assessment Cri	teria	Training Requirement /	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit
				safe place		design Circumstantial knowledge:  Detailed knowledge about:  • Safety precautions to be observed while welding a workpiece		
		(c) Welding spring hangers	Demonstration: Guide students and demonstrate to them how to weld spring hangers  Activity: Organise the students into manageable groups and guide them to weld spring hangers	The student should be able to:  • Select tools, equipment and safety gears • Inspect the machine, cable and electrode holder • Interpret working drawing • Prepare materials for welding • Select type	Welded metal conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain the welding technique used  Principles: The student should elaborate the principles of:  Arc welding Minimizing distortion Obtaining good	The following tools, safety gears and equipment are to be available:  • Working plan • Welding machine • MIG and TIG machines • Welding cables • Electrode holder • Welding shield • Chipping hammer • Wire brush • Work bench • Welding tongs	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				and size of electrode for the job  Set recommended current  Weld a workpiece  Keep on maintaining electrode angle and arc length  Keep on controlling electrode travel speed along the joint  Chip off metal slag and wire brush  Inspect for weld defect  Observe safety regulation rules  Clean tools and equipment  Store tools and		penetration Selecting weld current  Theories: The student should: Explain the types of metals and their properties Elaborate the types and functions of welding equipment Describe groove preparations Show metallurgical effects on weldment Describe the characteristics of AC and DC welding machine explain the types of electrode coatings and function Differentiate beween work angle and lead angle Describe the types of distortion Describe joint	<ul> <li>Angle grinder</li> <li>Flat file</li> <li>Bench vice</li> <li>Scriber</li> <li>Earth clamp</li> <li>Ball pein hammer</li> <li>Centre punch</li> <li>Overalls</li> <li>Leather gloves</li> <li>Canvas spats</li> <li>Safety boots</li> <li>Leather apron</li> </ul>	

Module Title	VI to File		Suggested		Assessment Cri	teria	Training Requirement /	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit
				equipment in safe place		design Circumstantial knowledge: Detailed knowledge about: Safety precautions to be observed while welding a workpiece		
		(d) Welding spring	Practical work: Guide the students to weld vehicle springs  Activity: Organise the students in manageable group to weld spring	The students should be able to:  Select tools, equipment and safety gears Inspect the machine, cable and electrode holder Interpret working drawing Prepare materials for welding Select type and size of	Welded spring conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain the welding technique used  Principles: The student should explain the principles of:  Arc welding Minimizing distortion Obtaining good penetration	The following tools, safety gears and equipment are to be available:  • Working plan  • Welding machine  • MIG and TIG machines  • Welding cables  • Electrode holder  • Welding shield  • Chipping hammer  • Wire brush  • Work bench  • Welding tongs  • Angle grinder  • Flat file	

<b>Module Title</b>			Suggested		Assessment Cri	teria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	of Periods per Unit
				electrode for the job  Set recommended current  Weld a workpiece  Keep on maintaining electrode angle and arc length  Keep on controlling electrode travel speed along the joint  Chip off metal slag and wire brush  Inspect for welding defect  Observe safety regulations rules  Clean tools and equipment  Store tools and		Selecting weld current  Theories: The student should:     Describe types of metals and their properties     Explain the types and functions of welding equipment     Describe groove preparations     Show metallurgical effects on weldment     Explain characteristics of AC and DC welding machine     Explain types of electrode coatings and functions     Differentiate between work angle and lead angle     Describe the types of distortion     Describe joint	<ul> <li>Bench vice</li> <li>Scriber</li> <li>Earth clamp</li> <li>Ball pein hammer</li> <li>Centre punch</li> <li>Overalls</li> <li>Leather gloves</li> <li>Canvas spats</li> <li>Safety boots</li> <li>Leather apron</li> </ul>	

Module Title		- T	Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				equipment in safe place		design  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while welding a workpiece		
7 Performing installation of vehicle body attachment	7.1 Carrying out installation of a wind screen and vent glass	(a) Checking pole for straightnes s	Brainstorming: Guide the students to explain wind screen and vent glass installation  Demonstrations: Guide the students and show them how to check poles for straightness  Practical activity: Organise the	The student should be able to:  Select tools, equipment and safety gears Fix the rope Use others to assist Check for correctness Check for leakage Observe safety regulations rules	The pole frames straighten conforms to technical specifications	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain the screen and vent glass fixing techniques  Principles: The student should state the principles of: • Fixing screen with rubbers • Shock absorption • Apply glass	The following tools, safety gears and equipment are to be available:  • Measuring tape  • Piece of stung chord  • Glass suckers  • Set of pliers  • Screw drivers  • Soft hammers  • Panel hammers  • Cold chisel  • Hand gloves  • Overalls  • Rubber cutter  • Step ladder/stand	55

<b>Module Title</b>	VI to File	T1 .	Suggested		Assessment Cri	teria	Training	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			students into manageable group and guide them to check poles for straightness	Clean tools and store them safely		holders when fixing  Theories: The student should:  Describe glass properties  Explain rubber functions  Identify fixing tools  Circumstantial knowledge:  Detailed knowledge about:  Safety precautions to be observed while fixing the screen and vent glass  Environment issues	<ul> <li>Tool box</li> <li>Scriber</li> <li>Clear goggles</li> <li>Leather apron</li> <li>Leather gloves</li> <li>Industrial boots</li> </ul>	
		(b) Checking wind screen frame for correct alignment and fitting a wind screen into the frame	Brainstorming: Guide the students to explain wind screen and vent glass installation Guide the students to check wind screen frame for glass alignment	The student should be able to: • Select tools, equipment and safety gears • Fit rubber to the wind screen	The wind screen and vent glass installed conform to technical specifications	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain the screen and vent glass fixing techniques	The following tools, safety gears and equipment are to be available:  • Measuring tape  • Set of pliers  • Screw drivers  • Soft hammers  • Hand gloves	

<b>Module Title</b>	77. A. 574.7	-	Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			Practical work: Organise the students in manageable group to check wind screen frame for glass fixing	<ul> <li>Fix the rope</li> <li>Fit the wind screen</li> <li>Use others to assist</li> <li>Check for correctness</li> <li>Check for leakage</li> <li>Observe safety regulations rules</li> <li>Clean tools and store them safely</li> </ul>		Principles: The student should state the principles of:  • Fixing screen with rubbers  • Fixing screen with adhesive  • Shock absorption material  • Tools used in fixing  Theories: The student should:  • Describe glass properties  • Explain rubber functions  • Identify fixing tools  Circumstantial knowledge: Detailed knowledge about:  • Safety precautions to be observed while fixing the screen and vent glass  • Environment issues	<ul> <li>Overalls</li> <li>Rubber cutter</li> <li>Step ladder/stand</li> <li>Tool box</li> <li>Scriber</li> <li>Clear goggles</li> <li>Leather apron</li> <li>Leather gloves</li> <li>Industrial boots</li> </ul>	
		(c) Fitting	<b>Brainstorming:</b>	The student	The vent	Knowledge	The following	

<b>Module Title</b>	TI OFFICE		Suggested		Assessment Cri	teria	Training	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
		glass window machine and window glass	Guide the students to explain wind screen and vent glass installation  Demonstrations: Guide the students and show them how to fit glass window machine and window glasses  Practical activity: Organise the students into manageable groups and guide them to fit glass window machine and window glasses	should be able to:  Select tools, equipment and safety gears Fit rubber to the vent glasses Fix the rope Use others to assist Check for correctness Fix vent glasses Check for leakage Observe safety regulations rules Clean tools and store them safely	glasses installed conform to technical specifications	evidence: Detailed knowledge of: Methods used: The student should explain the screen and vent glass fixing techniques Principles: The student should explain the principles of: Operating window glass Fixing window Installing window glass machines material Tools used in installation Theories: The student should: Describe glass properties Distinguish types of window machine Enumerate rubber sealing materials	tools, safety gears and equipment are to be available:  • Measuring tape  • Glass holding tools  • Set of pliers  • Screw drivers  • Soft hammers  • Hand gloves  • Overalls  • Rubber cutter  • Step ladder/stand  • Tool box  • Scriber  • Clear goggles  • Leather apron  • Leather gloves  • Industrial boots	

<b>Module Title</b>	<b>V.</b> 14 (701)		Suggested		Assessment Cri	teria	Training	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
	7.2 Carrying out installation of electrical and body surface fittings	(a) Re-fitting vehicle lightning holders and exterior fixtures	Brainstorming: Guide the students to explain installation of electrical and body surface fittings  Activity: Organise the students in manageable groups and guide them to refit vehicle lightning holders and	The student should be able to:  • Select tools, equipment and safety gears  • Inspect autobody  • Identify required decorators  • Fix channels  • Fix side lamp holders  • Remove and refit alternator	A decorated car body electrical accessory installed conforms to technical specifications	and functions  List down fixing tools  Circumstantial knowledge: Detailed knowledge about:  Safety precautions to be observed while fixing the screen and vent glass Environment issues  Knowledge evidence: Detailed knowledge of: Methods used: The student should explain fitting exterior fixtures  Principles: The student should explain the principles of: Fitting exterior fixtures  Fitting exterior fixtures  Handling/care procedures	The following tools, safety gears and equipment are to be available:  • Set of screw drivers  • Adhesives materials  • Rivet gun  • Soft hammer  • Set of spanners  • Hand gloves  • Overall  • Apron  • Scraper	58

<b>Module Title</b>	<b>VI.</b> 14 (DVA)		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			exterior fixtures	Remove and refit starter motor     Use adhesive where required     Use rivets where required     Polish the car body     Observe safety regulation rules     Clean tools     Store tools in safe custody		Surface protection     Theories: The     student should:     Describe vehicle     lighting holders     Identify main     decorating areas     Enumerate     decorating     materials     Provide reasons for     front and show     grilling     Explain ventilation     fixtures  Circumstantial     knowledge     Detailed knowledge     about:     Safety     precautions to be     observed when     performing body     decoration		
		(b) Fitting body grills and channels	Brainstorming: Guide the students to explain installation of electrical and body surface fittings	The student should be able to: • Select tools, equipment and safety gears	Grills show car body conforms to technical specifications	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain fitting	The following tools, safety gears and equipment are to be available:  • Set of screw drivers	

<b>Module Title</b>			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			Demonstrations: Guide the students and show them how to Identify and fit body grills and channels  Activity: Organise the students into manageable group and guide them to fit body grills and channels	Identify required decorators Fix channels Fix side lamp holders Remove and refit alternator Remove and refit starter motor Use adhesive where required Use rivets where required Observe safety regulations rules Clean tools Store tools in safe custody		exterior fixtures Principles: The student should explain the principles of: • Fitting exterior fixtures • Handling/care procedures • Surface protection Theories: The student should: • Explain body grills and channels • Distinguish types of grills and channels • Describe decorating materials • Provide reasons for front and show grilling • Describe ventilation fixtures Circumstantial knowledge Detailed knowledge about: Safety precautions to be observed when performing body	<ul> <li>Adhesives materials</li> <li>Rivet gun</li> <li>Soft hammer</li> <li>Set of spanners</li> <li>Hand gloves</li> <li>Overall</li> <li>Apron</li> <li>Scraper</li> </ul>	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
		(c) Fitting body decorators /moulding s	Brainstorming: Guide the students to explain installation of electrical and body surface fittings  Demonstrations: Guide the students and show them how to identify and fit body decorators  Activity: Organise the students into manageable groups and guide them to fit body decorators	The student should be able to:  Select tools, equipment and safety gears  Identify required decorators  Fix channels  Fix side lamp holders  Remove and refit alternator  Remove and refit starter motor  Use adhesive where required  Use rivets where required  Clean tools  Store tools in	A decorated car body conforms to technical specifications	decoration  Knowledge evidence: Detailed knowledge of: Methods used: The student should explain fitting exterior fixtures Principles: The student should explain the principles of: Fit body decorators Handling/care procedures alignments Surface protection Theories: The student should: Explain body decorators Distinguish types of decorators Identify decorating materials List down moulding procedures Describe ventilation fixtures Circumstantial	The following tools, safety gears and equipment are to be available:  • Set of screw drivers  • Adhesives materials  • Rivet gun  • Soft hammer  • Set of spanners  • Hand gloves  • Overall  • Apron  • Scraper	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
		(d) Fixing	Brainstorming:	safe custody  The student	Interior fixture	knowledge Detailed knowledge about: Safety precautions to be observed when performing body decoration Knowledge	The following	
		interior fixtures/tri mming	Guide the students to explain installation of electrical and body surface fittings  Demonstrations: Guide the students and show them how to identify and fix interior body fixtures  Activity: Organise the students into manageable groups and guide them to fit interior	should be able to:  Select tools, equipment and safety gears Identify required decorators Fix channels Fix side lamp holders Remove and refit alternator Remove and refit starter motor Use adhesive where required Use rivets where required	on car body conforms to technical specifications	evidence:  Detailed knowledge of:  Methods used: The student should explain fitting exterior fixtures  Principles: The student should state the principles of:  • Fitting interior body fixtures and decorators  • Handling/care procedures  • alignments  • Surface protection and finishing Theories: The student should:	tools, safety gears and equipment are to be available: Set of screw drivers  • Adhesives materials • Rivet gun • Soft hammer • Set of spanners • Hand gloves • Overall • Apron • Scraper	

<b>Module Title</b>	<b>VI.</b> 14 (7714)		Suggested		Assessment Cri	teria	Training Requirement /	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit
			body fixtures	<ul> <li>Observe safety regulations rules</li> <li>Clean tools</li> <li>Store tools in safe custody</li> </ul>		Describe interior body fixtures     Distinguish types of fixtures     Describe ventilation fixtures     Circumstantial knowledge     Detailed knowledge about:  Safety precautions to be observed when performing body decoration		
		(e) Servicing charging system	Brainstorming: Guide the students to define and explain the concept of charging systems  Practical Work: Guide the students to identify and use tools and equipment for repairing charging	The student should be able to:  • Select tools, equipment and safety gears • Dismantle alternator • Service charging system components • Repair or replace the	Serviced charging system conforms to technical specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to troubleshoot fault and service components of charging systems Principles: The student should state the principle operation of charging	The following tools, safety gears and equipment are to be available:  • Vehicle • Electrical bench and vice • Tool kit • Digital and analogy multimeters • Test light • Clamp meter • Overcoat • Safety boots	

<b>Module Title</b>			Suggested		Assessment Cri	teria	Training Requirement / Suggested Resources	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment		Number of Periods per Unit
			system and store them as per technical specifications	faulty components Replace faulty components Assemble alternator Test the performance of charging system Observe safety Clean tools, equipment and workplace Store tools and equipment		systems  Theories: The student should:  Explain the functions of different tools and equipment for troubleshooting charging system operation  Identify possible faults, causes and their remedies in the charging system  Discern modern technologies used in automotive charging systems  Circumstantial knowledge  Detailed knowledge  about:  Safety precautions while servicing charging system  Safe handling of work tools and equipment	Safety glass	

Module Title	** ** ***		Suggested		Assessment Cri	teria	Training	.,
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
		(f) Servicing starting system	Brainstorming: Guide the students to define and explain the concept of vehicle starting system  Guidance: Assist the students to identify and use tools and equipment for repairing alternators and store them as per technical specifications  Activity: Organise the students into manageable	The student should be able to:  Select tools, equipment and safety gears Perform visual inspection to the alternator Repair fault alternator components Replace fault alternator components Assemble alternator Test alternator on bench Fix alternator to engine Measure	Serviced alternator conforms to technical specifications	Waste disposal Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to:      Assemble alternator     Test alternator on bench     Refit alternator to vehicle     Measure alternator output while engine running Principles: The student should state the principles of:      Voltage regulation     Operation of alternator	The following tools, safety gears and equipment are to be available:  • Vehicle  • Electrical bench and vice  • Tool kit  • Digital and analogy multimeters  • Test light  • Clamp meter  • Overcoat  • Safety boots  • Safety glass	
			groups and guide them to troubleshoot and service different alternator faults	alternator output  Observe safety  Clean tools, equipment		<ul> <li>Adjusting fan belt Theories: The students should be able to explain:</li> <li>Functions of</li> </ul>		

<b>Module Title</b>	VI 1/ (7)//	- T	Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				and workplace • Store tools and equipment		different tools and equipment for rectifying alternator faults  • Alternator operation  • Alternator components  Circumstantial knowledge  Detailed knowledge about:  • Safety precautions while servicing voltage regulators  • Safe handling of work tools and equipment  • Waste disposal		
8 Managing auto shop	8.1 Establishing tools, equipment and materials profile	(a) Keeping tools and material ledger	Discussion: Guide the students to define and describe tools, equipment and material ledger keeping  Demonstrate:	The student should be able to:  • Select tools, equipment and safety gears • Interpret autobody repair diagram • List type and	Tools, equipment and materials profile hand- book produced as reference for Auto-body mechanics as per catalogue manual specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to establish types of tools and equipment	The following tools, safety gears and equipment are to be available:  • Skills log-book  • Tools and equipment catalogue  • Stationeries  • Scientific calculator	27

Module Title	<b>T.</b> 14 (771)		Suggested		Assessment Cri	teria	Training	N 1
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			Guide the students and show them how to identify, keep various types and quantities of tools, equipment and materials for Auto-body workshop  Activity:  Organise the students into manageable groups and guide them to prepare a list of tools, equipment, machine and materials for Auto-body workshop	quantities of tools and equipment for a specific job  Fill a requisition  Catalogue the data as a reference tools and equipment profile source book  Observe safety regulation rules  Clean tools and equipment  Store equipment and tools safe		for a given task  Principles: The student should state the principles of making a tools and equipment profile for a given job  Theories: The student should:  • Explain the importance of making a standard reference data book of tools required for various Autobody tasks  • Identify store keeping techniques  • List down stock taking procedures  Circumstantial knowledge:  Detailed knowledge about correctness of information to be included in reference data book	<ul> <li>Staple machine</li> <li>Overcoat</li> <li>Helmet</li> <li>Safety goggles</li> <li>Binding machine</li> </ul>	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
		(b) Preparing material profile	Guidance: Help the students to define and explain material ledger keeping  Guidance: Help the students on how to identify type and quantities materials for Auto-body mechanics  Activity: Organise the students into manageable groups and guide them to prepare a list of materials for specific job	The student should be able to:  Select tools, equipment and safety gears Interpret autobody repair diagram List types and quantities of tools and equipment for a specific job Fill a requisition Catalogue the data as a reference tools and equipment profile source book Observe safety regulations rules Clean tools and equipment	Materials profile hand- book produced as reference for Auto-body mechanics as per catalogue manual specifications	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to establish types of tools and equipment for a given task  Principles: The student should explain the principles of making material profile for a given job  Theories: The student should:  Explain the importance of making a standard reference data book materials required for various Auto- body tasks Describe material flow procedures Describe store	The following tools, safety gears and equipment are to be available:  • Skills log-book  • Tools and equipment catalogue  • Materials ledger/ inventory book  • Stationeries  • Scientific calculator  • Staple machine  • Overcoat  • Helmet  • Safety goggles  • Binding machine	

Module Title	¥1 *4 /D*41		Suggested		Assessment Cri	teria	Training	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				• Store equipment and tools safe		keeping techniques • Enumerate stock taking procedures Circumstantial knowledge:		
						Detailed knowledge about correctness of information to be included in reference data book		
		(c) Managing equipment and tools	Discussion: Guide the students to define and describe management of equipment and tools  Activity: Organise the students into manageable groups guide them to practice on tools and equipment management and record keeping	The students should be able to:  • Select tools, equipment and safety gears • Interpret autobody repair diagram • List types and quantities of tools and equipment for a specific job • Fill a requisition • Catalogue the data as a reference	Tools and equipment managed as per specifications	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to manage tools and equipment for auto mechanics' workshop/ task  Principles: The student should state the principles of:  • Managing tools and equipment • Inventory records • Stock taking Theories: The	The following tools, safety gears and equipment are to be available:  • Skills log-book  • Tools and equipment catalogue  • Stationeries  • Scientific calculator  • Staple machine  • Overcoat  • Helmet  • Safety goggles  • Binding machine	

<b>Module Title</b>	<b>VI.</b> 14 (7714)		Suggested		Assessment Cri	teria	Training	.,
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				tools and equipment profile source book  Observe safety regulations rules  Clean tools and equipment Store equipment and tools safe		student should:  Explain the importance of managing tools and equipment  Identify store keeping techniques  Enumerate stock taking procedures  Circumstantial knowledge:  Detailed knowledge about:  Data book  Manual books  Parts catalogued		
		(d) Establishi ng shop layout	Brainstorming: Guide students to define workshop layout Explain how to Layout workshop service area, machine shop, storage and parking area	The student should be able to:  • Select tools and equipment • Plan workshop layout • Locate different	Designed workshop layout conforms to environmental regulations and ministry of labour rules and regulations	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to arrange different workshop sections  Principles: The	The following tools, safety gears and equipment are to be available:  • Organization structures • Workshop building map • Different workshop	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			and explain technique used to lay out workshop auto body repair area  Field study:  Guide the students to visit near by auto workshop and identify requirement and steps for establishing an auto body workshop  Activity:  Organise the students into manageable groups and guide them to plan and design workshop layout for auto body repair	workshop sections  • Locate the installation of different machines  • Identify places for safety gears equipment  • Identify convenient place for stores  • Identify convenient place for stores  • Identify convenient place to assemble in case of emergency  • Mark emergency exit  • Locate information resource centre  • Locate laundry and latrines  • Design security		student should state the principles of:  • Laying out workshop • Machine installation in workshop • Fabrication area / welding booth • Painting booth Theories: The student should:  • Identify the steps required to design workshop layout • Describe feature of a good location for workshop Circumstantial knowledge  Detailed knowledge about:  • Safety handling of work tools and equipment • Environmental safety • Waste disposal	layouts Overhead projector Computer with power point Flip charts Chalk board Workshop with various sections Measuring tools Highlight mark Drawing instruments Handouts Stationeries Drawing instruments	

<b>Module Title</b>	T1 *4 (B)*41		Suggested		Assessment Cri	teria	Training	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				system of tools and equipment  Design safety system to workers  Identify marks and postures  Place sign mark and postures  Label safety precautions for workshop materials and goods				
	8.2 Estimating materials and labour costs	(a) Establishi ng materials required	Brainstorming: Guide the students to define and explain how to estimate materials and labour costs  Demonstration: Organise the students into groups and	The student should be able to:  Read inspection report Prepare material cost estimates Prepare overhead costs	Cost materials estimates prepared as per task to be performed	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to:  • prepare bill of quantities (BOQ) • Calculate the costs of materials • Prepare local	The following tools, safety gears and equipment are to be available:  • List of spares and material  • Prepared materials  • Local purchases order (LPO)  • Calculator/Computer	27

Module Title		-	Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			demonstrate to them how to establish materials required  Activity: Organise the students into manageable groups and task them to establish materials required for auto body workshop	<ul> <li>Prepare material request</li> <li>Prepare quotations</li> <li>Obtain proforma invoice from different shops</li> <li>Clean the tools and equipment</li> <li>Store tools, equipment and other materials</li> </ul>		purchase order Principles: The student should state the principles of determine material cost estimates  Theories: The student should:  • Explain the importance of estimating materials cost • Elaborate the importance of using genuine materials • Explain how to use of parts catalogue Circumstantial knowledge  Detailed knowledge about:  • Safety precautions involved in performing the task • Safe handling of materials and documents • OSHA	<ul> <li>Stationeries</li> <li>Overcoat</li> <li>Safety boot</li> <li>Binding machine</li> <li>Material requisition form (Material requisition voucher form (MVR)</li> <li>Job card</li> <li>Price list</li> <li>Mask</li> <li>Good receive note (GRN)</li> <li>Gloves</li> </ul>	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
		(b)	Field study:	The student	Quantity of	requirements and regulations  Knowledge	The following	
		Establishi ng price quotation and quality	Guide the students to visit nearby venders of goods and materials, use their prices to establish price for quotation  Demonstration: Organise the students in groups and demonstrate how to establish quantity and price list of materials required  Practical work: Organise the	should be able to:  Read inspection report Prepare material cost estimates Prepare overhead costs Prepare material request Prepare quotations Obtain proforma invoice from different shops Clean the tools and equipment Store tools, equipment and other materials	materials and price estimates prepared as per task to be performed	evidence: Detailed knowledge of: Methods used: The student should explain how to:  Prepare bill of quantities (BOQ) Calculate the costs of materials Prepare local purchase order Principles: The student should explain the principles of determine material prices Theories: The student should: Explain the importance of estimating materials cost Explain the importance of	tools, safety gears and equipment are to be available:  List of spares and material Prepared materials Local purchases order (LPO) Calculator/Computer Stationeries Overcoat Safety boot Binding machine Material requisition form (Material requisition voucher form (MVR) Job card Price list Mask	

Module Title	TI to FDVI	TI .	Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			students into manageable groups and task them to list amount of			using genuine materials • Show how to use of parts catalogue	<ul><li>Good receive note (GRN)</li><li>Gloves</li></ul>	
			material and price list			Circumstantial knowledge		
						Detailed knowledge about:		
						• Safety precautions involved in performing the task		
						Safe handling of materials and		
						documents  OSHA requirements and regulations		
		(c)	<b>Brainstorming:</b>	The student	The purchase	Knowledge	The following	
		Establishi ng purchase procedure	Guide the students to define and explain how to establish purchase	should be able to:  • Select tools, equipment	of materials and labour prepared as per	evidence:  Detailed knowledge of:	tools, safety gears and equipment are to be available:	
			procedures	and safety gears Interpret the drawing Identify tools,	requirement	Methods used: The student should explain how to:  • Prepare list of	<ul><li>Repair lay out plan</li><li>Stationeries</li><li>Scientific</li></ul>	

Module Title	** ** ***	-	Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			Discussion:  Organise the students into groups and ask them to discuss how to establish purchase of materials required  Practical work:  Organise the students into manageable groups and task them to list down purchase procedures	equipment, safety gears and required materials  Prepare technical specifications  Prepare bills of quantities (BOQ)  Prepare cost estimates for materials  Prepare labour cost including other overheads  Keep documents in proper custody  Observe safety regulations rules  Clean tools and equipment Store tools and equipment in		materials  Prepare short listed tender document  Prepare open tender document  Principles: The student should state the principles of preparing the tender documents  Theories: The student should:  Differentiate between short listed tender and open tender  Explain the application of the short listed and open tenders  Circumstantial knowledge:  Detailed knowledge about  confidentiality of	calculator • Staple machine • Unit prices of the materials • Overcoat • Safety boots • Helmet • Safety goggles • Binding machine	

<b>Module Title</b>			Suggested		Assessment Cri	teria	Training	.,
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
	8.3 Preparing a small-scale	(a) Establishi	Brainstorming: Guide the students	safe place  The student should be able	A marketing procedure	the tender document PPRA rules and regulation NEST procurement procedures Knowledge evidence:	The following tools, safety gears	25
	tender document	ng marketing procedures	to define and explain how to establish marketing procedures  Discussion: Organise the students into groups and ask them to discuss how to establish marketing procedures  Activity work: Organise the students into	<ul> <li>Prepare related documents (Instruction to renderers, special conditions of contract)</li> <li>Prepare brochure of the identified materials</li> <li>Bind the document</li> <li>Cross check the contents of the tender document</li> <li>Send documents</li> </ul>	established as required	Detailed knowledge of:  Methods used: The student should explain how to:  • Make advertisement • Prepare short listed service provided • Provide address  Principles: The student should explain the principles of marketing the procedures  Theories: The	<ul> <li>and equipment are to be available:</li> <li>Stationeries</li> <li>Binding machine</li> <li>Staple machine</li> <li>Brochures of materials</li> <li>Overcoat</li> <li>Safety boots</li> <li>Safety gloves</li> <li>Computer and printer</li> <li>Public procurement Act</li> </ul>	

Module Title		T1 (	Suggested		Assessment Cri	teria	Training	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			manageable groups and task them to initiate marketing of auto body repair services			student should:  Describe advertising procedure  Circumstantial knowledge:  Detailed knowledge about  Publicity rules PPRA rules and regulation NEST procurement procedures		
		(b) Preparing	Brainstorming:	The student	A tender	Knowledge	The following	
		brochures	Guide the students	should be able	document	evidence:	tools, safety gears	
			to define and explain how to prepare brochures  Discussion: Organise the students into groups and ask	• Prepare related documents (Instruction to renderers, special conditions of contract)	prepared and all contents conform to PPRA requirements	Detailed knowledge of:  Methods used: The student should explain how to:  • Make advertisement • Prepare short listed service provided	and equipment are to be available:  • Stationeries  • Binding machine  • Staple machine  • Brochures of materials  • Overcoat  • Safety boots  • Safety gloves	

Module Title	TI OFFICE	Elements	Suggested		Assessment Cri	teria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	(Learning Activities)  Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	of Periods per Unit	
			them to discuss how to prepare brochures  Practical work: Organise the students into manageable groups and task them to design brochures of auto body repair services	Prepare brochure of the identified material Bind the document Cross check the contents of the tender document Send documents		Principles: The student should explain the principles of marketing procedures  Theories: The student should explain:  Advertising procedure Circumstantial knowledge:  Detailed knowledge about  Publicity rules PPRA rules and regulation  NEST procurement procedures	Computer and printer     Public procurement Act	
		(c) Preparing tender documents	Brainstorming: Guide the students to define and explain how to	The student should be able to:  • Prepare	A tender document prepared and all contents conform to	Knowledge evidence: Detailed knowledge	The following tools, safety gears and equipment are to be available:  • Stationeries	

Module Title	** ** ***		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			prepare tender documents  Discussion: Organise the students into groups and task them to discuss how to prepare tender documents  Practical work: Organise the students into manageable groups and task them to prepare tender document for different auto body repair services	related documents (Instruction to renderers, special conditions of contract)  • Prepare brochure of the identified materials  • Bind the document  • Cross check the contents of the tender document  • Send documents	PPRA requirements	of:  Methods used: The student should explain how to:  Prepare short listed tender documents Principles: The student should explain the principles of preparing the tender documents  Theories: The student should:  Differentiate between short listed tender and open tender Elaborate the application of the short listed and open tenders  Circumstantial knowledge:	<ul> <li>Binding machine</li> <li>Staple machine</li> <li>Brochures of materials</li> <li>Overcoat</li> <li>Safety boots</li> <li>Safety gloves</li> <li>Computer and printer</li> <li>Public procurement Act</li> </ul>	

Module Title		-	Suggested		Assessment Cri	teria	Training	.,
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
	8.4 Training subordinates on the job	(a) Establishi ng on the job training schedule	Brainstorming: Guide the students to define and explain how to establish job training schedule  Discussion: Organise the students into groups and guide them to discuss how to establish on job training schedule  Practical work: Organise the students into manageable	The student should be able to: Select tools, equipment and safety gears Prepare capability chart of the subordinates Identify knowledge and skills to be imported Identify previous knowledge and skills possessed by the person to	A training programme properly prepared and presented as standards according to regulations	Detailed knowledge about  Publicity rules PPRA rules and regulations NEST procurement procedures  Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to prepare training programme  Principles: The student should explain the principles of carrying out training programme by using the four steps plan (prepare, present, try-out assign work)  Theories: The student should:	The following tools, safety gears and equipment are to be available:  • Work plan  • Automotive spanners  • Auto-body tool kit  • Auto-body jack (hand)  • Auto-body power jack  • Auto-body stand  • Measuring tape  • Work bench  • Safety goggles  • Safety gloves	26
			groups and task them to establish job training	<ul><li>be trained</li><li>Prepare a training</li></ul>		• Elaborate the necessity of	<ul><li>Overcoat</li><li>Stationary</li><li>Workshop</li></ul>	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			schedule for auto body repair services	programme for the subordinate Carry out the training programme by using four steps plan (prepare, present, try- out, assign work) Continually assess progress of the students Make necessary adjustments to the training programme schedule Observe safety regulations and rules Clean tools and equipment Store tools and equipment in		identifying previous knowledge and skill of the person to be trained  Describe change of technology  Explain the importance of step- by-step guidance from simple to complex tasks  Circumstantial knowledge: Detailed knowledge about: The skills of the person to be trained Basic educational psychology Thorough analysis of training needs	manuals • Seminar room	

<b>Module Title</b>	** ** ***		Suggested		Assessment Cri	teria	Training	.,
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				safe place				
		(b) Conductin	Brainstorming:	The student	A training	Knowledge	The following	
		g training needs assessmen t	Guide the students to define training needs  Explain how to prepare training needs and techniques used to prepare training needs  Site visit: Guide the students to visit the near by institutidentify the needs for on job training  Practical work: Organise the students into manageable	should be able to:  Select tools and equipment Prepare capability chart of the subordinates Conduct training needs assessment Identify knowledge and skills to be learnt Identify previous knowledge and skills possessed by the person to be trained Prepare a training programme for the subordinate Carryout the	program prepared to meet job requirement according to regulations	evidence: Detailed knowledge of: Methods used: The student should explain how to prepare training programme  Principles: The student should state the principles of carrying out training programme by using the four steps (plan, prepare, present, try- out assign work)  Theories: The student should:  • Elaborate the necessity of identifying previous knowledge and skills of the person to be trained	tools, safety gears and equipment are to be available:  • Workshop  • Tool box  • Tools  • Multimetre  • Workshop machines i.e,  • Grinding machine  • Drilling machine  • Valve grinder  • Drum and disc service machine  • Wheel balancing machine  • Wheel alignment machine/gau ge  • Head light	

Module Title	***		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			groups and task them to prepare training needs of the Auto body repair section	training programs by using four steps plan (prepare, present, try- out, assign work)  Continually assess progress of workers  Make necessary adjustments to the training programme schedule  Clean the work area  Store tools, equipment, safety gears and other items		Describe the importance of step by step guidance from simple to complex tasks     Circumstantial knowledge:     Detailed knowledge about:     Basic principles of educational psychology	aiming machine  - Testing benches  - Bench vices  - Anvil  - Hydraulic press  • Surface block  • First aid kit  • Firefighting equipment  • Emergency exit  • Overhead projector  • Computer  • TV  • Organization structure  • Safety gears	
		(c) Arranging training for subordinat es	Brainstorm: Guide students to brainstorm on different training techniques used to train subordinates	The student should be able to:  • Select tools and equipment	A training program prepared to meet job requirements	Knowledge evidence: Detailed knowledge of: Methods used: The student should	The following tools, safety gears and equipment are to be available:  • Work plan  • Automotive	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			in workshops Microteaching: Organize students in small groups and guide them to train each other in a specific topic of their interest. Activity: Organize the students in manageable groups and task them to prepare and implement training for workshop subordinates	<ul> <li>Prepare capability chart of the subordinates</li> <li>Conduct training needs assessment</li> <li>Identify knowledge and skills to be learnt</li> <li>Identify previous knowledge and skills possessed by the person to be trained</li> <li>Prepare a training programme for the subordinate</li> <li>Carryout the training programmes by using four steps plan (prepare, present, tryout, assign</li> </ul>	A person trained is able to execute tasks to required standards according to regulations	explain how to prepare training programme  Principles: The student should explain the principles of carrying out training programme by using the four steps (plan, prepare, present, try-out assign work)  Theories: The student should:  • Elaborate the necessity of identifying previous knowledge and skills of the person to be trained  • Explain the importance of step by step guidance from simple to complex tasks	spanners Auto-body tool kit Auto-body jack (hand) Auto-body power jack Auto-body stand Measuring tape Work bench Safety goggles Safety boots Safety gloves Overcoat Stationary Workshop manuals Seminar room	

<b>Module Title</b>	VI to File	T1 .	Suggested		Assessment Cri	teria	Training Requirement /	N. I
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit
				work)  Continually assess progress of workers  Make necessary adjustments to the training programme schedule  Clean the work area  Store tools, equipment, safety gears and other items		Circumstantial knowledge: Detailed knowledge about: Basic principles of educational psychology		
		(d) Establishi ng manpower level	Discussion: Guide the students to discuss how to Identify roles of staffs at workshop Identify overtime and holidays Activity: Organize the students in manageable groups and task	The student should be able to:  • Select tools, equipment and safety gears • Prepare capability chart of the subordinates	A training programme properly established according to regulations	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to establish manpower level Principles: The	The following tools, safety gears and equipment are to be available:  • Work plan  • Automotive spanners  • Auto-body tool kit  • Auto-body jack (hand)  • Auto-body	

Module Title			Suggested		Assessment Cri	teria	Training Requirement /	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)  Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit	
			them to determine hours/day of workshop staff	Identify knowledge and skills to be imported Identify previous knowledge and skills possessed by the person to be trained Prepare a training programme for the subordinate Carry out the training programme by using four steps plan (prepare, present, tryout, assign work) Continually assess progress of the students Make necessary adjustments to		student should explain the principles of establishing need and level of workers  Theories: The student should:  • Explain the importance of manpower level in working areas • Show levels of manpower • Describe advantages of manpower levels  Circumstantial knowledge: Detailed knowledge about:  • The skills of the person to be trained • Basic educational psychology • Thorough analysis of training needs • Standing Order	power jack  Auto-body stand  Measuring tape  Work bench  Safety goggles  Safety boots  Safety gloves  Overcoat  Stationary  Workshop manuals  Seminar room	

Module Title	** ** ***		Suggested		Assessment Cri	teria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	of Periods per Unit
				the training programme schedule  Observe safety regulations rules  Clean tools and equipment  Store tools and equipment in safe place				
		(e) Advising the administra tion	Brainstorming: Guide the students to describe advising philosophy Practical work: Organise the students into manageable groups and guide them to propose the best approach	The student should be able to:  Select tools, equipment and safety gears Prepare capability chart of the subordinates Identify knowledge and skills to be imported	A training programme properly prepared and presented  • A person trained is able to execute tasks to required standards according to	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to advise administrative personnel  Principles: The student should state the best practice to advice administrative	The following tools, safety gears and equipment are to be available:  • Work plan  • Automotive spanners  • Auto-body tool kit  • Auto-body jack (hand)  • Auto-body power jack  • Auto-body stand	

<b>Module Title</b>	** ** ***		Suggested		Assessment Cri	teria	Training Requirement /	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit
			to advise administrative workers for auto body repair workshop	Identify previous knowledge and skills possessed by the person to be trained     Prepare a training programme for the subordinate     Carry out the training programme by using four steps plan (prepare, present, tryout, assign work)     Continually assess progress of the students     Make necessary adjustments to the training programme schedule     Observe	regulations	personnel Theories: The student should d:  • Describe importance of advising nontechnical personnel • Enumerate advising methods • Elaborate the advantages of advising levels  Circumstantial knowledge: Detailed knowledge about:  • Basic advising techniques • Levels of manpower	<ul> <li>Measuring tape</li> <li>Work bench</li> <li>Safety goggles</li> <li>Safety boots</li> <li>Safety gloves</li> <li>Overcoat</li> <li>Stationary</li> <li>Workshop manuals</li> <li>Seminar room</li> </ul>	

Module Title			Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
	8.5 Supervising subordinates	(a) Planing work schedule	Brainstorming: Guide the students to describe how to make supervision  Practical work: Organise the students into manageable groups and ask them to discuss a work schedule plan of workers for auto body	safety regulations rules  Clean tools and equipment Store tools and equipment in safe place  The student should be able to:  Maintain discipline and keep control over the employees Distribute work among the workers in such a way to secure maximum output Keep coordination among the staff at	Work plan scheduled correctly as per requirement	Knowledge evidence: Detailed knowledge of: Methods used: The student should explain how to:  • Supervise subordinates • Control flow of work • Use resource properly  Principles: The student should explain the principles of: • Managerial	The following tools, safety gears and equipment are to be available:  • Standing order  • Work schedule sheets  • Attendance book  • Diary book  • Work plan  • Overcoat  • Helmet  • Safety boots  • Stationary	29
				various levels • Improve		management		

<b>Module Title</b>	** A. F.		Suggested		Assessment Cri	teria	Training	Number
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	of Periods per Unit
			repair workshop	efficiency; management keeps sufficient watch and strict inspection • Suggest new ideas and improvements • Arrange for the efficient storing and recording • Make the arrangement of payments and their record • Provide facilities and wages to the workers		Scientific management  Theories: The student should:      Elaborate the types of management objectives     Describe managerial abilities  Circumstantial knowledge:  Detailed knowledge about:      Local cultural norms and social behaviour     Leadership/manage ment styles     Basic knowledge about industrial psychology, supervision skills		
		(b)	Brainstorming:	The student	Supervision	Knowledge	The following	
		Supervisin	Guide the students	should be able	of assigned jobs done to	evidence: Detailed knowledge	tools, safety gears and equipment are	

Module Title	** ** ***		Suggested		Assessment Cri	teria	Training Requirement /	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Suggested Resources	Number of Periods per Unit
		g a job	Practical work: Organise the students into manageable groups and ask them to plan a work schedule and allocate human labour workers of auto body repair workshop	Maintain discipline and keep control over the employees     Distribute work among the workers in such a way to secure maximum output     Keep coordination among the staff at various levels     Improve efficiency; management keeps sufficient watch and strict inspection     Suggest new ideas and improvements     Arrange for the efficient	specifications and according to schedule	of: Methods used: The student should explain how to:  Supervise subordinates Control flow of work Use resource properly  Principles: The student should explain the principles of: Managerial management Scientific management Theories: The student should : Distinguish types of management Elaborate the purpose of supervision	to be available:  Job cards  Work schedule sheets  Drawing facilities  Work plan  Overcoat  Helmet  Safety boots  Stationary	

Module Title	<b>VI.</b> 14 (70) (3		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
				storing and recording  • Make the arrangement of payments and their record  • Provide facilities and wages to the workers		Circumstantial knowledge: Detailed knowledge about:  • Standing order • Local cultural norms and social behaviour • Leadership/manage ment styles • Basic knowledge about industrial psychology, supervision skills		
		(c) Inspecting and check the correctnes s	Brain stoming:  Guide the students to explain the concept of inspecting and checking the correctness of:  Working schedule  Work load Resource	The student should be able to:  • Maintain discipline and keep control over the employees • Distribute work among the workers in such a way to secure maximum	Work plan scheduled and work load planned correctly	Knowledge evidence:  Detailed knowledge of:  Methods used: The student should explain how to:  Supervise subordinates Control flow of work Use resource	The following tools, safety gears and equipment are to be available:  • Job cards  • Work schedule sheets  • Drawing facilities  • Work plan  • Overcoat  • Helmet  • Safety boots  • Stationary	

<b>Module Title</b>	TI to FRIE		Suggested		Assessment Cri	teria	Training	
(Main Competence)	Unit Title (Specific Competences)	Elements (Learning Activities)	Teaching and Learning Methods	Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	Number of Periods per Unit
			Practical work: Organise the students into manageable groups and guide them to inspect and check the correctness of work schedule plan and human resources allocation for workers of auto body repair workshop	output  • Keep coordination among the staff at various levels  • Improve efficiency; management keeps sufficient watch and strict inspection  • Suggest new ideas and improvements  • Arrange for the efficient storing and recording  • Make the arrangement of payments and their record  • Provide facilities and wages to the workers		Principles: The student should state the principles of:  • Managerial management  • Work supervision  • Resource allocation  Theories: The student should explain:  • Distinguish types of management  • Describe the purpose of supervision  • Discuss the aims of resource allocation  Circumstantial knowledge:  Detailed knowledge about:  • Standing order  • Local cultural norms and social		

Module Title (Main Competence)	TI 24 (T)241.	Elements (Learning Activities)	Suggested Teaching and Learning Methods		Assessment Cri	teria	Training	Number
	Unit Title (Specific Competences)			Process Assessment	Services Assessment	Knowledge Assessment	Requirement / Suggested Resources	of Periods per Unit
						<ul> <li>behaviour</li> <li>Leadership/manage ment styles</li> <li>Basic knowledge about industrial psychology, supervision skills</li> </ul>		

## 12.0 References

Ministry of Education, Science and Technology. (2025). *Auto Body Repair Syllabus for Ordinary Secondary Education Vocational Stream Form I-IV*. Vocational Education and Training Authority.